

# BOREHOLE MARINALI IGGIII-



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## **BOREHOLE MANUAL**

Mibawa Suppliers specializes in Borehole Equipment supplies with Solar Water Pumping Solutions and provision of Off-Grid Solar Lighting Kit solutions. We have considerable experience in handling a wide range of large and small projects for commercial and private clients in the Republic of Kenya and abroad.

This Manual has been compiled using the benefit of this extensive experience and gives details of the wide range of products offered including an unmatched range of quality pumps. All items are tried and tested quality products that have been proven over many years' service and offer guaranteed quality and excellent value. Also included in the Manual are Reference sections giving installation and operating guidelines and various relevant technical data. This will help to ensure that the right equipment is specified for every installation and operating problems are minimized.

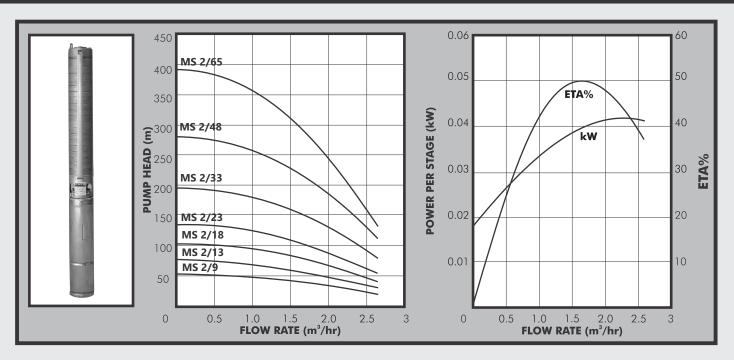
All products are stock items available either immediately or at short notice from Mibawa networks.

MIBAWA 2022 Contents herein are not warranted The right is reserved to amend specifications without notice.

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### PUMP

MIBAWA MS submersible pumps are designed specifically for borehole supply applications. The design is of multistage centrifugal impeller and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

## **MOTOR**

The pump is coupled to a sealed liquid cooled oil filled 2-pole asynchronous squirrel-cage motor constructed of stainless steel. Single phase motors are supplied complete with purpose designed control boxes, while three phase motors require a remote starter. A MIBAWA Electronic Pump Controller is recommended for comprehensive pump control including wireless low level, motor overload and irregular power supply protection.

## **OPERATING CONDITIONS**

Pumped Liquid: Thin, clean, chemically non-aggresive liquids without solid particles or fibres.

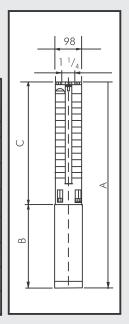
**Max Liquid Temperature:** + 30°C.

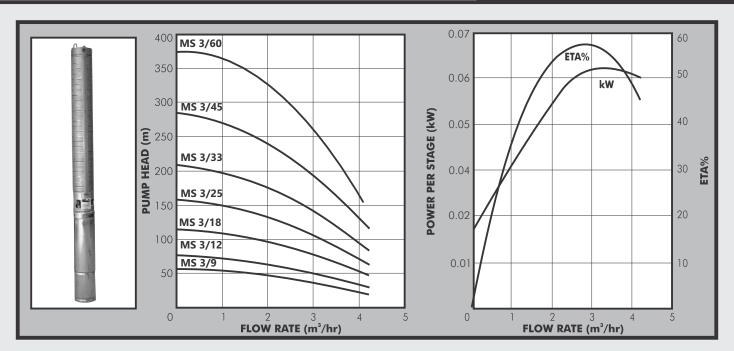
Max Water Depth: 200m

Minimum Borehole Diameter: 110mm

## ΡΙΙΜΡ ΠΔΤΔ

Motor Full Load Start Current Dimensions (mm) Weigh													
Model	Mot	tor		Load ent (A)		Current A)		Dime	nsions	(mm)			ight g)
Model	kW	HP	1x240V	3x415V	1x240V	3x415 V	С		3		4		
	KVV	1115	182400	3X413V	182400	3X413 V		1x240V	3x415V	1x240V	3x415V	1x240V	3x415V
MS 2/9	0.37	0.5	3.5		9		356	325		681		9.5	
MS 2/13	0.55	0.75	4.3		15		440	365		805		12	
MS 2/18	0.75	1.0	6.3		20		545	375		920		13.4	
MS 2/23	1.1	1.5	8.5	3.6	25	16	650	395	375	1045	1025	15.3	14.4
MS 2/33	1.5	2.0	10.8	4.6	35	20	883	440	395	1323	1278	21.2	19.3
MS 2/48	2.2	3	14	6.3	45	33	1198	558	440	1756	1638	29.3	25
MS 2/65	3	4		7.9		45	1565		558		2123		41





#### **PUMP**

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## MOTOR

The pump is coupled to a sealed liquid cooled oil filled 2-pole asynchronous squirrel-cage motor constructed of stainless steel. Single phase motors are supplied complete with purpose designed control boxes, while three phase motors require a remote starter. A MIBAWA Electronic Pump Controller is recommended for comprehensive pump control including wireless low level, motor overload and irregular power supply protection. Note that due to the low starting torques of submersible motors it is recommended that DOL starters are used for all motor sizes.

## **OPERATING CONDITIONS**

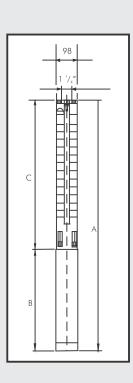
Pumped Liquid: Thin, clean, chemically non-aggresive liquids without solid particles or fibres.

**Max Liquid Temperature:** + 30°C.

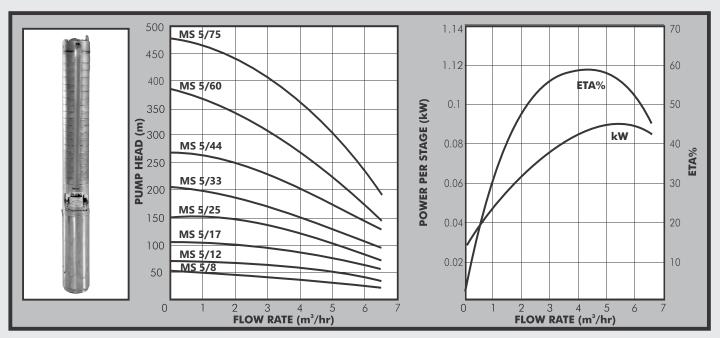
Max Water Depth: 200m

Minimum Borehole Diameter: 110mm

	Мо	tor		Load	Start (	Current		Dim	ensions	(mm)		
Model			Corre	nt (A)	(,	A)	C		3		4	Weight (kg)
	kW	HP	1x240V	3x415V	1x240V	3x415V		1x240V	3x415V	1x240V	3x415V	(Kg)
MS 3/9	0.55	0.75	4.3		15		356	365		721		11.2
MS 3/12	0.75	1	6.3		20		419	375		794		12.3
MS 3/18	1.1	1.5	8.5	3.6	25	16	545	395	375	940	920	14.3
MS 3/25	1.5	2	10.8	4.6	35	20	692	440	395	1132	1087	17.6
MS 3/33	2.2	3	14	6.3	45	33	883	558	440	1441	1323	25.5
MS 3/45	3	4		7.9		45	1135		558		1693	30.3
MS 3/60	4	5.5		10.2		55	1460		614		2033	43







#### **PUMP**

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### **MOTOR**

The pump is coupled to a sealed liquid cooled oil filled 2-pole asynchronous squirrel-cage motor constructed of stainless steel. Single phase motors are supplied complete with purpose designed control boxes, while three phase motors require a remote starter. A MIBAWA Electronic Pump Controller is recommended for comprehensive pump control including wireless low level, motor overload and irregular power supply protection.

## **OPERATING CONDITIONS**

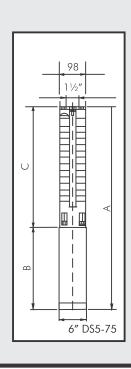
Pumped Liquid: Thin, clean, chemically non-aggresive liquids without solid particles or fibres.

**Max Liquid Temperature:** + 30°C.

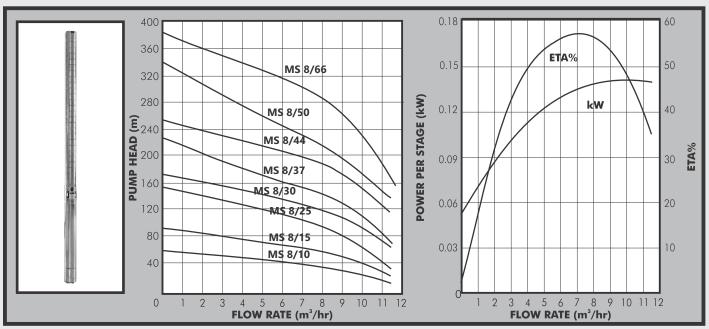
Max Water Depth: 200m

Minimum Borehole Diameter: 110mm - 4" motor, 260mm-6" motor (MS5/75 only)

	Mot	or		Load ent (A)		Current A)		Dim	ensions	(mm)		Weight
Model	1347		1 0 (0) (	0 (15)/	1 0 (0) (	0 (15)			3	1	4	(kg)
	kW	HP	1x240V	3x415V	1x240V	3x415V	С	1x240V	3x415V	1x240V	3x415V	
MS 5/8	0.75	1.0	6.3		20		335	375		710		11.5
MS 5/12	1.1	1.5	8.5	3.6	25	16	419	395	375	814	794	13.2
MS 5/17	1.5	2.0	10.8	4.6	35	20	524	440	395	964	919	16
MS 5/25	2.2	3.0	14	6.3	45	33	692	558	440	1250	1132	21.8
MS 5/33	3.0	4.0		7.9		45	868		558		1426	27.2
MS 5/44	4.0	5.5		10.2		55	1099		614		1713	35.4
MS 5/60	5.5	7.5		13.1		70	1460		684		2144	60
MS 5/75	7.5	10		16.5		84	2171		764		2935	69







#### DUIME

MIBAWA MS pumps are designed for a wide range of uses with a particular application to borehole supply. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

## **MOTOR**

The pump is coupled to a sealed liquid cooled oil filled 2-pole asynchronous squirrel-cage motor constructed of stainless steel. All single phase motors are supplied complete with purpose designed control boxes, while three phase motors require a remote starter. A MIBAWA Electronic Pump Controller is recommended for comprehensive pump control including wireless low level, motor overload and irregular power supply protection. Note that due to the low starting torques of submersible motors it is recommended that DOL starters are used for all motor sizes.

## **OPERATING CONDITION**

Pumped Liquid: Thin, cleanchemically non-aggressive liquids without solid particles or fibres.

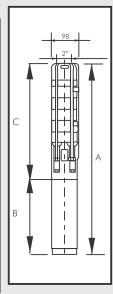
Max. Liquid Temperature: + 30°C

Max. Water Depth: 200m

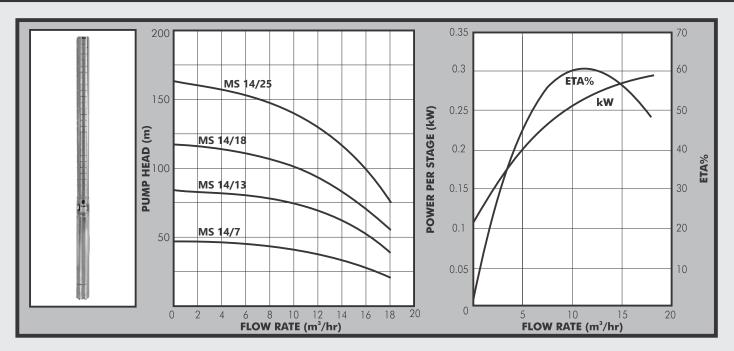
Min. Borehole Diameter: 104mm - 4"

150mm - 6"

					l Load		art		Dime	ensions	(mm)			
Model	Motor Dia	Мо	tor	Curi	rent (A)	Curre	ent (A)	,	4	1	В			ight g)
		kW	HP	1X240V	3X415V	1X240V	3X415V	1X240V	3X415V	1X240V	3X415V	С	1X240V	3X415V
DS 8/10	4''	1.5	2.0	11	4.4	41	19	1015	970	393	348	622	20	27
MS 8/15	4''	2.2	3.0	16	5.9	50	26	1245	1225	413	393	832	23	34
MS 8/25	4''	4.0	5.5		10		56		1866		614	1252		64
MS 8/30	4"	5.5	7.5		14		70		2160		698	1462		68
MS 8/37	4''	5.5	7.5		14		70		2437		684	1753		74
MS 8/44	4''	7.5	10		17.4		84		2848		778	2070		84
MS 8/50	4"	7.5	10		17.4		84		3067		764	2303		88
MS 8/66	6"	11	15		26		125		4130		730	3400		120







### **PUMP**

MIBAWA MS submersible pumps are designed specifically for borehole applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

#### **MOTOR**

The pump is coupled to a sealed liquid cooled oil filled 2-pole asynchronous squirrel-cage motor constructed of stainless steel. All single phase motors are supplied complete with purpose designed control boxes, while three phase motors require a remote starter. A MIBAWA Electronic Pump Controller is recommended for comprehensive pump control including wireless low level, motor overload and irregular power supply protection. Note that due to the low starting torques of submersible motors it is recommended that DOL starters are used for all motor sizes.

Enclosure Class: IP68 Insulation Class: F Speed: 2900 rpm

## **OPERATING CONDITIONS**

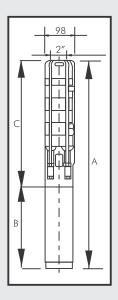
**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

Max. Liquid Temperature:  $+30^{\circ}$ C

Max. Water Depth: 200m

Min. Borehole Diameter: 110mm

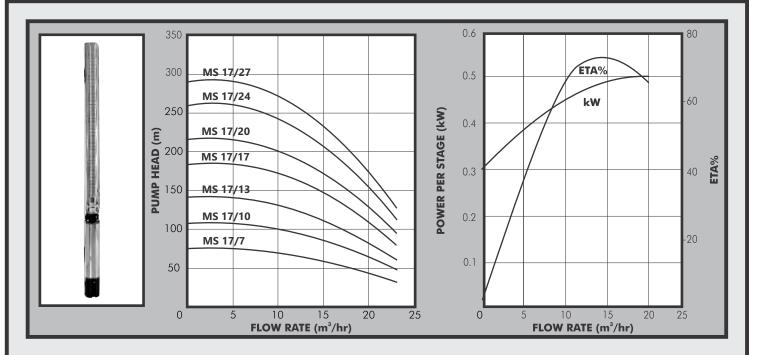
	Mot			Load rent	Sto	art rent		Dime	nsions (	mm)		
Model	Mo	or		A)		A)	,	4	-	В	С	Weight (kg)
	kW	HP	1X240V	3X415V	1X240V	3X415V	1X240V	3X415V	1X240V	3X415V	_	
MS 14/7	2.2	3	14	6.3	45	33	1193	1075	558	440	635	22
MS 14/13	4	5.5		10.2		55		1639		614	1025	33
MS 14/18	5.5	7.5		13.1		70		2034		684	1350	40
MS 14/25	7.5	10		16.9		84		2569		764	1805	48





## **MS 17**

## Multistage Centrifugal Borehole Pumps



## **PUMP**

MIBAWA MS submersible pumps are designed specifically for borehole applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

## **MOTOR**

The pump is coupled to a sealed liquid cooled oil filled 2-pole asynchronous squirrel-cage motor constructed of stainless steel. The motor requires a remote starter and if unstable voltage is likely, an additional quick tripping control relay is recommended. Note that due to the low starting torques of submersible motors it is recommended that DOL starters are used.

## **OPERATING CONDITIONS**

**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

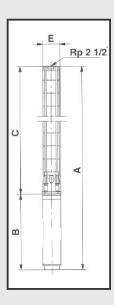
Max. Liquid Temperature: +30°C

Max. Water Depth: 200m

Min. Borehole Diameter: 150 mm

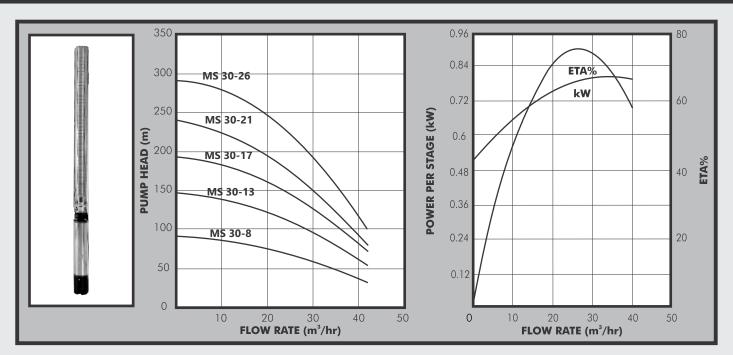
Model	Мо	tor	Full Load Current	l start		Dimensio	ns (mm)		Weight
Model	kW	HP	(A)	T	А	В	С	E*	(kg)
MS 17-7	4	5.5	10.2	5.4	1320	614	706	131	36.7
MS 17-10	5.5	7.5	13.1	5.3	1571	684	887	131	44.6
MS 17-13	7.5	10	16.9	5.0	1833	764	1069	142	53
MS 17-17	9.2	12.5	22.8	4.2	1996	685	1311	142	77.2
MS 17-20	11	15	26	4.8	2222	730	1492	142	85.5
MS 17-24	15	20	34.2	5.0	2519	785	1734	142	97.3
MS 17-27	15	20	34.2	5.0	2701	785	1916	142	101.7

<sup>\*</sup>E=Maximum diameter of the pump with one motor cable



## MS 30

## Multistage Centrifugal Borehole Pumps



### **PUMP**

MIBAWA MS borehole pumps are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

## **MOTOR**

The pump is coupled to a s 2-pole asynchronous sealed liquid cooled motor constructed stainless steel. The motor requires a remote starter and if unstable voltage is likely, an additional quick tripping control relay is recommended. Note that due to the low starting torques of submersible motors it is recommended that DOL starters are used.

## **OPERATING CONDITIONS**

**Pumped liquid:** Thin, chemically non-aggressive without solid particles or fibres

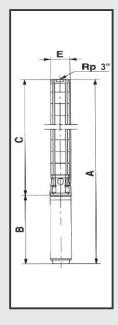
Max. Liquid Temperature: +30°C

Max. Water Depth: 300m

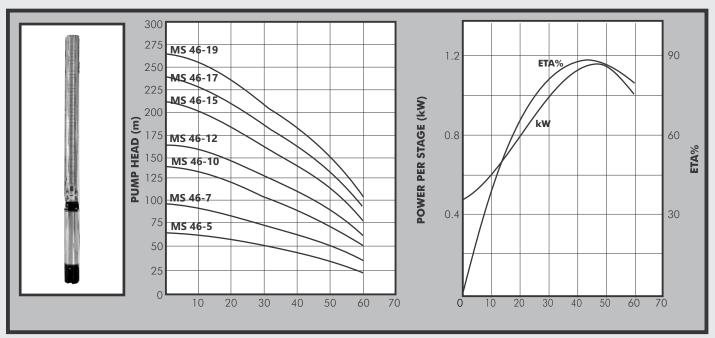
Min. Borelole Diameter: 200mm

· • · · · · · · · · · · · · ·									
Model	Moto	r Size	Full Load Current	l start	ı	Dimensio	ns (mm)		Weight
Model	kW	НР	(A)		Α	В	С	E*	(kg)
MS 30-8	7.5	10	16.5	5	1816	778	1038	142	49
MS 30-13	11	15	25.5	4.4	2248	730	1518	142	80
MS 30-17	15	20	33.4	4.8	2687	785	1902	142	93
MS 30-21	18.5	25	41	5.2	3146	860	2286	142	107
MS 30-26	22	30	47	5.1	3686	920	2766	142	122

 $<sup>^*</sup>E=Maximum$  diameter of the pump with one motor cable







#### **PUMP**

MIBAWA MS submersible pumps are designed specifically for borehole applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

#### **MOTOR**

The pump is coupled to a sealed liquid cooled oil filled 2-pole asynchronous squirrel-cage motor constructed of stainless steel. The motor requires a remote starter and if unstable voltage is likely, an additional quick tripping control relay is recommended. Note that due to the low starting torques of submersible motors it is recommended that DOL starters are used.

## **OPERATING CONDITIONS**

Pumped Liquid: Thin, clean chemically non-aggressive liquids without solid particles or fibres.

**Max. Liquid Temperature:** +30°C

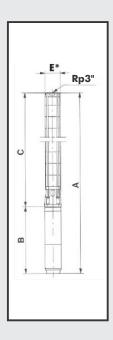
Max. Water Depth: 300m

Min. Borehole Diameter: 200mm

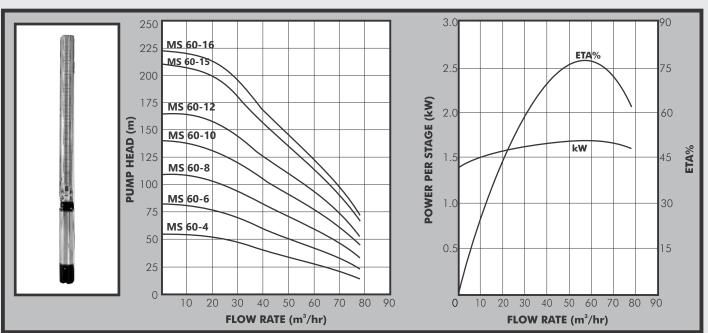
## **PUMP DATA**

Model	Мо	tor	Full Load	l start		Dimensio	ns (mm)		Weight
Model	kW	HP	Current (A)	_	Α	В	С	E*	(kg)
MS 46-5		10	18.3	4.4	1495	660	835	149	62
MS 46-7	11	15	26	4.8	1791	730	1061	149	74
MS 46-10	15	20	34.2	5.0	2185	785	1400	149	86
MS 46-12	19	25	42	5.5	2486	860	1626	149	99
MS 46-15	22	30	47.5	5.4	2885	920	1965	149	111
MS 46-17	26	35	56	4.9	3100	1157	2191	149	120
MS 46-19	30	40	63.5	4.7	3467	1050	2417	149	133

 $\mathsf{E}^* = \mathsf{Maximum}$  diameter of the pump inclusive of cable guard and motor







### PUMP

MIBAWA MS submersible pumps are designed specifically for borehole applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

### **MOTOR**

The pump is coupled to a sealed liquid cooled oil filled 2-pole asynchronous squirrel-cage motor constructed of stainless steel. The motor requires a remote starter and if unstable voltage is likely, an additional quick tripping control relay is recommended. Note that due to the low starting torques of submersible motors it is recommended that DOL starters are used.

Enclosure Class: IP68 Insulation Class: F Voltage: 3x415V Speed: 2900 rpm

## **OPERATING CONDITIONS**

Pumped Liquid: Thin, clean chemically non-aggressive liquids without solid particles or fibres.

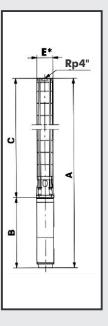
**Max. Liquid Temperature:** +30 °C

Max. Water Depth: 300m

Min. Borehole Diameter: 200mm

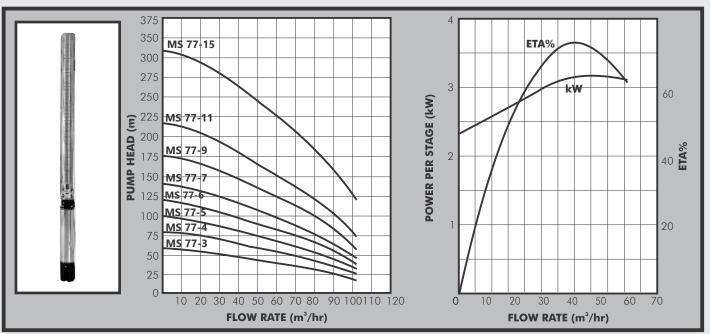
Model	Мо	tor	Full Load	l start		Dimensio	ns (mm)		Weight
Model	kW	HP	Current (A)		Α	В	С	E*	(Kg)
MS 60-4	7.5	10	16.9	5.0	1382	660	722	149	44
MS 60-6	11	15	26	4.8	1678	730	948	149	71
MS 60-8	15	20	34.2	5.0	1959	785	1174	149	82
MS 60-10	18.5	25	42	5.5	2260	860	1400	149	94
MS 60-12	22	30	47.5	5.4	2546	920	1626	149	105
MS 60-15	26	35	56	4.9	2800	1157	1965	149	175
MS 60-16	30	40	63.5	4.7	3128	1050	2078	149	126

 $<sup>\</sup>mathsf{E}^* = \mathsf{Maximum}$  diameter of the pump inclusive of cable guard and motor



## MS 77 ge Centrifugal

## Multistage Centrifugal Borehole Pumps



#### PHMP

MIBAWA MS submersible pumps are designed specifically for borehole applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

### **MOTOR**

The pump is coupled to a sealed liquid cooled oil filled 2-pole asynchronous squirrel-cage motor constructed of stainless steel. The motor requires a remote starter and if unstable voltage is likely, an additional quick tripping control relay is recommended. Note that due to the low starting torques of submersible motors it is recommended that DOL starters are used.

## **OPERATING CONDITIONS**

Pumped Liquid: Thin, clean chemically non-aggressive liquids without solid particles or fibres.

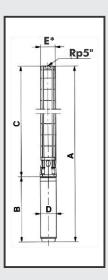
**Max. Liquid Temperature:** +30 <sup>0</sup>C

Max. Water Depth: 300m

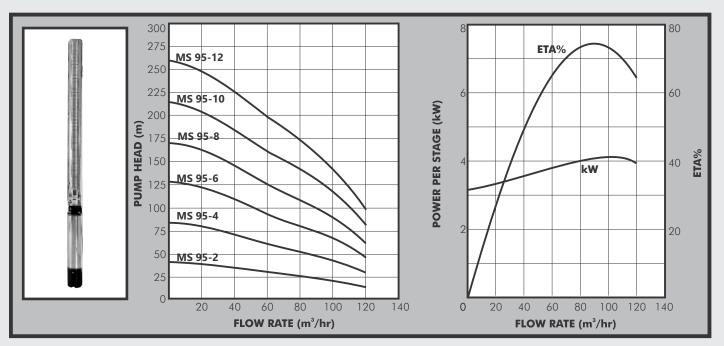
Min. Borehole Diameter: 200mm-6", 254mm-8"

Model	Motor	Mo	tor	Full Load	l start		Dimensi	ons (mm)		Weight
Model	Size (")	kW	HP	Current (A)	_	Α	В	С	E*	(Kg)
MS 77-3		11	15	27.5	3.7	1604	730	874		92
MS 77-4		15	20	36.5	4.2	1788	785	1003		113
MS 77-5		18.5	25	43.5	4.5	1991	860	1131		119
MS 77-6	6	22	30	51.5	5.5	2179	920	1259	178	138
MS 77-7		26	35	56.5	5.1	2500	1157	1387		181
MS 77-9		30	40	64	5.7	2694	1050	1644		200
MS 77-11		37	50	78.5	5.7	3080	1180	1900		217
MS 77-15	8	55	75	114	5.9	3400	1350	2424	200	269

 $<sup>\</sup>mathsf{E}^*{=}\mathsf{Maximum}$  diameter of the pump inclusive of cable guard and motor







#### **PUMP**

MIBAWA MS submersible pumps are designed specifically for borehole applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

#### **MOTOR**

The pump is coupled to a sealed liquid cooled oil filled 2-pole asynchronous squirrel-cage motor constructed of stainless steel. The motor requires a remote starter and if unstable voltage is likely, an additional quick tripping control relay is recommended. Note that due to the low starting torques of submersible motors it is recommended that DOL starters are used.

## **OPERATING CONDITIONS**

**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

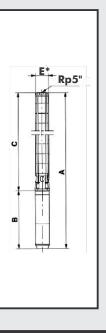
**Max. Liquid Temperature:** +30 <sup>0</sup>C

Max. Water Depth: 300m

Min. Borehole Diameter: 200mm-6", 254mm-8" motor

Model	Motor	Мо	tor	Full Load Current	l start		Dimensio	ns (mm)		Weight
Model	Size (")	kW	HP	(A)	I	Α	В	С	E*	(Kg)
MS 95-2		9.2	13	21.8	4.6	1631	867	746		84
MS 95-4	6	18.5	25	42	5.5	2060	1057	1003	178	115
MS 95-6	O	26	35	57	4.9	2416	1157	1259	170	177
MS 95-8		37	50	78.5	5.7	2827	1312	1515		206
MS 95-10		45	60	96.5	6.0	3053	1270	1783	200	234
MS 95-12	8	55	75	114	5.9	3389	1350	2039	200	258

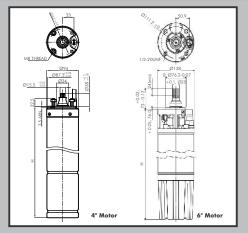
 $<sup>\</sup>mathsf{E}^* = \mathsf{Maximum}$  diameter of the pump inclusive of cable guard and motor



# DAYLIFE

## **DSM**Submersible Motor





DAYLIFF DSM submersible motors are specifically designed to give exceptional reliability and efficiency in all borehole pumping applications. Features include:-

- 4" oil filled type motor with FDA approved colourless oil
- 6" canned type motor with resin filled stator for extended motor life
- Largely stainless steel AISI 304 construction with cast iron top and bottom bearings
- Water lubricated thrust and radial bearings
- Reinforced netted Nylon diaphragm for internal motor pressure compensation
- Thermal overload for motor protection
- Standard NEMA flanges for use with all types of pumps

**Protection:** IP68 Insulation Class: F Voltage: 1x220V/240V, 50Hz / 3x380V/415V, 50Hz

## **OPERATING PARAMETERS** *Max Voltage Variation:* ±10%

Max Starts/Hr: 20

Max Water Temperature: 35°C Min Water Pass Flow Rate: 0.2m/sec

**Max Immersion Depth:** 200m-4" and 300m-6" **Installation:** Vertical/horizontalwith a tilt angle >5°

MOTOR DATA SINGLE PHASE

Pov	wer	In	Istart	Efficiency	PF	RPM	Capacitor	Tail (	Cable	н	Weight
kW	HP	(A)	(A)	%	CosØ	KFM	μF	mm²	m	(mm)	(Kg)
0.37	0.5	3.7	12	53			16			346	7
0.55	0.75	5.0	15	62			20			365	8
0.75	1	6.2	20	64	0.90	2840	25	1.5	1.7	380	9
1.1	1.5	8.1	32	68	0.70	2040	35	1.5		405	10
1.5	2	10.4	38	73			40			440	12
22	3	15.0	46	72		l	55		2.5	495	14

## **THREE PHASE**

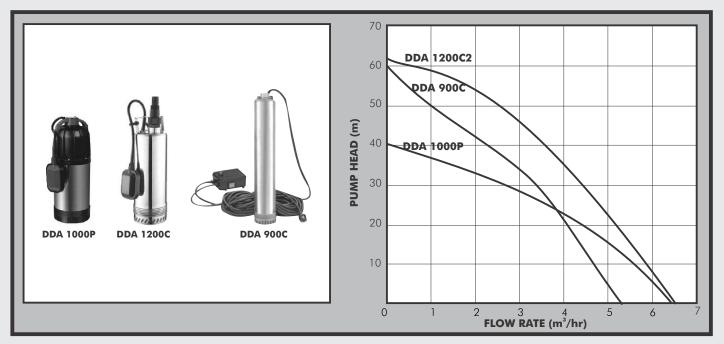
Pov	wer	In	Istart	Efficiency	PF	RPM	Thrust Load	Tail C	Cable	Н	Dia	Weight
kW	HP	(A)	(A)	(%)	(CosØ)	KFM	(N)	mm²	m	(mm)	(mm)	(Kg)
0.37	0.5	1.6	4.5	60		2820				330		7
0.55	0.75	1.9	6.7	64		2840	1			346		7
0.75	1	2.3	8.9	66	0.80	2040	2000	1.5	1.7	365		8
1.1	1.5	3.1	12	70			1	1.5	1.7	380		9
1.5	2	4.0	14	72		2850				405	94	10
2.2	3	5.6	22	71			3000			440	94	12
3.0	4.0	7.4	43	73		2840				516		15
4.0	5.5	9.8	49	75	0.85		1	2.0	2.5	607		20
5.5	7.5	13.7	71	76		2850	5000	2.0	2.5	683		23
7.5	10	18.9	96	76						783		28
5.5	7.5	12.7	59.5	79		2837				627		51
7.5	10	16.5	67.5	79		2826	]			662		55
11	15	24.2	60.7	77	0.86	2802	15500	4.0		727		61
15	20	32	142.3	80	0.00	2837	15500		4.0	787	140	67
18.5	25	40	101.2	81		2814	1			857		75
22	30	47	139.4	77	0.89	2720	1	6.0		907		80
30	40	64.1	320	83	0.84	2848	27500	8.4		1047		102

## **MATERIAL SPECIFICATION**

Component	Material
Motor shell	304 stainless steel
Sand guard	NBR
Cable connector	4"-EPDM, 6"-XLPE
Upper end bracket cover	4"-304 stainless steel, 6"-Cast Iron
Upper end bracket	Zinc plated cast iron
Mechanical Seal	Ceramic /Carbon
Shaft (0.5-10HP)	4"-304 stainless steel, 6"-AISI 420
Rotor (0.5-3HP)	4"-Aluminium
Rotor (4-10HP)	4"-Copper
Winding	Copper
Lower end bracket	4"-Aluminium, 6"-Cast Iron
Lower end bracket cover	4"-304 stainless steel, 6"-Cast Iron
Diaphragm	NBR



Submersible Well Pumps



## **PUMP**

DAYLIFF DDA submersible multistage centrifugal pumps are designed for pumping clean, non-aggressive water in various domestic and light duty applications. They are particularly suitable for wells and boreholes, though can also be used for water transfer from tanks, irrigation and pressure boosting applications as an alternative to a conventional dry mounted pump. A particular design feature is the jacketed motor arrangement which provides excellent cooling and allows the pump to work semi-submerged. The pumps' design features mechanical seals (twin on DDA1200C2) in an intermediate oil chamber for greater pump reliability and pump construction is Polypropylene impellers and diffusers and stainless steel pump casing.

Pumps can be fitted with a pressure controller for automatic operation. All pumps are supplied complete with 20m cable.

DDA1000P & DDA1200C2 are fitted with a low level float switch with adjustment clamp and an inbuilt capacitor for simplified installation and are particularly suitable to well and tank applications.

DDA900C is particularly suited to borehole applications and is supplied with an external control box which incorporates an isolator, run indicator light, thermal overload protection and starting capacitor which can be connected directly to mains power. The box is also provided with auxiliary terminals for control probes, pressure switch or float switch.

## **MOTOR**

Enclosed and rewindable liquid cooled, non-overloading induction motor designed for continuous operations incorporating a thermal cut-out in the windings to protect against overloading. Pumps can be connected directly to the mains power supply through a 10A fuse or MCB.

Enclosure Class: X8 Insulation Class: B Voltage: 1x240V Speed: 2900rpm

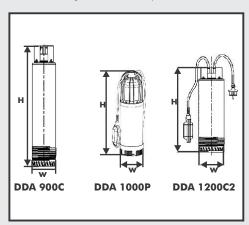
## **OPERATING CONDITIONS**

**Pumped Liquids:** Thin, chemically non aggressive liquids without solids or fibres

Max. Liquid temperature: 35°C

**Max. Immersion Depth:** DDA1000P- 6m; DDA1200C2 - 20m; DDA900C - 16m **Max. Particle Size:** DDA1000P - 1.5mm; DDA900C & DDA1200C2 - 1.0mm

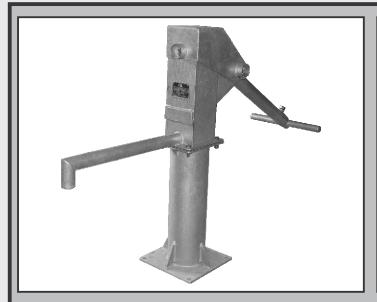
Model	Pov	wer	Max. Current	Outlet	Dimensi	ons (mm)	Weight
	kW	HP	(A)	(")	Н	W	(kg)
DDA 900C	0.9	1.2	3.9		645	100	11
DDA 1000P	1.0	1.3	4	1	440	150	9.4
DDA 1200C	0.92	1.2	6.5		577	128	18

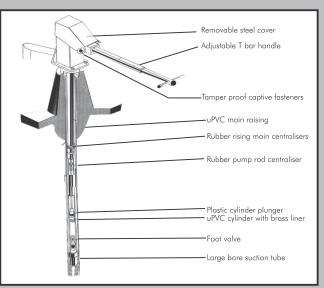




## AFRIDEV

**Hand Pumps** 





The Afridev reciprocating type hand pump has been specially designed by SKAT-HTN (Swiss Centre for Development Cooperation in Technology and Management) to meet the requirements for Village Level Operation and Maintenance (VLOM) as specified by the UNDP/World Bank. The pump has undergone extensive laboratory and field development tests and is one of only two designs which fulfils all aspects of the UNDP/World Bank specification at depths between 0 and 45m. Particular features are:

- Up to 1300 litres/hour output at pumping lifts up to 45m.
- Heavy duty design suitable for continuous operation ver long periods.
- Rugged all galvanised steel construction for corrosion resistance and long life.
- Simple to instal, operate and maintain at the village level.
- Designed for ease of maintenance with basic tools and cheap, readily available spare parts.

Though the Afridev design is widely manufactured throughout the world, quality of the product itself is determined by that of the manufacturing process. The DAYLIFF Afridev is manufactured to exacting standards in a fully equipped ISO 9001:2000 certified factory with cumulative production experience of hundreds of thousands of units. The combination of this highest level of manufacturing quality, a tried and tested design and Davis & Shirtliff's service commitment result in a rugged and dependable product ideal for all hand powered ground water pumping

applications

## **SPECIFICATION**

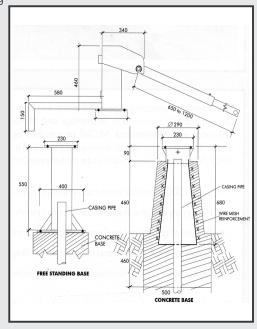
**Pump Head:** Fabricated throughout from mild steel hot dip galvanised for corrosion protection. Long life nylon bushes are provided for the handle fulcrum and rod hanger bearing.

**Pump Stand:** Option of free standing or concrete encased fabricated galvanised pump stand.

**Cylinder:** 50mm diameter single acting PVC cylinder with brass liner, plastic plunger and plastic foot valve. Displacement per stroke is 0.44 litres.

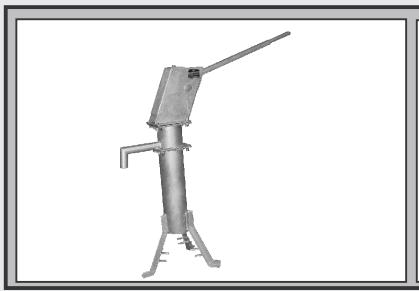
**Rising Main:** 63mm O/D PVC rising main provided as standard in 3m lengths.

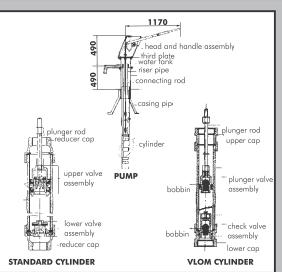
**Pump Rods:** Option of 10mm galvanized mild steel or stainless steel rods in standard lengths of 3m. Connection arrangement is by hook and eye with the option of cast or fabricated connectors.





# INDIA Hand Pumps





The 'India' range of positive displacement reciprocating cylinder type hand pumps are long established, robust products for general borehole and well applications. Designed to international standards, reliability has been extensively proved in a huge number of installations throughout the world, their heavy-duty construction being suitable for continuous operation over long periods. 'India' hand pumps are also simple to install and maintain at the village level using basic tools and cheap spare parts and they fulfill all aspects of UNDP/World bank hand pump specifications. Basic models are offered as follows:-

**India MKII** - Standard pump head with  $1^{1}/_{4}^{"}$  GI drop pipes and  $2^{1}/_{2}^{"}$  standard cylinder. Output is approx 15 litres/min at up to 40m depth.

**India MKIII** - Standard pump head with alternative of 2" GI or PVC drop pipes and 2" VLOM open top cap cast iron cylinder. Output is approximately 12 litres/min at up to 40m depth.

**India Extra Deepwell** - Heavy-duty pump head with extended counterbalanced handle, 11/4"Gldrop pipe and 21/2" high pressure cylinder. Output is approximately 10litres/min at up to 90m depth.

**India Forcelift** - Modified head with sealed water chamber to accommodate a 10m surface lift to an adjacent tank or water point with 11/4"GI or PVC drop pipes and 21/2"VLOM cast iron or 'Afridev' cylinder. Output is approximately 10 litres/min

## **SPECIFICATIONS**

## **Pump Head**

Fabricated throughout from hot dipped galvanized mild steel components for corrosion protection with tri-leg pedestal design. Pregreased ball bearings are provided at the handle for long life and ease of operation. Pump stroke is 125mm.

## **Cylinders**

The following options are available:

- 2½" (65mm) diameter Standard cylinder with brass liner, cast iron closed end caps and double nitrile rubber plunger seals. Capacity per stroke is 400cc.
- 21/2" (65mm) diameter Extra Deepwell cylinder as above with triple nitrile rubber plunger rod seals. Capacity per stroke is 400cc
- 2" (50mm) diameter VLOM cylinder with brass liner, cast iron open top end caps and double nitrile rubber plunger rod seals. Capacity is 250cc per stroke.
- 2" (50mm) diameter VLOM UPVC 'Afridev' cylinder with brass liner, plastic plunger and foot valve. Capacity is 250cc per stroke.

## **Rising Main**

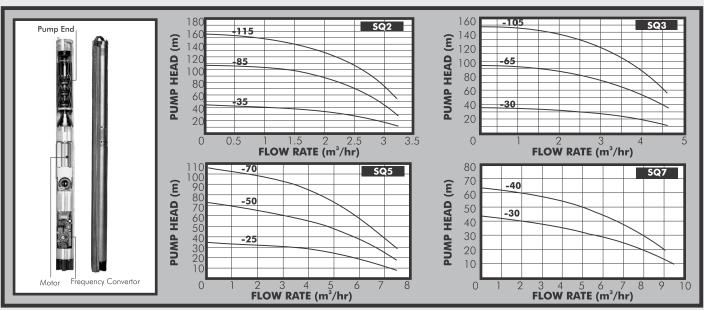
Option of  $1^{1}/_{4}$ "GI for closed cap cylinders and 2" GI/UPVC for VLOM 2" open top cap cylinders supplied in 3m lengths. PVC drop pipes require rod and pipe centralisers to prevent wear damage. Note that rising mains need removal for servicing of closed cap cylinders, though remain in place in VLOM installations.

## **Pump Rods**

Option of 10mm electro galvanized mild steel or stainless steel rods in standard 3m lengths with screwed couplings.



## Compact Submersible Borehole Pumps



## **PUMP**

The GRUNDFOS SQ range of compact submersible borehole pumps are suitable for both continuous and intermittent operation in a wide variety of applications. These include domestic water supply, water transfer and irrigation duties from both boreholes and tanks and due to excellent starting characteristics they are particularly suited to pressure control operation. The pumps offer a number of unique features provided by the built-in GRUNDFOS electronic motor controller including:-

- Run dry protection no electrodes required
- Soft start design avoiding high electrical loads and water hammer also ideal for generator operation
- Over and under voltage protection ideal for unstable power conditions
- Overload and high temperature protection
- Excellent wear characteristics can handle slightly silted waters
- 3" diameter to fit narrow boreholes.

Hydraulic components are made from polyamide plastic and the special design floating impellers each have a tungsten carbide/ceramic bearing. The pump sleeve, shaft and other principal components are made from stainless steel.

## **MOTOR**

The unique integrated GRUNDFOS MS3 high efficiency permanent magnet motor is controlled by a built in frequency converter which increases the standard mains frequency enabling the pump to run at high speed. All control functions are built into the frequency converter and no additional motor protection is required other than a 13amp fuse or MCB.

**Voltage:** 1 x 240V **Speed:** 10,700rpm **Power Factor:** 1

## **OPERATING CONDITIONS**

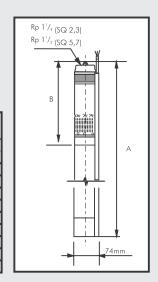
**Pump liquid:** Thin, clean, non aggressive liquids containing no solids or fibres.

**Max. Water Temperature:** +30°C (no liquid flow past motor)

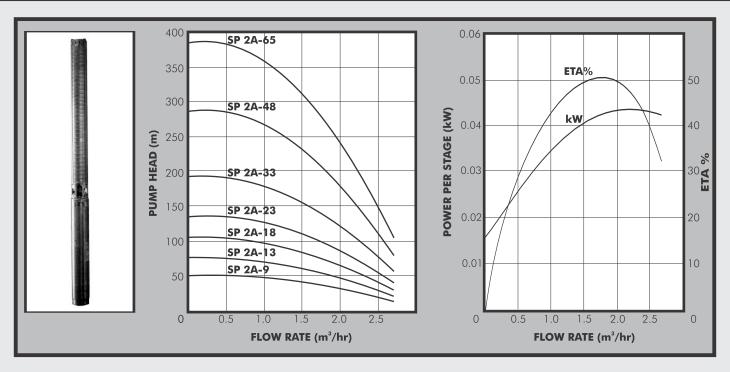
 $+40^{\circ}$ C (min 0.15 l/sec liquid flow past motor)

Max Water depth: 150m Min Borehole Diameter: 80mm

Pump	Number of	Power	Running	Dimens	ions (mm)	Weight
Туре	Stages	(kW)	Current (A)	Α	В	(kg)
SQ 2-35	2	0.7	5.2	741	265	5
SQ 2-85	5	1.2	8.4	825	346	6
SQ 2-115	7	1.9	12.3	889	373	7
SQ 3-30	2	0.7	5.2	745	265	5
SQ 3-65	5	1.2	8.4	825	346	5
SQ 3-105	8	1.9	12.3	942	427	7
SQ 5-25	2	0.7	5.2	743	265	6
SQ 5-50	4	1.7	11.2	824	346	7
SQ 5-70	6	1.9	12.3	941	427	7
SQ 7-30	2	1.2	8.4	743	265	6
SQ 7-40	3	1.7	11.2	862	346	7







#### PUMP

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. An 'N' version is available for applications requiring a higher degree of corrosion resistance.

### **MOTOR**

The pump is coupled to a sealed, liquid cooled 2-pole asynchronous squirrel-cage GRUNDFOS motor constructed of stainless steel. Single phase motors are supplied complete with purpose designed control boxes, while three phase motors require a remote Direct-on-Line starter. If unstable supply voltage is likely an additional quick tripping control relay is recommended.

## **OPERATING CONDITIONS**

**Pumped Liquid:** Thin, clean, chemically non-aggressive liquids without solid particles or fibres.

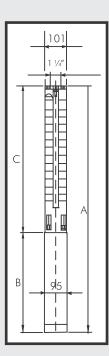
**Max Liquid Temperature:** +40°C.

Max Water Depth: Up to 1.5 kW 1ph and 2.2 kW 3 ph -150 m

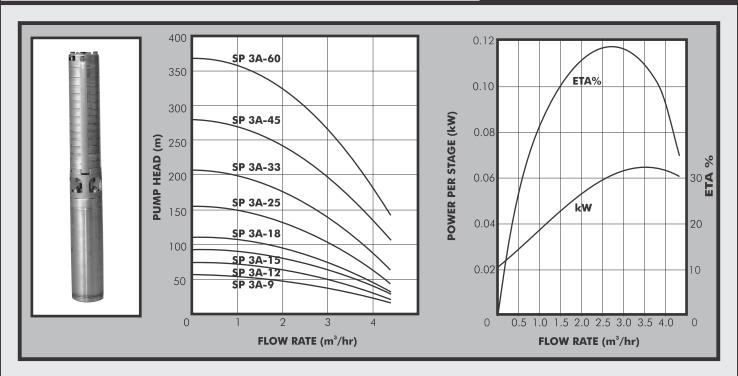
2.2 kW 1 ph and 3 kW 3 ph- 600 m

Minimum Borehole Diameter: 110mm

		_	Full	Load	Start o	urrent		Dime	nsions	(mm)		Wei	ight
Model	Мо	tor	curre	nt (A)	(4	4)	-	4	E	3	С	(k	g)
	kW	HP	1x240V	3x415V	1x240V	3x415V	1x240V	3x415V	1x240V	3x415V		1x240V	3x415V
SP 2A-9	0.37	0.5	3.8		13		600		256		344	11	
SP 2A-13	0.55	0.75	5.5		19		719		291		428	13	
SP 2A-18	0.75	1.0	7.0		26		839		306		533	15	
SP 2A-23	1.1	1.5	7.1	3.7	31	16	984	944	346	306	638	17	16
SP 2A-33	1.5	2.0	9.8	4.4	38	21	1190	1190	346	346	844	20	19
SP 2A-48	2.2	3.0	14.0	5.7	62	26	1781	1554	573	346	1208	39	30
SP 2A-65	3.0	4.0		8.1		35		2058		493	1565		41







#### PUMP

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. An 'N' version is available for applications requiring a higher degree of corrosion resistance.

### **MOTOR**

The pump is coupled to a sealed, liquid cooled 2-pole asynchronous squirrel-cage GRUNDFOS motor constructed of stainless steel. Single phase motors are supplied complete with purpose designed control boxes, while three phase motors require a remote Direct-on-Line starter. If unstable supply voltage is likely an additional quick tripping control relay is recommended.

## **OPERATING CONDITIONS**

**Pumped Liquid:** Thin, clean, chemically non-aggressive liquids without solid.

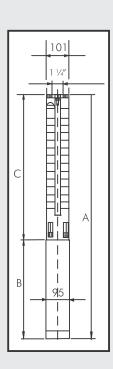
**Max Liquid Temperature:**  $+40^{\circ}$ C

**Max Water Depth:** Up to 1.5 kW 1 ph and 2.2 kW 3 ph -150 m

 $2.2\,\mathrm{kW}$  1 ph and  $3\,\&\,4\,\mathrm{kW}$  3 ph -  $600\,\mathrm{m}$ 

Minimum Borehole Diameter: 110mm

	AA -		Full	Load	Start o	urrent		Dime	nsions	(mm)		We	ight
Model	Мо	tor	curre	nt (A)	(4	<b>A</b> )		4	ı	В	С	(k	(g)
	kW	HP	1x240V	3x415V	1x240V	3x415V	1x240V	3x415V	1x240V	3x415V		1x240V	3x415V
SP 3A-9	0.55	0.75	5.5		19		635		291		344	12	
SP 3A-12	0.75	1.0	7.0		26		713		306	276	407	13	
SP 3A-15	1.1	1.5	7.1	3.7	31	16	816	776	346	306	470	16	14
SP 3A-18	1.1	1.5	7.1	3.7	31	16	879	839	346	306	533	16	15
SP 3A-25	1.5	2.0	9.8	4.4	38	21	1026	1026	346	346	680	18	18
SP 3A-33	2.2	3.0	14.0	5.7	62	26	1421	1194	573	346	848	30	21
SP 3A-45	3.0	4.0		7.9		35		1638		493	1145		34
SP 3A-60	4.0	5.5		9.6		46		2033		573	1460		43



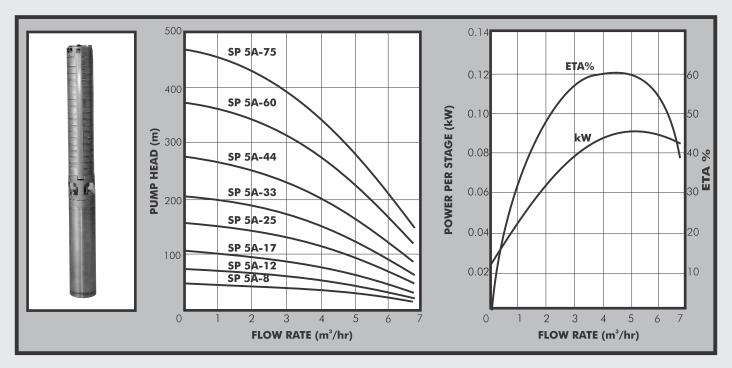
## SP5A



## Multistage Centrifugal Borehole Pumps

В

1



#### **PUMP**

GRUNDFOS SP pumps are designed for a wide range of uses with a particular application to borehole supply. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. 'N and R' versions are available for applications requiring a higher degree of corrosion resistance.

All SP pumps carry a drinking water approval and meet European Minimum Efficiency Index guidelines

## **MOTOR**

Pumps are coupled to sealed canned type liquid cooled 2-pole asynchronous GRUNDFOS motors constructed of stainless steel. Motors require remote controllers, the DAYLIFF electronic controller, which provides full control against fluctuating power input as well as wireless low level control being recommended for smaller motors and the GRUNDFOS MP204, which provides additional protection from mechanical failure as well as advanced monitoring features for motors of 7.5kW and above. Note that due to low starting torques of submersible motors direct on low starting is recommended for all motor sizes.

Enclosure Class: IP58 Insulation Class: F Speed: 2900rpm

## **OPERATING CONDITION**

**Pumped Liquid:** Thin, clean, chemically non-aggressive liquids without solid particles or fibres.

Max. Liquid Temperature:  $+40^{\circ}$ C

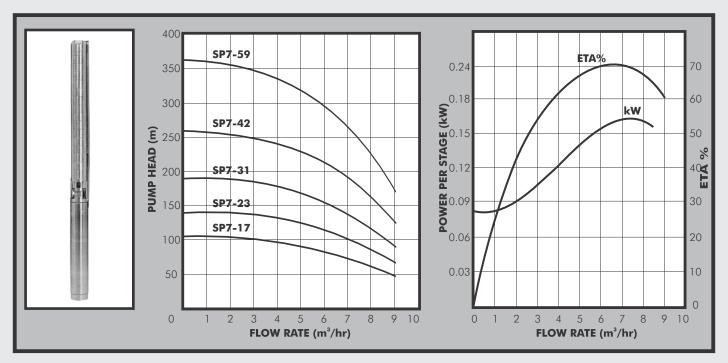
Max. Water Depth: Up to 1.5 kW 1 ph and 2.2kW 3ph -150m, 2.2kW 1ph, 3-7.5kW 3ph-600m

Min. Borehole Diameter: 110mm (4" motor), 152mm (6"motor)

Director	Motor	Мо	Motor Full Load Current Start Current Dime (A) (A) A		ensions	(mm)					Weig	ht (kg)				
Pump Type	Dia -			(/	A)	(	A)	- 1	1	E	3	l c	Ь	E*		
Type		kW	HP	1x240 V	3x415 V				1x240 V	3x415 V						
SP 5A-8	4"	0.75	1.0	7.0		26		630		306		324	95	101	13	
SP 5A-12	4"	1.1	1.5	7.1	3.4	31	16	754	714	346	306	408	95	101	15	13
SP 5A-17	4"	1.5	2.0	9.8	4.2	38	21	859	859	346	346	513	95	101	17	16
SP 5A-25	4"	2.2	3.0	14.0	5.5	62	26	1254	1027	573	346	681	95	101	28	19
SP 5A-33	4"	3.0	4.0		7.9		35		1342		493	849	95	101		26
SP 5A-44	4"	4.0	5.5		9.6		46		1697		573	1124	95	101		38
SP 5A-60	4"	5.5	7.5		13.0		64		2133		673	1460	95	101		60
3P 3A-60	6"	5.5	7.5		13.6		69		2057		535	1522	143	138		63
SP 5A-75	6"	7.5	10		16.6		83		2711		565	2146	143	140		86

E\*=Maximum diameter of the pump inclusive of cable guard and motor





#### DIIMD

GRUNDFOS SP pumps are designed for a wide range of uses with a particular application to borehole supply. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. 'N and R' versions are available for applications requiring a higher degree of corrosion resistance.

All SP pumps carry a drinking water approval and meet European Minimum Efficiency Index guidelines

## MOTOR

Pumps are coupled to sealed canned type liquid cooled 2-pole asynchronous GRUNDFOS motors constructed of stainless steel. Motors require remote controllers, the DAYLIFF electronic controller, which provides full control against fluctuating power input as well as wireless low level control being recommended for smaller motors and the GRUNDFOS MP204, which provides additional protection from mechanical failure as well as advanced monitoring features for motors of 7.5kW and above. Note that due to low starting torques of submersible motors direct on low starting is recommended for all motor sizing.

Enclosure Class: IP58 Insulation Class: F Speed: 2900rpm

## **OPERATING CONDITION**

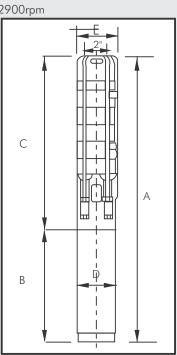
**Pumped Liquid:** Thin, clean, chemically non-aggressive liquids without solid.

Max. Liquid Temperature:  $+40^{\circ}$ C

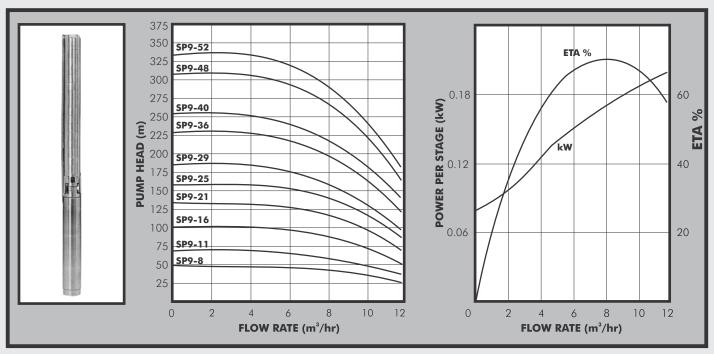
Max. Water Depth: Up to 2.2 kW 3 ph -150 m and 3kW to 7.5kW 3ph -600m

Min. Borehole Diameter: 110mm

Duman Tama	Motor						Net				
Pump Type	Dia	kW	НР	Current (A)	Current (A)	Α	В	С	D	E	Weight (kg)
SP 7-17		2.2	3.0	5.5	26	1545	457	1088			27
SP 7-23		3.0	4.0	7.9	35	1885	497	1388			35
SP 7-31	4"	4.0	5.5	9.7	58	2365	577	1788	95	101	44
SP 7-42		5.5	7.5	13	82	3105	677	2428			55
SP 7-59		7.5	10.0	18.8	118	3965	777	3188			79







### **PUMP**

GRUNDFOS SP pumps are designed for a wide range of uses with a particular application to borehole supply. They are of multistage centrifugal impeller design and all parts are made from 304 stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. An 'N' version is available for applications requiring a higher degree of corrosion resistance.

## **MOTOR**

Pumps are coupled to sealed canned type liquid cooled 2-pole asynchronous GRUNDFOS motors constructed of stainless steel. Motors require remote controllers, the DAYLIFF electronic controller, which provides full control against fluctuating power input as well as wireless low level control being recommended for smaller motors and the GRUNDFOS MP204, which provides additional protection from mechanical failure as well as advanced monitoring features for motors of 7.5kW and above.

Note that due to the low starting torques of submersible motors Direct-on-Line starting is recommended for all motor sizes.

## **OPERATING CONDITION**

**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

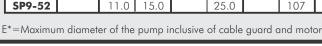
Max. Liquid Temperature:  $+40^{\circ}$ C

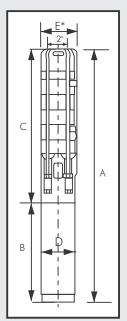
Max. Water Depth: Up to 1.5 kW 1ph & 2.2 kW 3 ph - 150m

All other models -600m

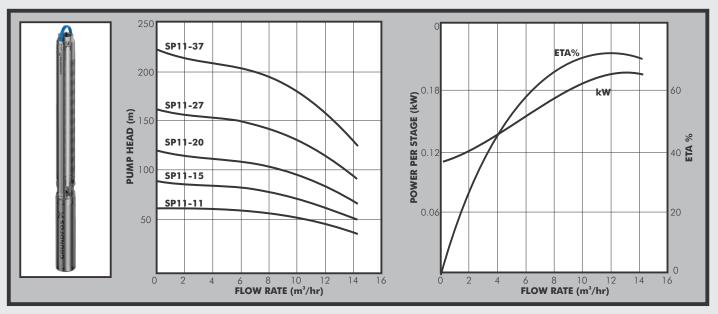
**Min. Borehole Diameter:** 110mm (4" motor), 152mm (6" motor)

Pump	Madau	Мо	40"		Load		art			Dime	ension	s			Net V	/eight
Type	Motor Dia	Mo	ior	Curre	ent (A)	Curre	ent (A)	-	4		3	С	D	E*	(k	g) _
Type	Dia	kW	HP	1X240V	3X415V	1X240V	3X415V	1X240V	3X415V	1X240V	3X415V		ט	E.	1X240V	3X415V
SP9-8		1.5	2.0	10.2	4.2	56.1	21	1025	1025	387	387	638			22	22
SP9-11		2.2	3.0	14.0	5.5	98	26	1365	1175	577	30/	788			34	25
SP9-16		3.0	4.0		7.9		35		1535		497	1038	95			56
SP9-21	4"	4.0	5.5		9.6		58		1865		577	1288				44
SP9-25		5.5	7.5		13.0		82		2165		677	1488		101		80
SP9-29		5.5	7.5		13.0		02		2365		0//	1688				83
SP9-36		7.5	10.0		18.8		118		2815		777	2038				94
SP9-40		7.5	10.0		17.2		105		2878		577	2301				106
SP9-48	6"	9.2	12.0		21.2		110		3308		607	2701	140	140		126
SP9-52		11.0	15.0		25.0		107		3538		637	2901				132









## **PUMP**

GRUNDFOS SP pumps are designed for a wide range of uses with a particular application to borehole supply. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. 'N and R' versions are available for applications requiring a higher degree of corrosion resistance.

All SP pumps carry a drinking water approval and meet European Minimum Efficiency Index guidelines

## **MOTOR**

Pumps are coupled to sealed canned type liquid cooled 2-pole asynchronous GRUNDFOS motors constructed of stainless steel. Motors require remote controllers, the DAYLIFF electronic controller, which provides full control against fluctuating power input as well as wireless low level control being recommended for smaller motors and the GRUNDFOS MP204, which provides additional protection from mechanical failure as well as advanced monitoring features for motors of 7.5kW and above. Note that due to low starting torques of submersible motors direct on line starting is recommended for all motor sizing.

Enclosure Class: IP58 Insulation Class: F Speed: 2900rpm Power: 3x415V

## **OPERATING CONDITION**

**Pumped Liquid:** Thin, clean, chemically non-aggressive liquids without solid.

Max. Liquid Temperature:  $+40^{\circ}$ C

Max. Water Depth: 600m

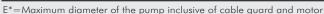
Min. Borehole Diameter: 110mm

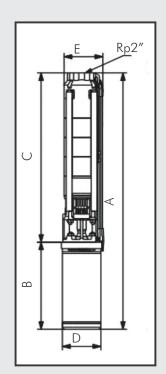
## **ELECTRICAL DATA**

Pump Type	Mot	tor	Full Load	Start
Fomp type	kW	НР	Current (A)	Current (A)
SP 11-11	2.2	3.0	5.7	4.7
SP 11-15	3.0	4.0	8.1	4.9
SP 11-20	4.0	5.5	9.8	5.3
SP 11-27	5.5	7.5	13.4	5.5
SP 11-37	7.5	10.0	19.6	5.5

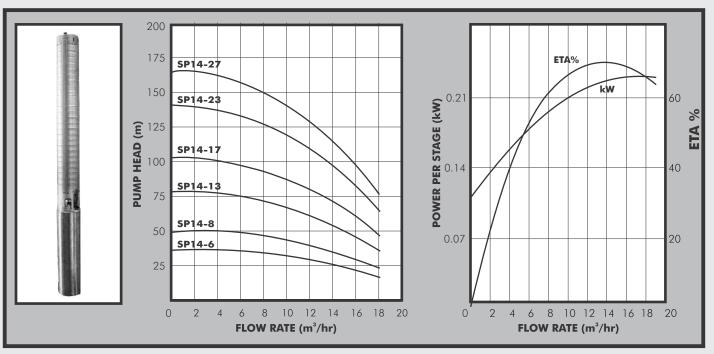
### **DIMENSIONS AND WEIGHTS**

Bumn Tyno			Dimensions	(mm)		Weight (kg)
Pump Type	Α	В	С	D	E	weighi (kg)
SP 11-11	1409	346	1063			26
SP 11-15	1860	497	1363			34
SP 11-20	2315	577	1738	95	101	42
SP 11-27	2940	677	2263			52
SP 11-37	3790	777	3013			64









### **PUMP**

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from 304 stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. An 'N' version is available for applications requiring a higher degree of corrosion resistance.

## **MOTOR**

Pumps are coupled to sealed canned type liquid cooled 2-pole asynchronous GRUNDFOS motors constructed of stainless steel. Motors require remote controllers, the DAYLIFF electronic controller, which provides full control against fluctuating power input as well as wireless low level control being recommended for smaller motors and the GRUNDFOS MP204, which provides additional protection from mechanical failure as well as advanced monitoring features for motors of 7.5kW and above. Note that due to the low starting torques of submersible motors Direct-on-Line starting is recommended for all motor sizes.

Enclosure Class: IP58 Insulation Class: F Speed: 2900 rpm

## **OPERATING CONDITIONS**

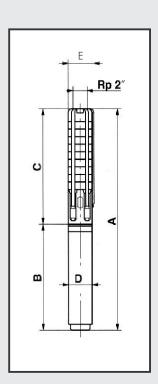
**Pumped Liquid:** Thin, clean chemically non-aggressive without solid particles or fibres.

Max. Liquid Temperature:  $+40^{\circ}$ C

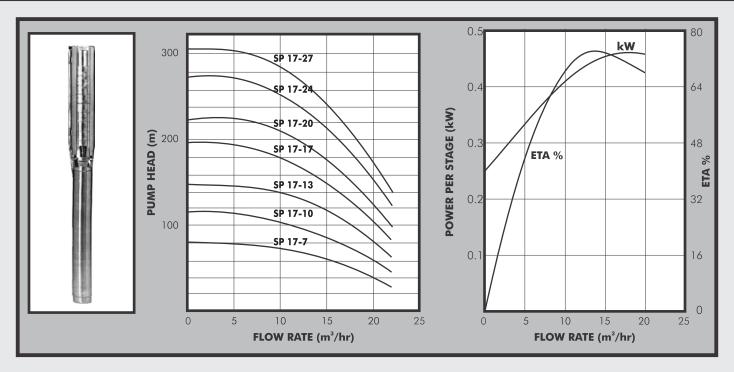
Max. Water Depth: 600m

Min. Borehole Diameter: 110mm(4" motors), 152mm (6" motors)

Pump	N	Notor		Voltage	Full Load	Start		Dime	nsions	(mm)		Net	
Туре	Dia	kW	НР	(V)	Current (A)	Current (A)	Α	В	C	D	E	Weight (kgs)	
SP14-6		1.6	0	1x240	10	40	1034	346				23	
3P14-0		1.5	2	3x415	4.2	21	1075	387	688			22	
CD14 C		0.0	0	1x240	14	62	1414	576	000			34	
SP14-8	4"	2.2	3	3x415	5.5	23	1225	387	838	95	101	25	
SP14-13		3	4			7.9	35	1710	497	1213			38
SP14-17		4	5	0.435	9.6	58	2090	577	1513			74	
SP14-23		5.5	7	3x415	13.7	75	2640	677	1963			87	
SP14-27	6"	7.5	10		17.2	105	2903	577	2326	140	140	107	







#### **PUMP**

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. 'N and R' versions are available for applications requiring a higher degree of corrosion resistance.

All SP pumps carry a drinking water approval and meet European Minimum Efficiency Index guidelines

## **MOTOR**

The pump is coupled to a sealed, liquid cooled 2-pole asynchronous GRUNDFOS motor constructed of stainless steel with ceramic bearings. All 6" motors are fitted with a built-in sensor which monitors running temperatures. When fitted with the patented GRUNDFOS MP 204 control unit protection is provided against dry running, mechanical motor defects, excessive motor running temperature and irregular power supply. The fitting of a MP 204 unit is recommended for motor control and monitoring and also extended motor life.

Note that irrespective of the fitting of a MP 204 control unit a remote starter is required. Due to the low starting torques of submersible motors it is recommended that Direct-on-Line starters are used for all motor sizes up to 22kW.

Enclosure Class: IP58 Insulation Class: 4" motors - B Voltage: 3x415V Speed: 2900rpm 6" motors - F

**OPERATING CONDITION** 

**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

Max. Liquid Temperature:  $+40^{\circ}$ C

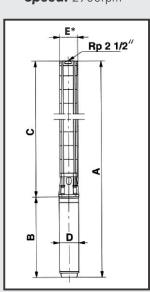
Max. Water Depth: 600 m

Min. Borehole Diameter: 152 mm(MS 6000), 110m (MS4000)

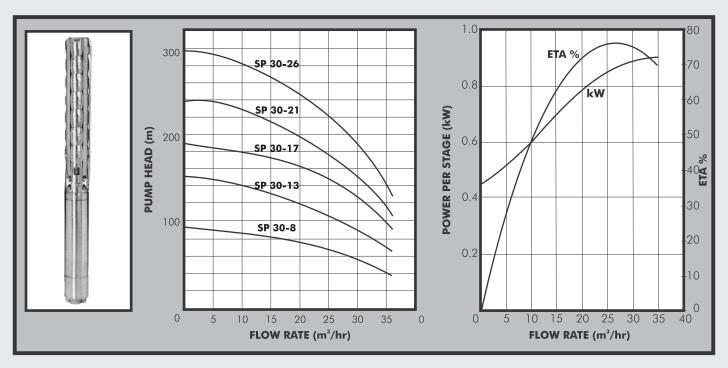
## **PUMP DATA**

Madal	Мо	tor	Full Load	I start	Madau		Dime	nsions	(mm	)	Weight
Model	kW	HP	Current (A)	—	Motor	Α	В	С	D	E*	(kg)
SP 17-7	4	5.5	9.7	5.0	MS 4000	1251	574	677	95	131	33
SP 17-10	5.5	7.5	13.7	5.5	MS 4000	1631	773	858	95	131	41
SP 17-13	7.5	10	17.6	4.9	MS 6000	1630	574	1056	138	142	57
SP 17-17	9.2	12.5	20.2	4.8	MS 6000	1888	590	1298	138	142	67
SP 17-20	11	15	24.8	4.7	MS 6000	2113	634	1479	138	142	74
SP 17-24	13	17.5	29	4.6	MS 6000	2429	708	1721	138	142	82
SP 17-27	15	20	34.0	5.0	MS 6000	2602	699	1903	138	142	89

 $E^*$ =Maximum diameter of the pump inclusive of cable guard and motor







#### **PUMP**

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. An 'N' version is available for applications requiring a higher degree of corrosion resistance.

## **MOTOR**

The pump is coupled to a sealed, liquid cooled 2-pole asynchronous GRUNDFOS motor constructed of stainless steel with ceramic bearings. Motors are also fitted with a built-in sensor which monitors running temperature. When fitted with the patented GRUNDFOS MP 204 control unit protection is provided against dry running, mechanical motor defects, excessive motor running temperature and irregular power supply. The fitting of a MP 204 unit is recommended for motor control and monitoring and also extended motor life.

Note that irrespective of the fitting of a MP 204 control unit a remote starter is required. Due to the low starting torques of submersible motors it is recommended that Direct-on-Line starters are used for all motor sizes.

Enclosure Class: IP58 Insulation Class: H Voltage: 3x415V Speed: 2900rpm

## **OPERATING CONDITION**

**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

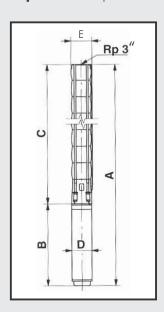
Max. Liquid Temperature:  $+40^{\circ}$ C

Max. Water Depth: 600 m

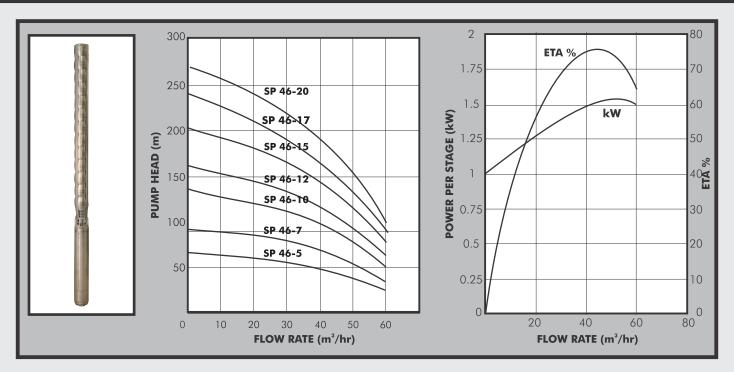
Min. Borehole Diameter: 200 mm

Model	Мо	tor	Full Load	l start	Motor		Dime	)	Net Weight		
Model	kW	HP	Current (A)	-	Motor	Α	В	С	D	E*	(kg)
SP 30-8	7.5	10	18.8	4.5	MS 6000	1602	565	1037	95	142	53
SP 30-13	11	15	24.8	4.7	MS 6000	2151	634	1517	138	142	72
SP 30-17	15	20	34.0	5.0	MS 6000	2600	699	1901	138	142	85
SP 30-21	18.5	25	42.2	5.1	MS 6000	3039	754	2285	138	142	98
SP 30-26	22	30	48.0	5.0	MS 6000	3579	814	2765	138	142	112

E\*=Maximum diameter of the pump inclusive of cable guard and motor







#### DIIMD

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. 'N and R' versions are available for applications requiring a higher degree of corrosion resistance.

All SP pumps carry a drinking water approval and meet European Minimum Efficiency Index guidelines

## **MOTOR**

The pump is coupled to a sealed, liquid cooled 2-pole asynchronous GRUNDFOS motor constructed of stainless steel with ceramic bearings. All motors are also fitted with a built-in sensor which monitors running temperatures. When fitted with the patented GRUNDFOS MP 204 control unit protection is provided against dry running, mechanical motor defects, excessive motor running temperature and irregular power supply. The fitting of a MP 204 unit is recommended for motor control and monitoring and also extended motor life.

Note that irrespective of the fitting of a MP 204 control unit a remote starter is required. Due to the low starting torques of submersible motors it is recommended that Direct-on-Line starters are used for all motor sizes up to 22kW.

**Voltage:** 3x415V

**OPERATING CONDITION** 

**Enclosure Class: IP58** 

**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

**Insulation Class:** H

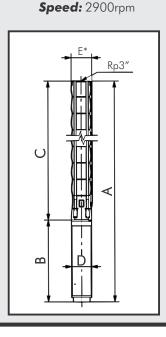
**Max. Liquid Temperature:** +40°C

Max. Water Depth: 600 m Min. Borehole Diameter: 200 mm

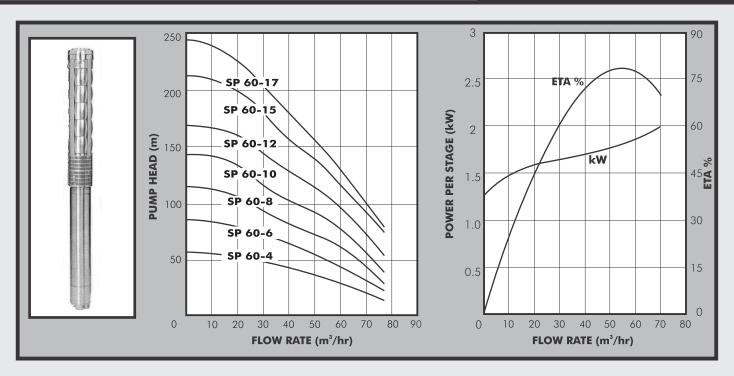
## **PUMP DATA**

Model	Мо	tor	Full Load	l start	Motor		Dime	nsions	(mm	)	Weight
Model	kW	HP	Current (A)	$\Box$	Motor	Α	В	С	D	E*	(kg)
SP 46-5	7.5	10	17.6	4.5	MS 6000	1406	574	832	138	147	54
SP 46-7	11	15	24.8	4.7	MS 6000	1698	634	1064	138	147	68
SP 46-10	15	20	34	5	MS 6000	2102	699	1403	138	147	82
SP 46-12	18.5	25	42	5.1	MS 6000	2383	754	1629	138	147	93
SP 46-15	22	30	48	5	MS 6000	2782	814	1968	138	147	106
SP 46-17	26	35	57	4.9	MS 6000	3068	874	2194	138	147	117
SP 46-20	30	40	66.5	4.9	MS 6000	3477	944	2533	138	147	132

 $E^*=Maximum$  diameter of the pump inclusive of cable guard and motor







## **PUMP**

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. 'N and R' versions are available for applications requiring a higher degree of corrosion resistance.

All SP pumps carry a drinking water approval and meet European Minimum Efficiency Index guidelines

## **MOTOR**

The pump is coupled to a sealed, liquid cooled 2-pole asynchronous GRUNDFOS motor constructed of stainless steel with ceramic bearings. All motors are also fitted with a built-in sensor which monitors running temperatures. When fitted with the patented GRUNDFOS MP 204 control unit protection is provided against dry running, mechanical motor defects, excessive motor running temperature and irregular power supply. The fitting of MP204unit is recommended for motor control and monitoring and also extended motor life.

Note that irrespective of the fitting of MP 204 control unit a remote starter is required. Due to the low starting torques of submersible motors it is recommended that Direct-on-Line starters are used on motor sizes up to 22kW.

**Enclosure Class:** IP58 **Insulation Class:** F **Voltage:** 3x415 V

## **OPERATING CONDITION**

**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

Max. Liquid Temperature: +40°C.

Max. Water Depth: 600 m

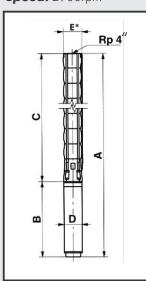
Min. Borehole Diameter: 200 mm

## **PUMP DATA**

	Мо	tor	Full Load	l start			Dime	nsions	(mm	)	Weight
Model	kW	HP	Current (A)	-	Motor	Α	В	С	D	E*	(kg)
SP 60-4	7.5	10	18.8	4.5	MS 4000	1482	773	709	95	152	44
SP 60-6	11	15	24.8	4.7	MS 6000	1585	634	951	138	157	65
SP 60-8	15	20	34	5	MS 6000	1876	699	1177	138	147	77
SP 60-10	18.5	25	42	5.1	MS 6000	2157	754	1403	138	147	88
SP 60-12	22	30	48	5	MS 6000	2443	814	1629	138	147	99
SP 60-15	26	35	57	4.9	MS 6000	2842	874	1968	138	147	112
SP 60-17	30	40	66.5	4.9	MS 6000	3138	944	2194	138	147	125

 $E^*=Maximum$  diameter of the pump inclusive of cable guard and motor

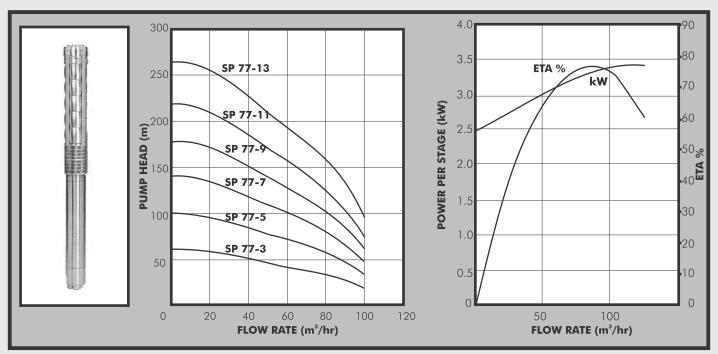
Speed: 2900rpm





## **SP 77**

## Multistage Centrifugal Borehole Pumps



## **PUMP**

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. An 'N' version is available for applications requiring a higher degree of corrosion resistance.

### **MOTOR**

The pump is coupled to a sealed, liquid cooled 2-pole asynchronous GRUNDFOS motor constructed of stainless steel with ceramic bearings. All motors are also fitted with a built-in sensor which monitors running temperatures. When fitted with the patented GRUNDFOS MP 204 control unit protection is provided against dry running, mechanical motor defects, excessive motor running temperature and irregular power supply. The fitting of MP 204 unit is recommended for motor control and monitoring and also extended motor life.

Note that irrespective of the fitting of MP 204 control unit a remote starter is required. Due to the low starting torques of submersible motors it is recommended that Direct-on-Line starters are used on motor sizes up to 22kW. Motors above this size should use a soft start arrangement.

Enclosure Class: IP58 Insulation Class: F Voltage: 3x415 V Speed: 2900rpm

## **OPERATING CONDITION**

**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

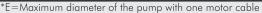
**Max. Liquid Temperature:**  $+40^{\circ}$ C.

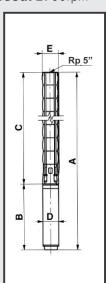
Max. Water Depth: 600 m

Min. Borehole Diameter: 200 mm - MS6/MMS6000

254 mm - MMS8000

B T	Mot	or	Full Load	I start			Dimensions (mm)						
Pump Type	kW	HP	Current (A)		Motor	Α	В	С	D	E*	(kg)		
SP 77-3	11	15	24.6	4.8	MS6	1557	683	874	143	200	75		
SP 77-5	18.5	25	41.5	4.8	MS6	1914	784	1131	146	200	95		
SP 77-7	26	35	57.5	5.2	MS6	2290	903	1387	143	200	114		
SP 77-9	30	40	65	5.3	MS6	2611	968	1643	143	200	129		
SP 77-11	37	50	80	4.3	MMS6000	3339	1425	1898	144	200	184		
SP 77-13	55	74	114	5.9	MMS8000	3522	1350	2172	192	209	259		

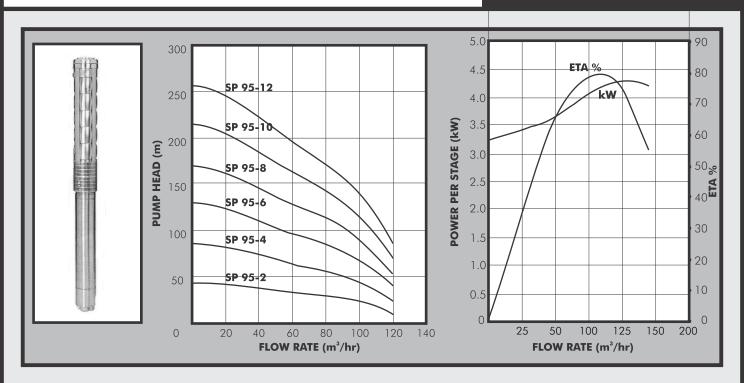






## ge Centrifugal

## Multistage Centrifugal Borehole Pumps



## **PUMP**

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. 'N and R' versions are available for applications requiring a higher degree of corrosion resistance.

All SP pumps carry a drinking water approval and meet European Minimum Efficiency Index guidelines

## **MOTOR**

The pump is coupled to a sealed, liquid cooled 2-pole asynchronous GRUNDFOS motor constructed of stainless steel with ceramic bearings. All motors are also fitted with a built-in sensor which monitors running temperatures. When fitted with the patented GRUNDFOS MP 204 control unit protection is provided against dry running, mechanical motor defects, excessive motor running temperature and irregular power supply. The fitting of MP204unit is recommended for motor control and monitoring and also extended motor life.

Note that irrespective of the fitting of MP 204 control unit a remote starter is required. Due to the low starting torques of submersible motors it is recommended that Direct-on-Line starters are used on motor sizes up to 22kW. Motors above this size should use a soft start arrangement.

Enclosure Class: IP58 Insulation Class: F Voltage: 3x415 V Speed: 2900rpm

## **OPERATING CONDITION**

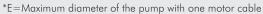
**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

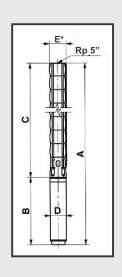
Max. Liquid Temperature:  $+40^{\circ}$ C.

Max. Water Depth: 600 m

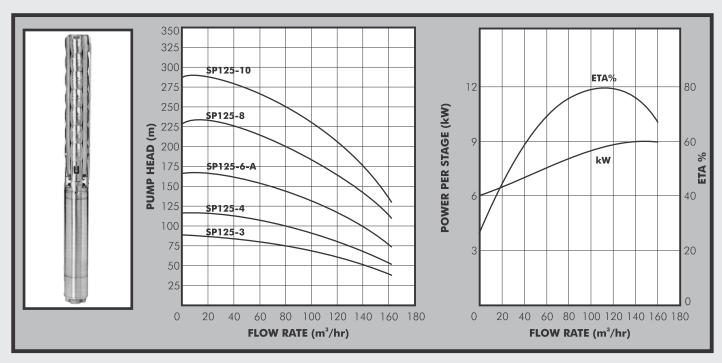
Min. Borehole Diameter: 200 mm - MS6/MMS6000, 254mm - MMS8000

Dunen Tone	Mot	or	Full Load	ull Load   I start			Dime	nsions	(mm)		Weight
Pump Type	kW	HP	Current (A)		Motor	Α	В	С	D	E*	(kg)
SP 95-2	9.2	12	20.2	4.9	MS6	1336	590	746	143	200	68
SP 95-4	18.5	25	41.5	4.8	MS6	1786	783	1003	143	200	91
SP 95-6	26	35	57.5	5.2	MS6	2162	903	1259	143	200	110
SP 95-8	37	50	80	4.3	MMS6000	2940	1425	1515	144	200	173
SP 95-10	45	60	96.5	6	MMS8000	3055	1270	1785	192	209	233
SP 95-12	55	74	114	5.9	MMS8000	3393	1350	2043	192	209	255









## **PUMP**

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. An 'N' version is available for applications requiring a higher degree of corrosion resistance.

## **MOTOR**

The pump is coupled to a sealed, liquid cooled 2-pole asynchronous GRUNDFOS motor constructed of stainless steel with ceramic bearings. All motors are also fitted with a built-in sensor which monitors running temperatures. When fitted with the patented GRUNDFOS MP 204 control unit protection is provided against dry running, mechanical motor defects, excessive motor running temperature and irregular power supply. The fitting of MP 204unit is recommended for motor control and monitoring and also extended motor life.

Note that irrespective of the fitting of MP 204 control unit a remote starter is required. Due to the low starting torques of submersible motors it is recommended that Direct-on-Line starters are used on motor sizes up to 22kW. Motors above this size should use a soft start arrangement.

Enclosure Class: IP58 Insulation Class: F Voltage: 3x415 V Speed: 2900rpm

## **OPERATING CONDITION**

**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

Max. Liquid Temperature:  $+40^{\circ}$ C.

Max. Water Depth: 600 m

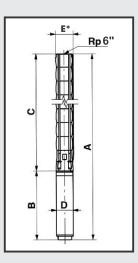
Min. Borehole Diameter: 200 mm - MMS6000, 254mm - MMS8000

## **PUMP DATA**

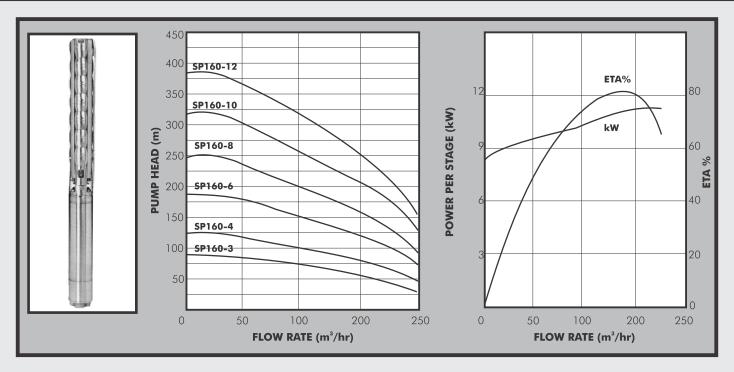
Pump	Мо	tor	Full Load	l start	Motor			Weight			
Туре	kW	HP	Current (A)	Т	Motor	Α	В	С	D	E*	(kg)
SP125-3	30	40	63	4.9	MMS 6000	1907	944	963	139.5	211	123
SP125-4	37	50	85	5.1	MMS 6000	2431	1312	1119	143	211	171
SP125-6-A	55	73	112	5.9	MMS 8000	2781	1350	1431	192	213	257
SP125-8	75	100	152	5.4	MMS 8000	3333	1590	1743	192	218	314
SP125-10	92	123	186	5.6	MMS 8000	3885	1830	2055	192	218	372

The selection is not comprehensive and other sizes are available for specific duty point

E\*=Maximum diameter of the pump inclusive of cable guard and motor







#### **PUMP**

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. 'N and R' versions are available for applications requiring a higher degree of corrosion resistance.

All SP pumps carry a drinking water approval and meet European Minimum Efficiency Index guidelines

### MOTOR

The pump is coupled to a sealed, liquid cooled 2-pole asynchronous GRUNDFOS motor constructed of stainless steel with ceramic bearings. All motors are also fitted with a built-in sensor which monitors running temperatures. When fitted with the patented GRUNDFOS MP 204 control unit protection is provided against dry running, mechanical motor defects, excessive motor running temperature and irregular power supply. The fitting of MP204 unit is recommended for motor control and monitoring and also extended motor life.

Note that irrespective of the fitting of MP 204 control unit a remote starter is required. Due to the low starting torques of submersible motors it is recommended that Direct-on-Line starters are used on motor sizes up to 22kW. Motors above this size should use a soft start arrangement.

Enclosure Class: IP58 Insulation Class: F Voltage: 3x415 V Speed: 2900rpm

## **OPERATING CONDITION**

**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

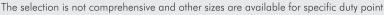
Max. Liquid Temperature: +40°C.

Max. Water Depth: 600 m

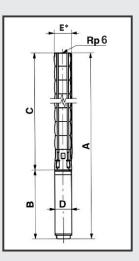
Min. Borehole Diameter: 200 mm - MS6/MMS6000, 254mm - MMS8000

## ΡΙΙΜΡ ΒΔΤΔ

PUMP DA											
Pump	Мо	tor	Full Load	I start	Motor		Dime	nsions	(mm)		Weight
Туре	kW	HP	Current (A)		Motor	Α	В	С	D	E*	(kg)
SP160-3	37	50	85	5.1	MMS 6000	2275	1312	963	143	211	165
SP160-4	55	73	112	5.9	MMS 8000	2469	1350	1119	192	218	245
SP160-6	75	100	152	5.8	MMS 8000	3021	1590	1431	192	218	302
SP160-8	92	123	186	5.9	MMS 8000	3573	1830	1743	192	218	360
SP160-10	132	176	270	5.7	MMS 10000	4273	1870	2403	237	237	544
SP160-12	147	196	320	6.2	MMS 10000	4784	2070	2714	237	237	621



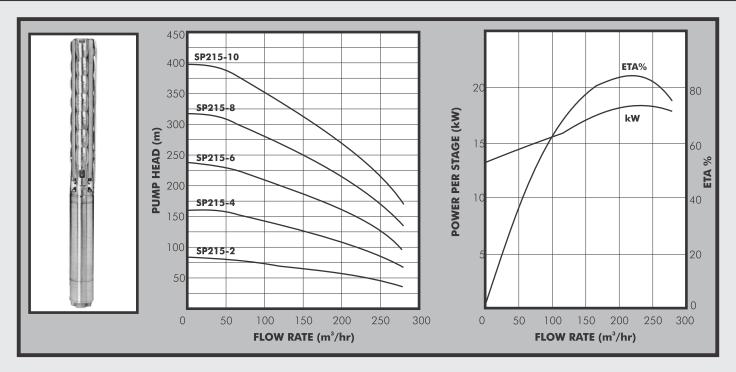
 $<sup>\</sup>mathsf{E}^* = \mathsf{Maximum}$  diameter of the pump inclusive of cable guard and motor



## **SP215**



## Multistage Centrifugal Borehole Pumps



#### **PUMP**

GRUNDFOS SP submersible pumps are designed specifically for borehole supply applications. They are of multistage centrifugal impeller design and all parts are made from stainless steel with water lubricated rubber bearings. A submersible motor is fitted beneath the pump and suction is effected through a strainer between the pump and motor.

Standard pumps are designed for the pumping of non-aggressive water. 'N and R' versions are available for applications requiring a higher degree of corrosion resistance.

All SP pumps carry a drinking water approval and meet European Minimum Efficiency Index guidelines

## **MOTOR**

The pump is coupled to a sealed, liquid cooled 2-pole asynchronous GRUNDFOS motor constructed of stainless steel with ceramic bearings. All motors are also fitted with a built-in sensor which monitors running temperatures. When fitted with the patented GRUNDFOS MP 204 control unit protection is provided against dry running, mechanical motor defects, excessive motor running temperature and irregular power supply. The fitting of MP204 unit is recommended for motor control and monitoring and also extended motor life.

Note that irrespective of the fitting of MP 204 control unit a remote starter is required. Due to the low starting torques of submersible motors it is recommended that Direct-on-Line starters are used on motor sizes up to 22kW. Motors above this size should use a soft start arrangement.

Enclosure Class: IP58 Insulation Class: F Voltage: 3x415 V Speed: 2900rpm

## **OPERATING CONDITION**

**Pumped Liquid:** Thin, clean chemically non-aggressive liquids without solid particles or fibres.

Max. Liquid Temperature: +40°C.

Max. Water Depth: 600 m

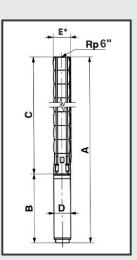
Min. Borehole Diameter: 254 mm -MMS8000, 268mm-MMS10000, 300mm-MMS12000

## **PUMP DATA**

Pump	Мо	tor	Full Load	ull Load   I start				Weight			
Туре	kW	НР	Current (A)		Motor	Α	В	nsions C	D	E*	(kg)
SP215-2	45	60	96	6.0	MMS 8000	2236	1270	966	192	241	228
SP215-4	75	100	152	5.8	MMS 8000	2908	1590	1318	192	241	308
SP215-6	110	147	222	5.8	MMS 8000	3730	2060	1670	192	241	424
SP215-8	147	196	320	6.7	MMS 10000	4392	2070	2322	237	247	622
SP215-10	190	253	395	6.7	MMS 12000	4654	1980	2674	286	276	793

The selection is not comprehensive and other sizes are available for specific duty point

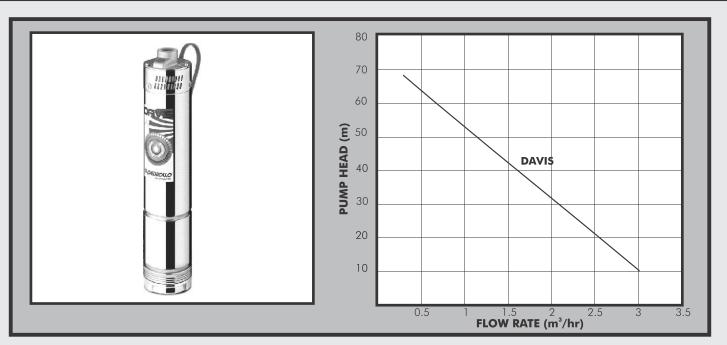
 $E^*=Maximum$  diameter of the pump inclusive of cable guard and motor



# **PEDROUO**

## DAVIS

## Peripheral Impeller Submersible Well Pumps



## **PUMP**

Pedrollo DAVIS peripheral impeller submersible pumps are designed for pumping clean water in domestic applications from boreholes and wells. They are based on the established 4SKm design though are much improved featuring a cast stainless steel pump housing with special anti-seize design, double mechanical seals to prevent water leakage in to the motor and built in thermal overload for motor protection.

All components in contact with water are manufactured from stainless steel with the impeller being made of brass. The motor capacitor is integral with the pump and no separate control unit is required. Pumps are supplied with 20m or 40m of drop cable to customer choice.

### MOTOR

All pumps are fitted with hermetically sealed re-windable liquid cooled induction motors designed for continuous duty provided the pump is fully submerged. They should be connected directly to mains supply through a 10A MCB or switch fuse.

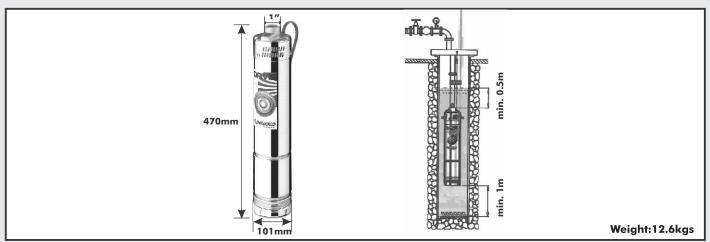
Enclosure Class: IP68 Insulation Class: F Speed: 2900 rpm
Voltage: 1x240V Power: 0.75kW Max. Current: 5.5A

## **OPERATING CONDITIONS**

**Pumped Liquid:** Thin, chemically non-aggressive liquids, without solid particles.

Max. Fluid Temperature:  $+40^{\circ}$ C Max. Operating Depth:  $40^{\circ}$ C

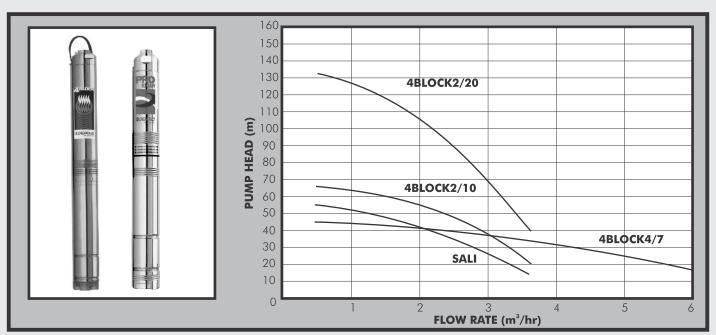
## **DIMENSIONS & WEIGHTS**





## 4 BLOCK/SALI

**Monoblock Submersible Pumps** 



#### **PUMP**

The Pedrollo 4BLOCK/SALI is an innovative adaptation of the conventional 4SR borehole submersible pump design incorporating an integral pump/motor unit in one compact unit. Hydraulic and motor components are the same, though they are encased in a one-piece housing thus providing a more economic alternative to the traditional borehole pump. Particular features include:-

- High resistance technopolymer hydraulic components providing the pump with a light silt passing capability.
- Integrated design incorporating a built-in capacitor so no separate control unit is required.
- 20m drop cable supplied as standard.

The 4BLOCK/SALI range is particularly suitable to all small-scale domestic installations particularly for boreholes, though they can also be used in wells in either vertical or horizontal configuration. All pump components other than the technopolymer impellers and diffusers are manufactured from AISI304 grade stainless steel.

#### **MOTOR**

Pumps are fitted with integral two-pole Pedrollo motors constructed principally from stainless steel. A built-in thermal overload for motor protection is provided so the pump can be connected directly to the mains power supply through a 10A fuse or MCB.

Speed: 2900rpm **Enclosure Class: IP68** Installation Class: F **Voltage:** 1x240V

#### **OPERATING CONDITIONS**

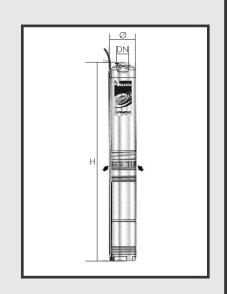
**Pumped Liquid:** Thin, clean chemically non-aggressive liquids with maximum sand content of 150gm/m<sup>3</sup>

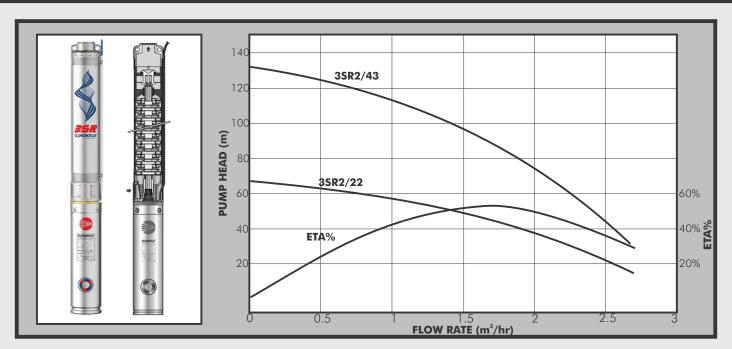
Max Liquid Temp:  $+35^{\circ}$ C

Max Submersion Depth: 4Block:60m SALI:40m

Min Borehole Diameter: 110mm

Model	Power	Current	DN	Dimensio	ons (mm)	Weight	
Model	(kW)	(A)	DIN	н	Ø	(kg)	
4BLOCKm 2/10	0.55	5.0	1 1/4"	705	100	12.5	
4BLOCKm 4/7	0.55	5.0	1 1/4"	663	100	12	
SALI	0.75	6	1"	591	100	12	
4BLOCKm 2/20	1.1	8.0	1 1/4"	987	100	18	





#### **PUMP**

Pedrollo 3SR2 submersible pumps are specifically designed for domestic and small scale water supply from boreholes, though can also be used in other submersible applications in either vertical or horizontal configuration. They feature a hydraulic design that incorporates floating impellers which together with especially resistant component materials provide high resistance to sand content in the pumped water.

The pump impellers and diffusers are made from technopolymer while the stage casings, top housing, suction connector, pump sleeve and shaft are made of AISI 304 stainless steel. The pump is supplied with a 1.5m tail cable.

#### **MOTOR**

Pumps are coupled to a two pole sealed oil filled motor constructed principally from AISI 304 stainless steel. A separate control box is also recommended for single phase pumps which incorporates a fused rotary switch, run indicator light, thermal overload with manual reset and capacitor which can be connected directly to the mains power supply.

Enclosure Class: IP68 Insulation Class: F Speed: 2900rpm

#### **OPERATING CONDITIONS**

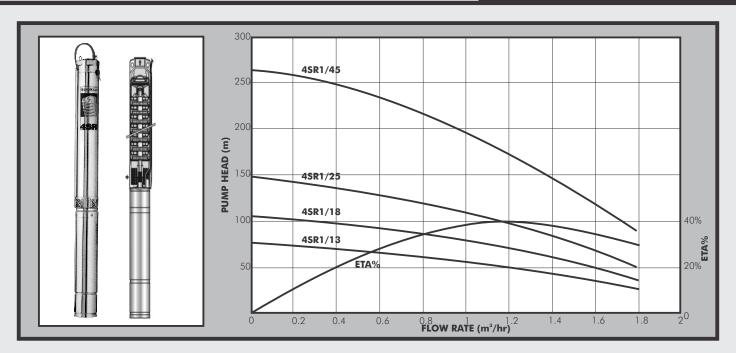
**Pumped Liquid:** Thin, clean, chemically non aggressive liquids with a maximum sand content of 150gm/m<sup>3</sup>.

Max. Liquid Temperature: +30°C. Min. Borehole Diameter: 110mm Max. Immersion depth: 60mm

Model	Motor		Current (A)	DN (")	Dim	ensions (ı	mm)	Weight
Model	kW	HP	1X240V	DIA ( )	Ø	H1	H2	(kg)
3SR2/22	0.55	0.75	4.5	1	74	738	393	11
3SR2/43	1.1	1.5	3.5	'	/0	1250	433	15.3







#### **PUMP**

Pedrollo 4SR1 submersible pumps are specifically designed for domestic and small scale water supply from boreholes, though can also be used in other submersible applications in either vertical or horizontal configuration. They feature a hydraulic design that incorporates floating impellers which together with especially resistant component materials provide high resistance to sand content in the pumped water.

The pump impellers and diffusers are made from technopolymer while the stage casings, top housing, suction connector, pump sleeve and shaft are made of AISI 304 stainless steel. The pump is supplied with a 1.5m tail cable.

#### **MOTOR**

Pumps are coupled to a two pole sealed oil filled motor constructed principally from AISI 316 stainless steel. A separate control box is recommended for single phase pumps which incorporates a fused rotary switch, run indicator light, DOL starter and capacitor which can be connected directly to the mains power supply. 3 phase motors require a remote starter and if irregular electrical supply is prevalent an additional quick tripping voltage sensing relay is recommended.

Enclosure Class: IP68 Insulation Class: F Speed: 2900rpm

#### **OPERATING CONDITIONS**

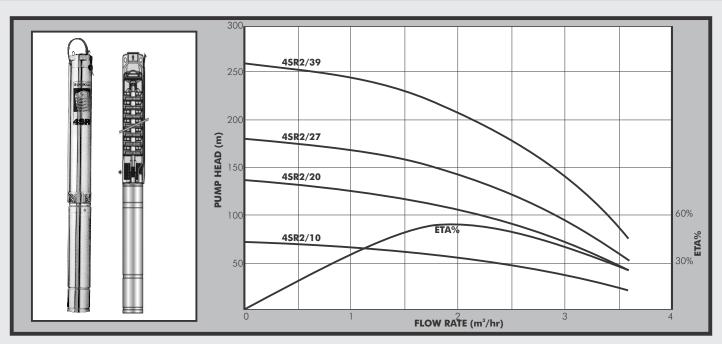
**Pumped Liquid:** Thin, clean, chemically non aggressive liquids with a maximum sand content of 150gm/m<sup>3</sup>.

Max. Liquid Temperature: +30°C. Min. Borehole Diameter: 110mm Max. Immersion Depth: 100m

Model Power		Curre	nt (A)	DN	Dimension	ons (mm)	Weight
Model	(kW)	1x240V	3x415V	(")	H1	H2	(kg)
4SR1/13	0.37	2.2			400	311	11
4SR1/18	0.55	3.4		1 1/4	517	331	13
4SR1/25	0.75	4.1		1 /4	646	356	16
4SR1/45	1.5	8.1	4.8		1065	436	24







#### **PUMP**

Pedrollo 4SR2 submersible pumps are specifically designed for domestic and small scale water supply from boreholes, though can also be used in other submersible applications in either vertical or horizontal configuration. They feature a hydraulic design that incorporates floating impellers which together with especially resistant component materials provide high resistance to sand content in the pumped water.

The pump impellers and diffusers are made from technopolymer while the stage casings, top housing, suction connector, pump sleeve and shaft are made of AISI 304 stainless steel. The pump is supplied with a 1.5m tail cable.

#### **MOTOR**

Pumps are coupled to a two pole sealed oil filled motor constructed principally from AISI 316 stainless steel. A separate control box is recommended for single phase pumps which incorporates a fused rotary switch, run indicator light, DOL starter and capacitor which can be connected directly to the mains power supply. 3 phase motors require a remote starter and if irregular electrical supply is prevalent an additional quick tripping voltage sensing relay is recommended.

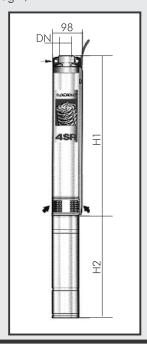
Enclosure Class: IP68 Insulation Class: F Speed: 2900rpm

#### **OPERATING CONDITIONS**

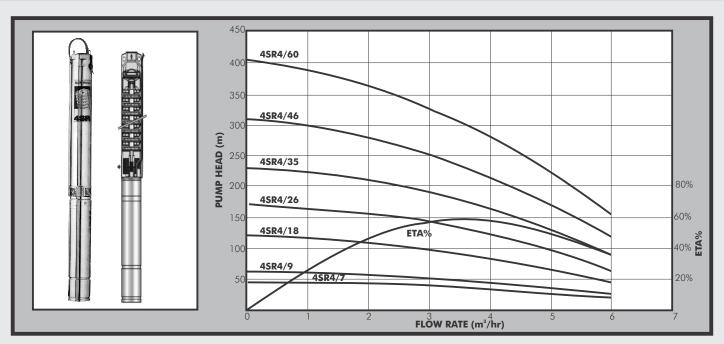
**Pumped Liquid:** Thin, clean, chemically non aggressive liquids with a maximum sand content of 150gm/m<sup>3</sup>.

Max. Liquid Temperature: +30°C. Min. Borehole Diameter: 110mm Max. Immersion Depth: 100m

	Power	Current (A)		DN	Dimensio	Weight	
Model	(kW)	1x240V	3x415V	(")	H1	H2	(kg)
4SR2/10	0.55	3.4			345	331	12
4SR2/20	1.1	5.9	3.4		554	371	16
4SR2/27	1.5	8.1	4.8	11/4	683	396	18
4SR2/39	2.2	10.6	6.1		929	437	22







#### **PUMP**

Pedrollo 4SR4 submersible pumps are specifically designed for domestic and small scale water supply from boreholes, though can also be used in other submersible applications in either vertical or horizontal configuration. They feature a hydraulic design that incorporates floating impellers which together with especially resistant component materials provide high resistance to sand content in the pumped water.

The pump impellers and diffusers are made from engineering plastic while the stage casings, top housing, suction connector, pump sleeve and shaft are made of AISI 304 stainless steel. The pump is supplied with a 1.5m tail cable.

#### **MOTOR**

Pumps are coupled to a two pole sealed oil filled motor constructed principally from AISI 316 stainless steel. A separate control box is recommended for single phase pumps which incorporates a fused rotary switch, run indicator light, DOL starter and capacitor which can be connected directly to the mains power supply. 3 phase motors require a remote starter and if irregular electrical supply is prevalent an additional quick tripping voltage sensing relay is recommended.

#### **OPERATING CONDITIONS**

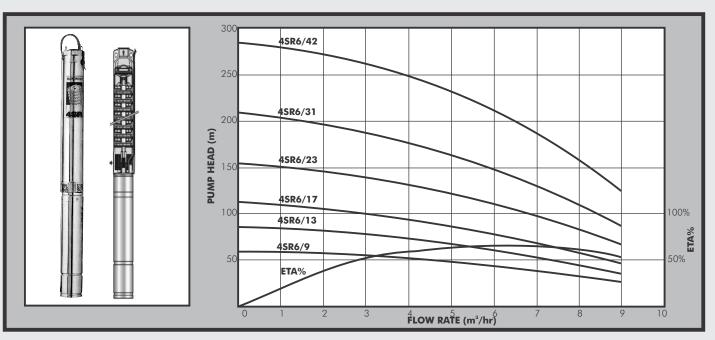
**Pumped Liquid:** Thin, clean, chemically non aggressive liquids with a maximum sand content of 150gm/m<sup>3</sup>.

Max. Liquid Temperature: +30°C. Min. Borehole Diameter: 110mm Max. Immersion Depth: 100m

Model	Power	Curre	nt (A)	DN	Dimension	ons (mm)	Weight
Model	(kW)	1x240V	3x415V	(")	H1	H2	(kg)
4SR4/7	0.55	3.4			314	331	11
4SR4/9	0.75	4.1			358	356	13
4SR4/18	1.5	8.1	4.8		580	396	17
4SR4/26	2.2	10.6	6.1	11/4	756	437	20
4SR4/35	3		7.1		978	450	24
4SR4/46	4		9.2		1295	505	31
4SR4/60	5.5		13.3		1652	700	44







#### **PUMP**

Pedrollo 4SR6 submersible pumps are specifically designed for domestic and small scale water supply from boreholes, though can also be used in other submersible applications in either vertical or horizontal configuration. They feature a hydraulic design that incorporates floating impellers which together with especially resistant component materials provide high resistance to sand content in the pumped water.

The pump impellers and diffusers are made from technopolymer while the stage casings, top housing, suction connector, pump sleeve and shaft are made of AISI 304 stainless steel. The pump is supplied with a 1.5m tail cable.

#### **MOTOR**

Pumps are coupled to a two pole sealed motor constructed principally from stainless steel. A separate control box is also included for single phase pumps which incorporates a fused rotary switch, run indicator light, thermal overload with manual reset and capacitor which can be connected directly to the mains power supply. 3 phase motors require a remote direct on-line starter and if irregular electrical supply is prevalent an additional quick tripping voltage sensing relay is recommended.

Enclosure Class: IP68 Insulation Class: F Speed: 2900rpm

#### **OPERATING CONDITIONS**

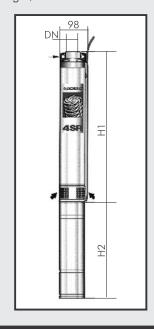
**Pumped Liquid:** Thin, clean, chemically non aggressive liquids with a maximum sand content of 150gm/m<sup>3</sup>.

Max. Liquid Temperature: +30°C.

Min. Borehole Diameter: 110mm

Max. Immersion Depth: 100m

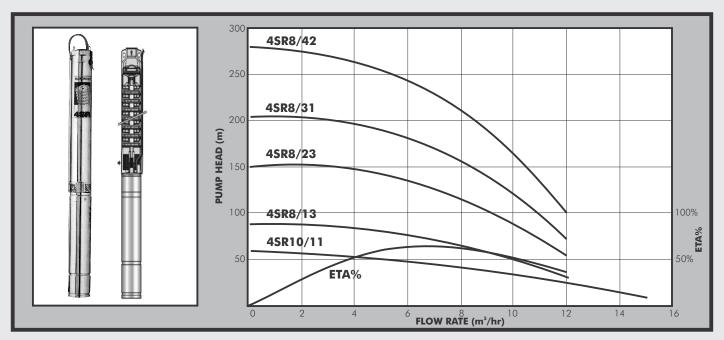
Model	Мо	tor	Curre	nt (A)	DN	Dimensi	ons(mm)	Weight
Model	kW	HP	1x240V	3x415V	(")	H1	H2	(kg)
4SR6/9	1.1	1.5	5.9	3.4		431	371	15
4SR6/13	1.5	2	8.1	4.8		576	396	17
4SR6/17	2.2	3	10.6	6.1		695	437	19
4SR6/23	3	4		7.1	2	900	450	23
4SR6/31	4.0	5.5		9.2		1166	583	28
4SR6/42	5.5	7.5		13.3		1520	700	41





# 4**SR8/10**

Submersible Borehole Pumps



#### **PUMP**

Pedrollo 4SR8/10 submersible pumps are specifically designed for domestic and small scale water supply from boreholes, though can also be used in other submersible applications in either vertical or horizontal configuration. They feature a hydraulic design that incorporates floating impellers which together with especially resistant component materials provide high resistance to sand content in the pumped water.

The pump impellers and diffusers are made from technopolymer while the stage casings, top housing, suction connector, pump sleeve and shaft are made of AISI 304 stainless steel. The pump is supplied with a 1.5m tail cable.

#### **MOTOR**

Pumps are coupled to a two pole sealed motor constructed principally from stainless steel. A separate control box is also included for single phase pumps which incorporates a fused rotary switch, run indicator light, thermal overload with manual reset and capacitor which can be connected directly to the mains power supply. 3 phase motors require a remote direct on-line starter and if irregular electrical supply is prevalent an additional quick tripping voltage sensing relay is recommended.

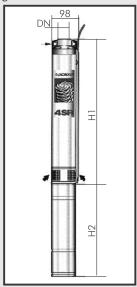
Enclosure Class: IP68 Insulation Class: F Voltage: 3x415V Speed: 2900rpm

#### **OPERATING CONDITIONS**

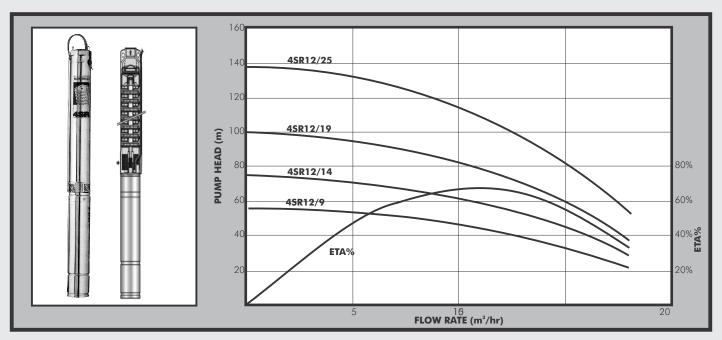
**Pumped Liquid:** Thin, clean, chemically non aggressive liquids with a maximum sand content of 150gm/m<sup>3</sup>.

Max. Liquid Temperature: +30°C. Min. Borehole Diameter: 110 mm

Model Motor kW HP		tor	Current	DN	Dimensi	ons(mm)	Weight	
		HP	(A)	(")	H1	H2	(kg)	
4SR8/13	2.2	3.0	10.6		576	437	19	
4SR8/23	4.0	5.5	9.2		901	505	25	
4SR8/31	5.5	7.5	13.3	2	1165	700	37	
4SR8/42	7.5	10.0	16.4		1519	800	44	
4SR10/11	1.5	2	4.8		981	396	19	







#### PLIMP

Pedrollo 4SR12 submersible pumps are specifically designed for domestic and small scale water supply from boreholes, though can also be used in other submersible applications in either vertical or horizontal configuration. They feature a hydraulic design that incorporates floating impellers which together with especially resistant component materials provide high resistance to sand content in the pumped water.

The pump impellers and diffusers are made from technopolymer while the stage casings, top housing, suction connector, pump sleeve and shaft are made of AISI 304 stainless steel. The pump is supplied with a 1.5m tail cable.

#### **MOTOR**

Pumps are coupled to a two pole sealed motor constructed principally from stainless steel. A separate control box is also included for single phase pumps which incorporates a fused rotary switch, run indicator light, thermal overload with manual reset and capacitor which can be connected directly to the mains power supply. 3 phase motors require a remote direct in-line starter and if irregular electrical supply is prevalent an additional quick tripping voltage sensing relay is recommended.

Enclosure Class: IP68 Insulation Class: F Speed: 2900rpm

#### **OPERATING CONDITIONS**

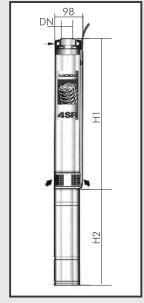
**Pumped Liquid:** Thin, clean, chemically non aggressive liquids with a maximum sand content of 150gm/m<sup>3</sup>.

Max. Liquid Temperature: +30°C.

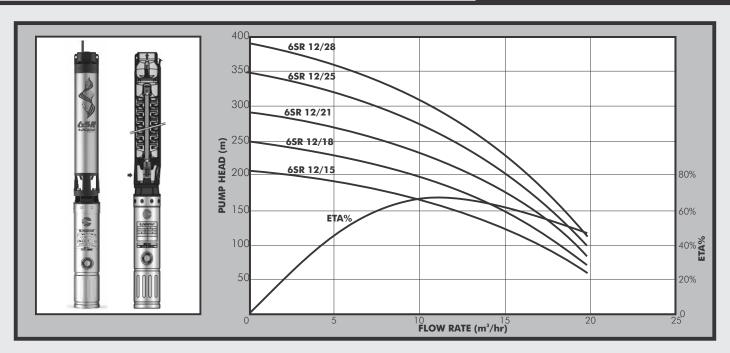
Min. Borehole Diameter: 110 mm

Max. Immersion Depth: 100m

Model	Motor		Curre	nt (A)	DN	Dimensi	ons(mm)	Weight	
Model	kW	HP	1x240V	3x415V	(")	H1	H2	(kg)	
4SR12/9	1.5	2	8.1	4.8		835	396	18	
4SR12/14	2.2	3	10.6	6.1	2	1200	437	22	
4SR12/19	3	4		7.1		1565	450	27	
4SR12/25	4	5.5		9.2		2003	505	33	







#### **PUMP**

Pedrollo 6SR12 submersible pumps are specifically designed for supply from boreholes, though can also be used in other submersible applications in either vertical or horizontal configuration. They feature a hydraulic design that incorporates floating impellers which together with especially resistant component materials provide high resistance to sand content in the pumped water.

The pump impellers and diffusers are made from technopolymer while the stage casings, top housing, suction connector, pump sleeve and shaft are made of AISI 304 stainless steel. The pump is supplied with a 4m tail cable.

#### **MOTOR**

Pumps are coupled to a two pole sealed motor constructed principally from stainless steel. Motors require a remote direct in-line starter and if irregular electrical supply is prevalent an additional quick tripping multi function protection relay is recommended.

Enclosure Class: IP68 Insulation Class: F Speed: 2900rpm Voltage: 3x415V

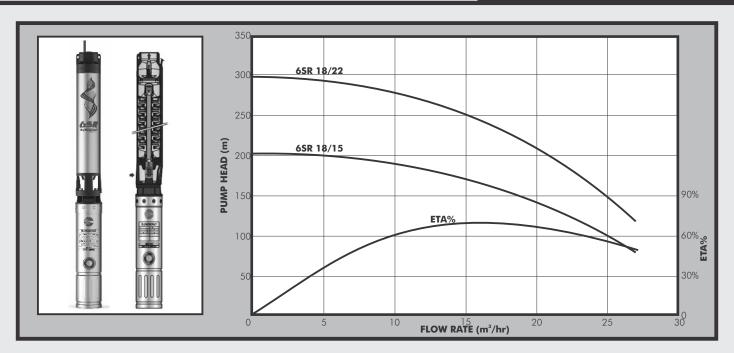
#### **OPERATING CONDITIONS**

**Pumped Liquid:** Thin, clean, chemically non aggressive liquids with a maximum sand content of 100gm/m<sup>3</sup>.

Max. Liquid Temperature: +35°C Max. Immersion Depth: 100m Min. Borehole Diameter: 300mm Max. Immersion Depth: 100m

Model	Motor		Current	DN	Dimensi	ons(mm)	Weight
Model	kW	HP	(A)	(")	H1	H2	(Kg)
6SR12/15	7.5	10	16.8		1068	698	67
6SR12/18	9.2	12.5	20.9		1198	731	73
6SR12/21	11	15	25.3	3	1328	826	84
6SR12/25	1.5	20	33.4		1502	894	96
6SR12/28	15	20	33.4		1632	094	98





#### **PUMP**

Pedrollo 6SR18 submersible pumps are specifically designed for supply from boreholes, though can also be used in other submersible applications in either vertical or horizontal configuration. They feature a hydraulic design that incorporates floating impellers which together with especially resistant component materials provide high resistance to sand content in the pumped water.

The pump impellers and diffusers are made from technopolymer while the stage casings, top housing, suction connector, pump sleeve and shaft are made of AISI 304 stainless steel. The pump is supplied with a 4m tail cable.

#### **MOTOR**

Pumps are coupled to a two pole sealed motor constructed principally from stainless steel. Motors require a remote direct in-line starter and if irregular electrical supply is prevalent an additional quick tripping multi function protection relay is recommended.

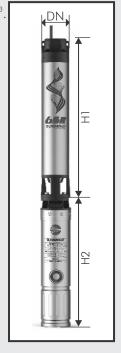
Enclosure Class: IP68 Insulation Class: F Speed: 2900rpm Voltage: 3x415V

#### **OPERATING CONDITIONS**

**Pumped Liquid:** Thin, clean, chemically non aggressive liquids with a maximum sand content of 100gm/m<sup>3</sup>.

Max. Liquid Temperature: +35°C Max. Immersion Depth: 300m Min. Borehole Diameter: 200mm

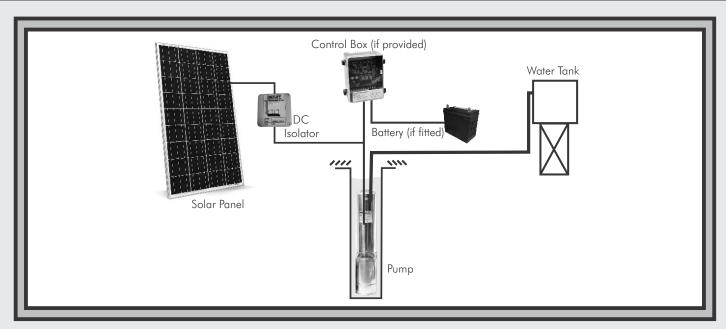
AA a dad	Motor		Current	DN	Dimensi	Weight	
Model	kW	HP	(A)	(")	Н1	H2	(Kg)
6SR18/15	15	20	33.4	2	1068	894	85
6SR18/22	18.5	25	40.7	3	1371	959	100







#### **Solar Pumping Systems**



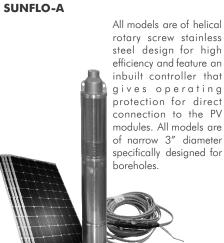
Solar pumping is now firmly established as the technology for water supply in remote off-grid applications and also as the costs reduce increasingly for general pumping duties. Dayliff have been leaders in the technology since the birth of the industry and today offer a wide range of options for every solar pumping requirement imaginable. Particularly a range of competitive, high specification solar pumping systems have been developed for smaller scale applications which are based on robust submersible solar pumps specially designed for PV powered water supply from wells and boreholes.

Together with the pump all systems include:-

- The appropriate specifications and number of Grade 1 PV modules with connectors for simplified installation
- Submersible drop cable and joint together with 10m module connection cable
- DC solar isolator with MCB control provided for module isolation
- Safety rope and HDPE pipe connectors

Module supports and piping are not included. The various systems offered give a wide range of duties, indicative performance being given. Full details of pump performance and specification is given in the Dayliff Product Manual and should be referred to when selecting equipment.

# Positive displacement type of three chamber diaphragm design. They are manufactured from high quality engineering plastics with plastic casings for the 150 model and stainless steel for the 300. Pumps can be connected directly to a 24V PV power supply for daytime only pumping or through a charge controller connected to batteries for extended daily operation.



#### **SUNFLO-B** Higher specification pumps of both helical rotor and centrifugal type that are provided with separate controllers that feature MPPT technology to maximise pumping output as well as providing electrical protection and indicator lights giving operating status. Batterv connection is also available for extended daily pumping.

#### **System Options**

Pump Model	Indicative Performance	Input Voltage (V)	Motor Rating Watts	Peak Voltage (V)	Open Circuit Voltage (VoC)	PV Modules	Cable length, 2.5mm²	Outlet Size
SUNFLO-S 150	1 m³/day at 30m	24	120	24		1x200W	30m	1/2"
SUNFLO-S 300	3m³/day at 60m	24	300	24	<50	2x200W	60m	
SUNFLO-A 150H	2m³/day at 30m	24	150	≥30	1	1x200W	30m	
SUNFLO-A 270H	3m³/day at 50m	36	270	≥45	<100	2x200W	50m	3/4"
SUNFLO-A 600H	4m³/day at 70m	48	600	≥60	<100	4x200W	70m	
SUNFLO-B 120H	3m³/day at 30m	24	120	≥30	<50	1x200W	30m	
SUNFLO-B 500C	6m³/day at 40m	48	500	≥60	<100	4x200W	40m	1"
SUNFLO-B 1000C	12m³/day at 70m	110	1000	≥112	<200	8x200W	70m	1 1/4"

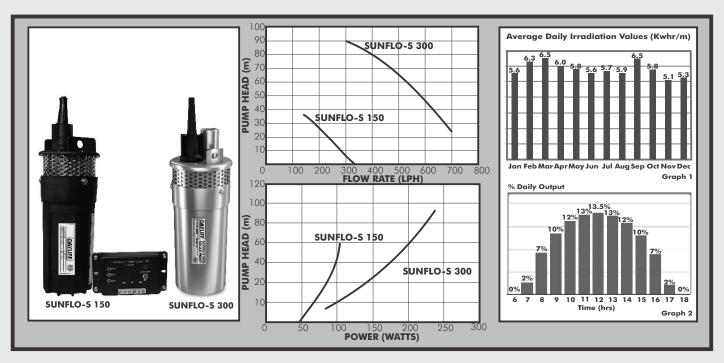
Note 1: Greater water outputs will be available at lower heads

Note2: Actual performance will be determined by site conditions and irradiation levels.



# SUNFL\*S

DC Solar Submersible Pump



#### **PUMP**

DAYLIFF SUNFLO-S series submersible pumps are designed for reliable small-scale water supply from boreholes and wells and are the ideal solution for remote pumping requirements in livestock watering, irrigation and general water supply applications. They are of positive displacement three-chamber diaphragm design and can run dry without damage. An internal bypass is also incorporated to prevent pump damage in the event of delivery cut-off.

Pump components are manufactured from high quality engineering plastics with santoprene used for the diaphragm and EPDM for the valves. Pump casings are plastic for 150 and stainless steel for 300 and a 50-mesh stainless steel screen is also incorporated.

Pumps can be installed either with a direct connection to the PV module or through a charge controller that is connected to a battery for 24hr operation.

#### **PUMP OUTPUTS**

Performance curves are given at standard test conditions of  $1000 \text{W/m}^2$  solar irradiance and  $25^{\circ}\text{C}$ . Output will vary throughout the year depending upon prevailing irradiation levels. For estimated daily outputs at continuous pumping multiply the indicated output at the duty point by the daily irradiation given in Graph 1. For indicative purposes factors of 1.1 can be applied for hot arid areas and 0.9 for temperate high altitude areas in the Tropics. Output will vary throughout the day as a proportion of the estimated hourly irradiation as shown in Graph 2.

#### MOTOR

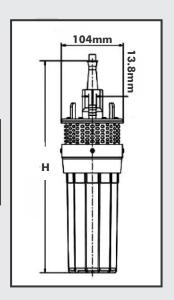
The pump motor is of permanent magnet type for 24V DC power input from either a direct source or photovoltaic modules. Internal thermal protection is also provided.

#### **OPERATING CONDITIONS**

**Pumped Liquid:** Thin, clean, chemically non-aggressive liquids without solid particles.

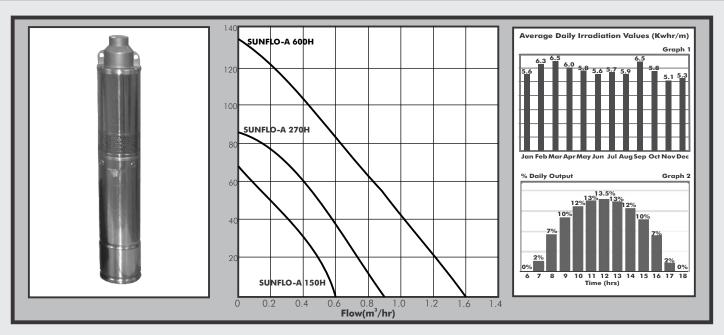
Max. Liquid Temperature:  $+77^{\circ}$ C Ambient Temperature:  $-40^{\circ}$ C- $+60^{\circ}$ C Max. Immersion Depth:  $30^{\circ}$ m Internal by-pass Pressure:  $7.5^{\circ}$ bar

Model	Power (W)	Input Power (W)	Voltage (VDC)	Current (A)	Outlet (")	Height L(mm)	Weight (kg)
SUNFLO-S 150	120	150	24	4	1/2	329	2.7
SUNFLO-S 300	300	375	24	5	3/4	335	3





#### DC Solar Submersible Pump



#### **PUMP**

DAYLIFF SUNFLO-A pumps are specifically designed for PV solar powered water supply from wells and boreholes. They are of rotary screw design and material of construction for rotary screw is stainless steel with a rubber stator. Pumps are of simple structure and features an inbuilt controller.

#### **MOTOR**

Permanent magnet, oil filled, brushless, DC motor specifically designed for maximum efficiency from solar module power source. It should be powered by solar array configured to provide the input voltage and sized at approximately 130% of the rated motor power.

#### **PUMP OUTPUTS**

Performance curves are given at standard test conditions of 1000W/m² solar irradiance and 25°C. Output will vary throughout the year depending upon prevailing irradiation levels. For estimated daily outputs at continuous pumping, multiply the indicated output at the duty point by the daily irradiation given in Graph 1. For indicative purposes, factors of 1.1 can be applied for hot arid areas and 0.9 for temperature high altitude areas in the TropicsOutput will vary throughout the day as a proportion of the estimated hourly irradiation as shown in Graph 2.

Enclosure Class: IP68 Insulation Class: B Speed: 2900rpm

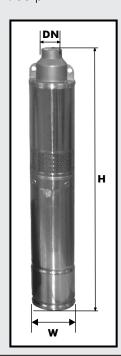
#### **OPERATING PARAMETERS**

**Pumped liquid:** Thin, clean, chemically non-aggressive liquids with a sand content of less than 0.1%.

Max. Liquid Temperature:  $+40^{\circ}$ C Ambient Temperature:  $-20^{\circ}$ C -  $+50^{\circ}$ C

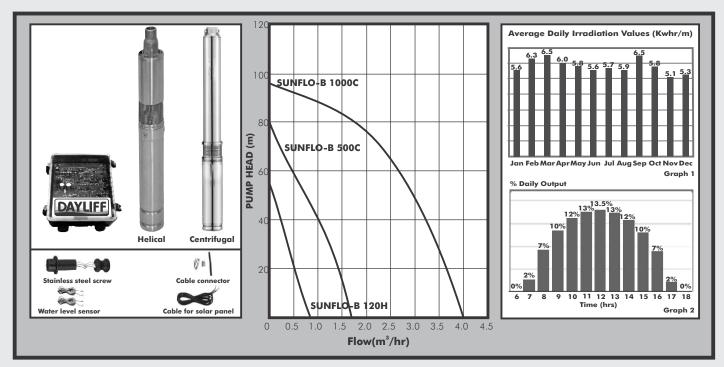
Min. Immersion Depth: 0.5m Max Immersion Depth: 20m Min. Borehole Diameter: 125m

Model	Input Voltage		Input Power	Peak Voltage	Open Cicrcuit Voltage	DN (")	_	nsions m)	Weight (kg)
	(V)	(W)	(W)	(V)	(VOC)		Н	W	(1-9)
SUNFLO-A 150H	24	150	200	≥30	< 50		680		7
SUNFLO-A 270H	36	270	350	≥45	<100	3/4	860	76	7
SUNFLO-A 600H	48	600	780	≥60	<100		1350		8





#### DC Solar Submersible Pump



#### **PUMP**

DAYLIFF SUNFLO-B pumps are specifically designed for PV solar powered water supply from wells and boreholes. They are of centrifugal and rotary screw design and material of construction for rotary screw design are principally stainless steel with a rubber stator while centrifugal design features noryl impellers and stainless steel chambers. Pumps are supplied complete with a controller, cable connectors, water level sensor, solar PV connecting cables and spare rotor for helical type.

#### MOTOR

Permanent magnet, oil filled, brushless, DC motor specifically designed for maximum efficiency from solar module power sources. It should be powered by solar array configured to provide the input voltage required and sized at approximately 130% of the rated motor power.

Enclosure Class: IP68 Insulation Class: B Speed:2900rpm

#### CONTROLLER

The pump is supplied with a self-contained multifunction MPPT (Maximum Power Point Tracking) controller that tracks the solar module's maximum power output voltage which varies with module temperature and irradiation levels. This ensures maximum current output, typically +25% higher than conventional module controllers and a similar increase in daily water output. The controller also protects from over and under voltage, over current and low water level (if electrodes are fitted) and features various indicator lights that give the pump's operating status. The system can be installed either with or without batteries. If batteries are included, the pump will operate when there is insufficient solar irradiation for direct power.

#### **PUMP OUTPUTS**

Performance curves are given at standard test conditions of  $1000W/m^2$  solar irradiance and  $25^{\circ}C$ . Output will vary throughout the year depending upon prevailing irradiation levels. For estimated daily outputs at continuous pumping, multiply the indicated output at the duty point by the daily irradiation given in Graph 1. For indicative purposes, factors of 1.1 can be applied for hot arid areas and 0.9 for temperate high altitude areas in the Tropics. Output will vary throughout the day as a proportion of the estimated hourly irradiation as shown in Graph 2.

#### **OPERATING PARAMETERS**

Pumped Liquid: Thin, clean, chemically non-aggressive liquids with a sand content of less than 0.1%.

Ambient Temperature: -20° C - +50° C

Maximum Liquid Temperature: +40° C

Minimum Immersion Depth: 0.5m

Maximum Immersion Depth: 20m

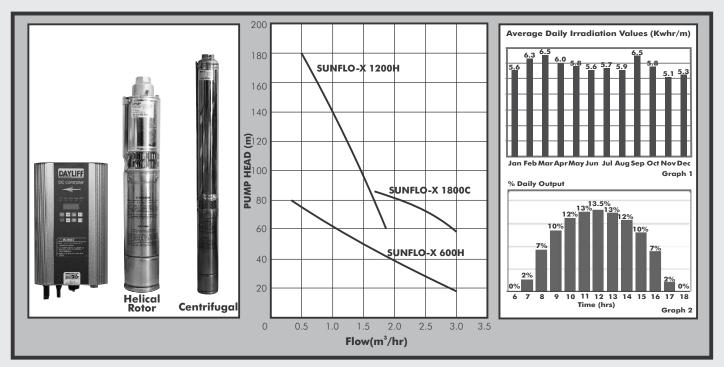
Minimum Borehole Diameter: 125mm

Model	Туре	Input Voltage	Motor Ratina	Max Input	Input Power	Peak Voltage	Open Cicrcuit	DN	_	nsions m)	Wt
Model	.,,,,,	(V)	(W)	Voltage (V)	(W)	(V)	(VOC)	(")	С	D	(kg)
SUNFLO-B 120H	Helical Rotor	24	120	50	160	≥30	< 50	3/4"	76	820	12
SUNFLO-B 500C	Centrifugal	48	500	100	680	≥60	<100	1″	76	1020	17
SUNFLO-B 1000C	Centrifugal	100	1000	200	1400	≥112	<200	1 1/4"	100	860	21





#### DC Solar Submersible Pump



#### PUMP

DAYLIFF SUNFLO-X Range of pumps are high specification solar powered centrifugal and helical rotor DC pumps specifically designed for borehole applications and feature a remote surface mounted controller. Pumps are constructed principally from AISI 304 stainless steel and are engineered to the highest standards to give serviceability, excellent efficiency, high reliability and long life. Helical rotor type are supplied with spare rotor.

#### MOTOR

Pumps are fitted with Permanent Magnet brushless high efficiency, maintenance free DC motors without integrated electronics specifically designed for maximum efficiency. They should be powered by solar arrays configured to provide the input voltage required and sized at approximately 130% of the rated motor power.

Insulation Class: F Enclosure Class: IP68 Speed: 3300rpm

#### CONTROLLER

Pumps are provided with matched controllers for monitoring, protecting and controlling pump operations with the following features:-

- Protection against reverse polarity, overload and over temperature.
- Integrated MPPT (Maximum Power Point Tracking) with 99% energy conversion efficiency to maximize module power output.
- Fully automatic operation and complete protection including low level control, dry running and over/under voltage.
- Enhanced pump start on low sun intensity.
- Easy trouble shooting, where fault code is displayed on LCD screen for fast identification and problem solving.
- Enclosure Class: Ip52

#### **PUMP OUTPUTS**

Performance curves are given at standard test conditions of 1000W/m²solar irradiance and 25°C. Output will vary throughout the year depending upon prevailing irradiation levels. For estimated daily outputs at continuous pumping multiply the indicated output at the duty point by the daily irradiation given in Graph 1. For indicative purposes factors of 1.1 can be applied for hot arid areas and 0.9 for temperate high altitude areas in the Tropics. Output will vary throughout the day as a proportion of the estimated hourly irradiation as shown in Graph 2.

#### **OPERATING CONDITIONS**

**Pumped Liquid:** Thin, clean, chemically non-aggressive liquids with a sand content of less than 0.1%.

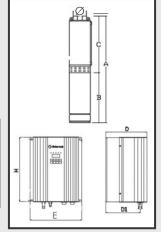
Maximum Liquid Temperature: 0-35°C

**Controller Ambient Temperature:**  $-20^{\circ}\text{C}$  to  $+60^{\circ}\text{C}$ 

Max Immersion Depth: 250m

Minimum Borehole Diameter: 125mm

			Power		Required			Dim	onsid	ons (r	nm)			M-1-1-4
Model	Туре	kW		Max Voltage	MDD	A	В	<u></u>	CIISIC	D1	, Ø	_	н	Weight (kg)
			(A)	(VDC)	vollage		В		ע	וע	V	-	п	
SUNFLO-X 600H	Helical Rotor	0.6	15	150	60-120VDC	560	351	209	146	113	32	202	244	16
SUNFLO-X 1200H	Helical Rotor	1.2	15	200	120-160VDC	600	358	242	146	113	32	202	284	20
SUNFLO-X 1800C	Centrifugal	1.8	15	200	120-160VDC	1040	389	651	146	113	40	202	284	24

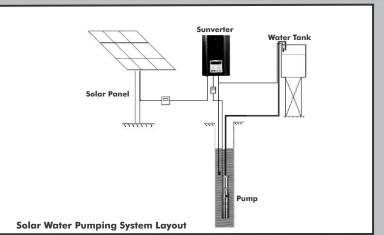




## **SUNVERTER 1**

AC Solar Pump Controllers





#### SUNVERTER CONTROLLERS

Recent innovations in DC/AC inverter technology have led to the development of solar solutions for large system outputs, which use standard AC motors controlled by specially designed inverters. Dayliff Sunverter systems are specifically designed for large system outputs using Dayliff DS submersible pumps or equivalent AC type submersible systems. Specific features include:-

- Suitable for all 3 phase AC induction motors upto 18.5kW. Larger sizes available on request.
- Designed for all Grundfos/Dayliff pump models and can be retro fitted to existing installations.
- MPPT features that optimise output frequency to give maximum system efficiency.
- Intelligent power module used in the main circuit with high reliability and 98% conversion efficiency.
- Fully automatic operation, free setting speed range based on actual situation of the system.
- Storage capacity for 8yrs operational data.
- Full motor protection functions, optional water level detecting and control circuit for overflow and idle running prevention.
- Attractive aluminum alloy case with enhanced cooling capability.

#### **CONTROLLER FUNCTIONS**

The controller offers the following control functions:-

- Settable minimum and maximum frequency and open circuit voltage.
- Display of operating parameters including frequency, voltage, amperage, input power and pump speed.
- Display of historical data including energy generation, maximum power and operating times.
- Protection against over and under voltage, over current, system overload and module over temperature.
- Fault detection with error code display.

#### ΙΝSΤΑΙΙ ΑΤΙΩΝ

Dayliff Sunverter controllers are surface mounted and should be provided with a housing for water and heat protection. They must also be provided with a circuit breaker between the PV modules and controller. Due to the high operating voltages proper earthing is essential, which must be done by a qualified electrician. As a rule all PV powered solar pumping systems should be provided with a solar module array with a nominal output about 30% greater than the motor size. The arrays should be wired in a combination of series and parallel connections to ensure that the correct voltage is available in to the inverter. It is important that the connection arrangement is approved by the pump supplier.

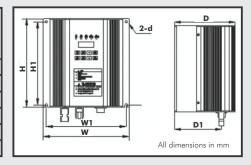
**Enclosure Class:** IP52 **Ambient Temperature:** -10°C to +50°C **Rated Voltage:** 3x415V

**OPERATING CONDITIONS Max DC Input Voltage:** 750VDC **MPP Voltage:** 500-600VDC

Frequency: 0-60Hz Relative Humidity: 0-95%

#### **CONTROLLER DATA**

	Motor Rated	Max Solar	Output Current		D	imen	sions	(mm	1)		Weight
MODEL	Power (kW)	Input Power (kWp)	(A)	w	н	D	W1	Н1	D1	d	(kg)
SV1/3.7T	3.7	5.0	9								9.5
SV1/5.5T	5.5	8.0	13								9.6
SV1/7.5T	7.5	11	18	250	310	200	235	295	167	7.0	10
SV1/11T	11	16	24	250	310	200	233	273	107	7.0	10.5
SV1/15T	15	22	30								10.7
SV1/18T	18.5	28	39								10.7

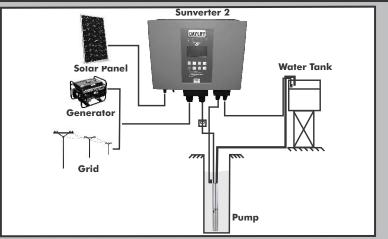




## **SUNVERTER 2**

AC Solar Pump Controllers





Dayliff Sunverter 2 is an advanced AC/DC inverter specially designed for solar powering AC motors in various water pumping applications. A particular feature is hybrid capability that enables for the connection of direct AC power from mains or generator supply. It is adaptable to all AC motor types and can be retro fitted to the solarisation of existing AC supply installations. Particular features include;

- Patented MPPT (Maximum Power Point Tracking) capability providing fast response, good stability and up to 99% efficiency.
- Fully automatic operation with up to 8 years storage capacity of operating data.
- Supports motor soft start and gives full motor protection
- User friendly LCD display interface with comprehensive display information
- Hybrid capability with the option of DC solar power, generator or mains grid power inputs
- Remote monitoring and control capability using the unique iDayliff GPRS interface
- Strong IP65 rated enclosure for enhanced component protection

#### **CONTROLLER FUNCTIONALITY**

The controller offers the following control functions:-

- Settable minimum and maximum frequency and open circuit voltage.
- Display of operating parameters including frequency, voltage, amperage, input power and pump speed.
- Display of historical data including energy generation, maximum power and operating times.
- Protection against over and under voltage, over current, system overload and module over temperature.
- Fault detection with error code display.

#### **INSTALLATION**

Dayliff Sunverter 2 controllers are surface mounted and should be provided with a housing for water and heat protection. They must also be provided with a circuit breaker between the PV modules and controller. Due to the high operating voltages proper earthing is essential, which must be done by a qualified electrician. As a rule all PV powered solar pumping systems should be provided with a solar module array with a nominal output about 30% greater than the motor size. The arrays should be wired in a combination of series and parallel connections to ensure that the correct voltage is available in to the inverter. It is important that the connection arrangement is approved by the pump supplier.

#### **OPERATING CONDITIONS**

Enclosure Class: IP65

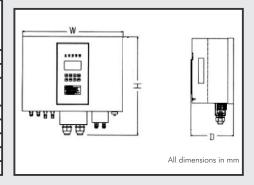
Ambient Temperature: -20°C to 60°C

Relative Humidity: 0-95%

Frequency: 0-60Hz

#### **CONTROLLER DATA**

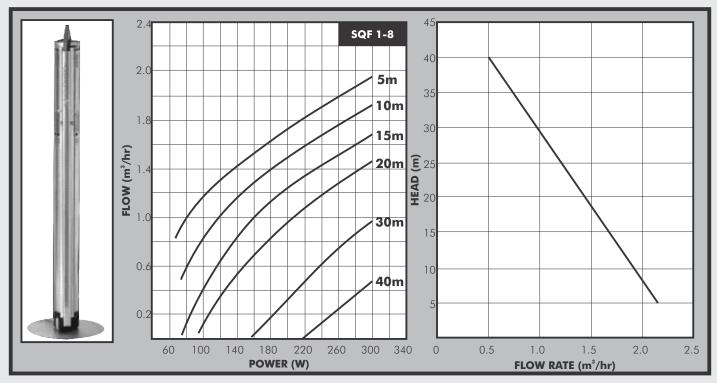
Model	Motor Rated	Rated	Max Solar Input	Output	Max DC Input	МРР		ensions	(mm)	Weight
Model	Power (kW)	Voltage	Power (kWp)	Current (A)	Vol <del>i</del> age VDC	Voltage VDC	н	w	D	(kg)
SV2/1.5M	1.1	1x240V	2.2	8.6		150-360				11
SV2/2.2M	1.5	182400	3.3	11	450	150-360	l .	35	175	11.5
SV2/3.7M	2.2		5.0	17	1	280-360	3	33		13
SV2/3.7T	3.7		5.0	9						13
SV2/5.5T	5.5		8	13	]					16.5
SV2/7.5T	7.5	3x415V	11	18	850		425	415	205	17
SV2/11T	11	3X413V	16	24	050	500-700	425	415	205	17
SV2/15T	15		22	30	]					17.5
SV2/18T	18.5		28	39						17.5



# GRUNDFOS

## **SQF Mini**

Solar Submersible Borehole Pumps



The SQF mini is a multistage submersible solar pump designed for water supply for boreholes and wells with low daily flow requirements. A particular feature is the hybrid capability with the option of solar, battery, mains and generator supply being available, the inbuilt controller automatically adapting to the input power. Pump construction is principally composite hydraulic components with stainless steel used for the pump casing and motor. Particular features include;

- Built in MPPT, maximum power point tracking, software and motor protection
- Wide voltage range and flexibility for AC/DC power sources
- Dry running protection
- Tank filling system through by use of CU200 control box
- Remote monitoring capability through GSM by use of CIU Flex

The SQF mini is particularly effective in replacement for wind and hand powered water supplies and flexibility produced together with great reliability and efficiency makes it the perfect solution for all small scale renewable energy and water supplies.

#### MOTOR

The pump is coupled to a Grundfos MSF permanent magnet variable speed motor. It can be powered together by either AC or DC electrical supply. An integral central module uses MPPT technology that continuously optimizes output, efficiency and provides protection against over and under voltage, electrical overload and temperature.

**Enclosure Class:** IP68 **Speed Range:** 3000-10,700rpm

Max Power: 300W Max Current: 8.4A

#### **OPERATING CONDITIONS**

**Pump liquid:** Pumped Liquid: Thin, clean, non-aggressive liquids not containing fibres or particles with a

sand content of upto 50g/m<sup>3</sup>

Max. Liquid Temperature:  $+40^{\circ}$ C

Pump Power Supply: 30-300VDC, 1x90-240V, 50/60Hz AC

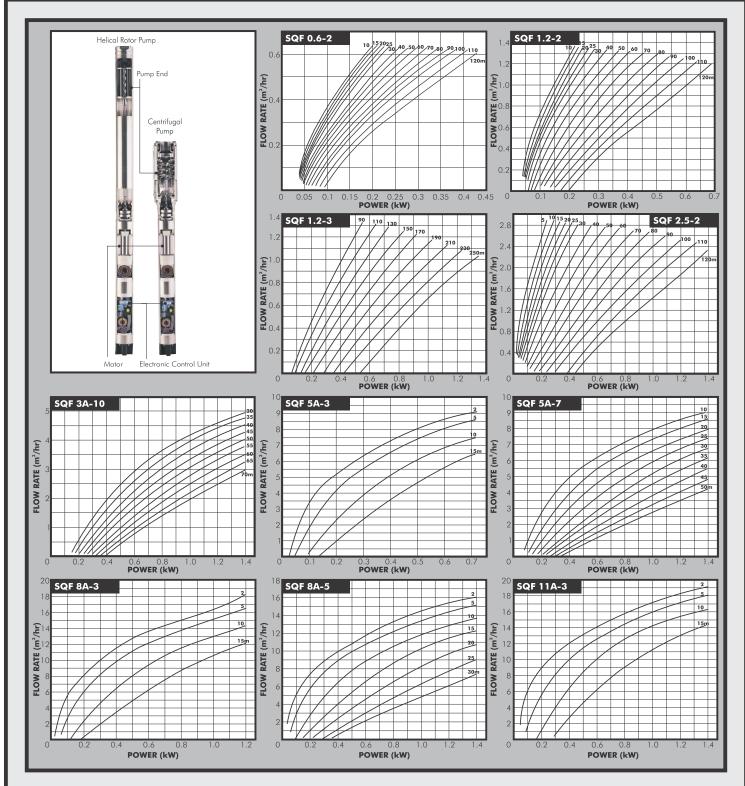
Min Generator Size: 1.55kVA

Recommended PV Supply: 2x200W, 24V panels, Series Connected giving 48V output

# GRUNDFOS

# SQ Flex

**Solar Pumps** 



#### **PUMP OUTPUTS**

Pump output curves are given at standard test conditions of  $1000 \text{W/m}^2$  solar irradiance and  $25^\circ$  C.

Output will vary throughout the year depending upon prevailing irradiation levels. For estimated daily outputs at continuous pumping multiply by the daily irradiation given in Graph 1 (see drawing). For indicative purposes factors of 1.1 can be applied for hot arid areas and 0.9 for temperate high altitude areas in East Africa.

Output will vary through out the day as a proportion of the estimated hourly irradiation as shown in Graph 2.

**NOTE:** Output estimations are strictly indicative. More accurate projections are available using manufacturers data when the exact site location and installation arrangement is defined. This information will be provided with all offers.

#### **PUMP**

A range of four models of helical rotor pumps for high heads and low flows (suitable for 3" boreholes) and six models of centrifugal pumps for low heads and high flows (suitable for 4" boreholes) are offered with stainless steel used extensively in construction for both pump designs. Pump model selection is determined by the duty requirement.

#### **MOTOR**

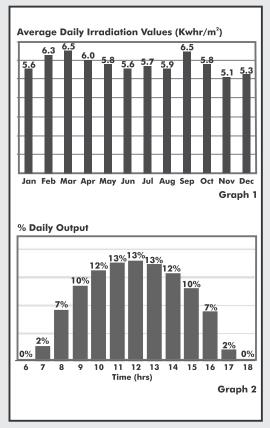
One size of the unique 1400W Grundfos MSF 3 high efficiency permanent magnet motor is specified with all pump types. The motor can be powered by either DC or AC voltage within the range of 30-300V DC and 1X90-240V, 50/60Hz AC. An integral control module uses MPPT technology that continuously optimises output frequency to maximize system efficiency and protects against over and under voltage (except lightning), electrical overload and over temperature. Effective dry running protection is provided by a sensor in the motor cable. Maximum current is 8.4A and speed 3600rpm.

#### **CONTROL UNITS**

A variety of switch boxes are available for the various installation options including IO50 for a manual solar system, IO101 for solar/generator systems and IO102 for a wind system. In addition a CU200 control unit is offered which provides for high-level switch control together with system monitoring and alarm indication.

#### **SOLAR MODULES**

SQ Flex systems are recommended to be powered by crystalline photo voltaic modules connected in arrays to provide the power selected. Arrays should be connected to produce at least 40V input voltage with higher voltage of around 100V recommended for maximum efficiency operation.



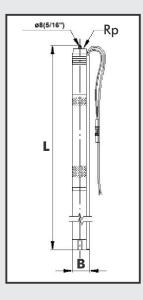
#### WIND GENERATOR

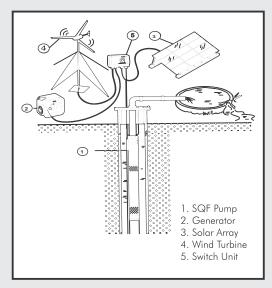
Permanent magnet 120V AC type alternator powered by an advanced 3.1m diameter rotor blade (8m² swept area) to provide greater output at lower wind speeds. The unit develops peak power of 1,000W at 11m/sec (40km/hr) wind speed and will startup at 3m/sec (11km/hr) wind speed, total generation power being 6.3kWhr per day.

#### **ACCESSORIES**

A complete range of accessories including connecting cabling and fittings, drop cable, module support structures and wind generator towers are available to provide all necessary components for a complete site installation.

Model	Dim	ensions (	mm)	Weight
Model	Rp (")	L	В	(kg)
SQF 0.6-2	1.25	1185	74	9
SQF 1.2-2	1.25	1225	74	10
SQF 1.2-3	1.25	1295	74	10
SQF 2.5-2	1.25	1247	74	10
SQF 3A-10	1.25	968	101	11
SQF 5A-3	1.5	815	101	10
SQF 5A-7	1.5	920	101	10
SQF 8A-3	2	920	101	11
SQF 8A-5	2	1011	101	12
SQF 11A-3	2	982	101	12

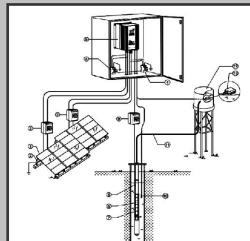






#### AC Solar Pump Controllers





- I. Solar Panel
- 2. Mounting Structure
- 3. Circuit Breaker DC
- 4. Surge Protection DC\*
- 5. Renewable Solar Inverter
- 6. SP Pump
- 7. Cable
- 8. Submersible Drop Cable
- 9. Circuit Breaker AC
- 10. Dry running Switch
- 11. Pipe
- 12. Water Tower/Tank
- 13. Level Switch

#### **GRUNDFOS RSI SOLAR CONTROLLERS**

Recent innovations in DC/AC inverter technology have led to the development of solar solutions for large system outputs, which use standard AC motors controlled by specially designed inverters. Grundfos RSI inverter systems have been re-engineered and improved and are especially compatible with a wide range of the world renowned Grundfos Submersible and surface pumps to create a modular system that can be customised to the requirements of each installation. Specific features include:-

- Suitable for all AC 3 phase motor sizes up to 37kW.
- Designed for all Grundfos SP pump models and can be retro fitted to existing installations.
- Advanced MPPT capability that optimises system performance by compensating for environmental condition improving water output by 30%
- Set-up wizard that is pre-programmed with Grundfos motors making it easy to set up or pre-programme at the workshop before installation.
- Hybrid capability with option of switching between AC or DC power ensuring that the pump can be operated at any time of day. An external switch over box is required to connect the two power sources
- Adjustable operating parameters.
- Multiple sensor input.

Grundfos have been pioneers in solar pumping since the technology's beginnings and with their great experience, quality products and high system effectiveness offer the best solution for all solar pumping requirements.

#### **CONTROLLER FUNCTIONS**

The controller offers the following control functions:-

- Detachable control interface
- Settable minimum and maximum frequency and open circuit voltage.
- Display of operating parameters including frequency, voltage, amperage, input power and pump speed.
- Display of historical data including energy generation, maximum power and operating times.
- Protection against over and under voltage, over current, system overload and module over temperature.
- Fault detection with error code display.

#### INSTALLATION

As a rule all PV powered solar pumping systems should be provided with a solar module array with a nominal output about 30% greater than the motor size. The arrays should be wired in a combination of series and parallel connections to ensure that the correct voltage is available in to the inverter. It is important that the connection arrangement is approved by the pump supplier.

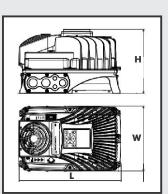
#### **CONTROLLER DATA**

Model	Motor	Motor Voltage	Input	Max DC Input	MPP	Output Current	Frequency	Dime	ensions	(mm)	Weight
Model	(kW)	(VDC)	Power (kW)	Voltage (VDC)	Voltage (VDC)	(A)	(Hz)	L	w	Н	(kg)
RS1003	3		3.9			8		315	191	214	9
RSI055	5.5		7.2			12	] [				
RSI075	7.5	3x380	9.8	800	400	14	5.40	368	233	231	15
RSI110	11	3X36U	14.5	800	400	16	5-60				
RSI150	15		19.5			31					
RSI220	22		28.6	,		46	<u> </u>	500	322	254	32

Ambient Temperature: -10°+60°

**Relative Humidity: 100%** 

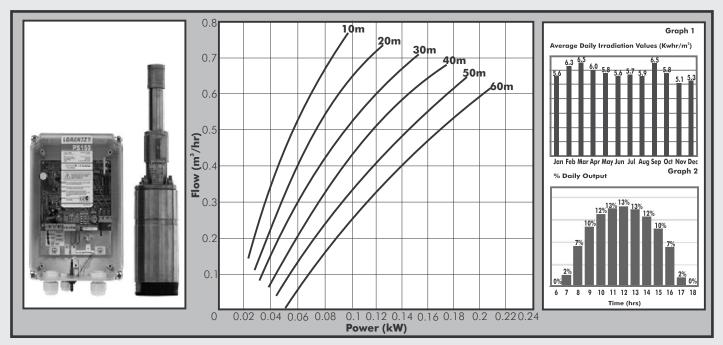
**Enclosure Class: IP66** 



# LORENTZ

# **PS150-HR**

DC Solar Helical Rotor Submersible Well Pumps



#### **PUMP**

The Lorentz PS 150 HR-04S Solar Submersible Pump is a high specifications solar powered helical DC pump specifically designed for reliable small-scale water supply from boreholes and wells and is the ideal solution for remote pumping requirements in livestock watering, irrigation and general water supply applications. Pumps feature a remote surface mounted controller and are constructed principally from AISI 304/316 stainless steel and they are engineered to the highest standards to give easy serviceability, excellent efficiency, high reliability and long life.

#### **MOTOR**

Pumps are fitted to ECDRIVE 150-HR-S maintenance-free water-filled brushless DC motors without integrated electronics. They should be powered by solar arrays configured to provide the input voltage required and sized up to 200% of the rated motor power depending on local conditions.

Speed: 600-3300 rpm Insulation Class: F Enclosure Class: 1p65

#### **CONTROLLER**

The LORENTZ PS150 HR-04S Submersible Pump utilizes the PS 150 Controller. The controller is matched for monitoring, protecting and controlling pump operation that feature:-

- Sensor input for dry run protection and float switch.
- Integrated MPPT (Maximum Power Point Tracking) for maximum solar energy conversion efficiency.
- Protection against reverse polarity overload and over temperature.

a proportion of the estimated hourly irradiation as shown in Graph 2

• Low voltage disconnect for battery protection.

#### **POWER INPUTS**

Pump output curves are given at standard test conditions of 1000W/m² solar irradiance and 25 °C cell temperature. Output will vary throughout the year depending upon prevailing irradiation levels. For estimated daily outputs at continuous pumping multiply the indicated output at the duty point by the daily irradiation given in Graph 1. For indicative purposes factors of 1.1 can be applied for hot arid areas and 0.9 for temperate high altitude areas in the Tropics. Output will vary throughout the day as

**NOTE:** Output estimations are strictly indicative. More accurate projections are available using COMPASS software when the exact site location and installation arrangement is defined. This information will be provided with all offers.

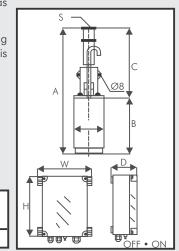
#### **OPERATING CONDITIONS**

**Pumped Liquid:** Thin, clean, chemically non-aggressive liquids without solids and fibres.

Maximum Liquid Temperature: +50°C Max Ambient Temperature: +50°C Max Immersion Depth: 250m

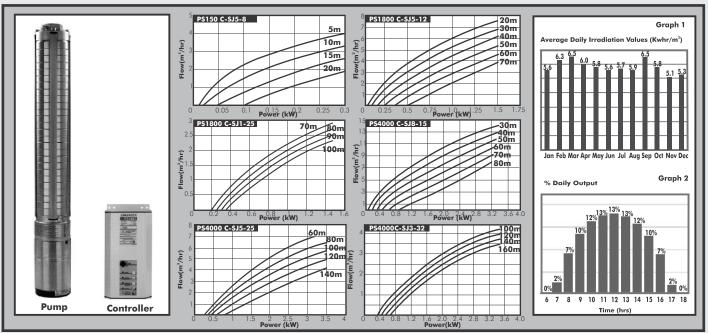
Minimum Borehole Diameter: 90mm (3.5")

Madal		Power		Outlet		Dim	ensi	ons (r	nm)		Pumps Weight
Model	kW	Current (A)	Voltage (V)	(") S	Α	В	C	W	Н	D	(kgs)
PS150HR-04S	0.3	18	50	1.25	416	185	231	225	276	88	10





#### DC Solar Centrifugal Submersible Pumps



#### **PUMP**

The Lorentz PS2-C range are high specifications solar powered centrifugal DC pumps specifically designed for high flow borehole applications and feature a remote surface mounted controller. Pumps are constructed principally from AISI 304/316 stainless steel and are engineered to the highest standards to give easy serviceability, excellent efficiency, high reliability and long life.

#### **MOTOR**

The pumps are fitted to ECDRIVE C maintenance-free, water-filled brushless DC motors without integrated electronics. They should be powered by solar arrays configured to provide the input voltage required and sized upto 200% of the rated motor power depending on local conditions.

Speed: 900-3300 rpm Insulation Class: F Enclosure Class: Ip68

#### **CONTROLLER**

Pumps are provided with matched controllers for monitoring, protecting and controlling pump operation that feature:-

- Integrated data logging of all relevant technical parameters, flow and fuel cost savings easily accessible via pump scanner smart phone app.
- Advanced configuration options for daily flow rate, constant and min/max pressure, level and flow rate sensing.
- Sensor inputs for dry run protection, tank switch, water metering, pressure and level sensing.
- Switch output for external devices (e.g chlorine dosing units, irrigation valves etc).
- Integrated SunSensor for extended pump lifetime.
- Optional remote control functionality using the PS Communicator and pump Manager service.
- Integrated MPPT (Maximum Power Point Tracking) for maximum solar energy conversion efficiency.
- Protection against reverse polarity, overload and over temperature.
- Low voltage disconnect for battery protection.

#### **PUMP OUTPUTS**

Pump output curves are given at standard test conditions of 1000W/m² solar irradiance and 25° C cell temperature. Output will vary throughout the year depending upon prevailing irradiation levels. For estimated daily outputs at continuous pumping multiply the indicated output at the duty point by the daily irradiation given in Graph 1. For indicative purposes factors of 1.1 can be applied for hot arid areas and 0.9 for temperate high altitude areas in the Tropics. Output will vary throughout the day as a proportion of the estimated hourly irradiation as shown in Graph 2.

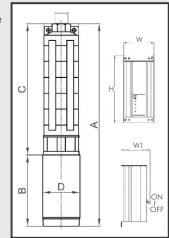
**NOTE:** Output estimations are strictly indicative. More accurate projections are available using COMPASS software when the exact site location and installation arrangement is defined. This information will be provided with all offers.

#### **OPERATING CONDITIONS**

**Pumped Liquid:** Thin, clean, chemically non-aggressive liquids without solids and fibres.

Maximum Liquid Temperature:  $+50^{\circ}$ CAmbient Temperature:  $-30^{\circ}$ C-  $+50^{\circ}$ CMax. depth of Immersion: 250 mMinimum Borehole Diameter: 100 mm (4")

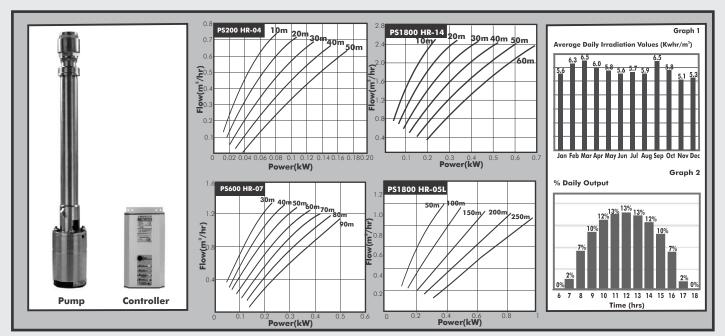
		P	ower									
Model	kW	Max Current	Max Input Voltage	Outlet (")			Dime	nsions	(mm)			Weight (kg)
	KW	(A)	(V)	()	Α	В	С	D	W1	Н	W	(Kg)
PS150 C-SJ5-8	0.3	18	50	1.5	524	185	339	96	108	276	225	12
PS1800 C-SJ5-12	1.8	14	200	1.5	611	185	426	96	165	396	178	19
PS1800 C-SJ1-25	1.8	14	200	1.25	881	185	696	96	165	396	178	21
PS4000 C-SJ3-32	4	15	375	1.25	1088	245	843	96	165	595	178	29
PS4000 C-SJ5-25	4	15	375	1.5	941	245	696	96	165	595	178	27
PS4000 C-SJ8-15	4	15	375	2.0	1118	245	873	96	165	595	178	30



# LORENTZ

## PS2-HR

#### DC Solar Helical Rotor Submersible Pumps



#### **PUMP**

The Lorentz PS2-HR range are high specifications solar powered helical rotor pumps specifically designed for high head borehole applications and feature a remote surface mounted controller. Pumps are constructed principally from AISI 304/316 stainless steel and are engineered to the highest standards to give easy serviceability, excellent efficiency, high reliability and long life.

#### **MOTOR**

The pumps are fitted to ECDRIVE HR maintenance-free, water-filled brushless DC motors without integrated electronics. They should be powered by solar arrays configured to provide the input voltage required and sized upto 200% of the rated motor power depending on local conditions.

Speed: 900-3300 rpm Insulation Class: F Enclosure Class: lp68

#### **CONTROLLER**

Pumps are provided with matched controllers for monitoring, protecting and controlling pump operation that feature:-

- Integrated data logging of all relevant technical parameters, flow and fuel cost savings easily accessible via pump scanner smart phone app.
- Advanced configuration options for daily flow rate, constant and min/max pressure, level and flow rate sensing.
- Sensor inputs for dry run protection, tank switch, water metering, pressure and level sensing.
- Switch output for external devices (e.g chlorine dosing units, irrigation valves etc).
- Integrated SunSensor for extended pump lifetime.
- Optional remote control functionality using the PS Communicator and pump Manager service.
- Integrated MPPT (Maximum Power Point Tracking) for maximum solar energy conversion efficiency.
- Protection against reverse polarity, overload and over temperature.
- Low voltage disconnect for battery protection.

#### **PUMP OUTPUTS**

Pump output curves are given at standard test conditions of  $1000 \text{W/m}^2$  solar irradiance and  $25 \,^{\circ}\text{C}$  cell temperature. Output will vary throughout the year depending upon prevailing irradiation levels. For estimated daily outputs at continuous pumping multiply the indicated output at the duty point by the daily irradiation given in Graph 1. For indicative purposes factors of 1.1 can be applied for hot arid areas and 0.9 for temperate high altitude areas in the Tropics. Output will vary throughout the day as a proportion of the estimated hourly irradiation as shown in Graph 2.

**NOTE:** Output estimations are strictly indicative. More accurate projections are available using COMPASS software when the exact site location and installation arrangement is defined. This information will be provided with all offers.

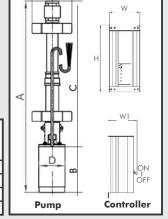
#### **OPERATING CONDITIONS**

**Pumped liquid:** Thin, clean, chemically non-aggressive liquids without solids and fibres.

Maximum liquid temperature:  $50^{\circ}$ C Ambient Temperature:  $-30^{\circ}$ C-  $+50^{\circ}$ C Max. depth of immersion: 250m

Minimum borehole diameter: 100mm (4")

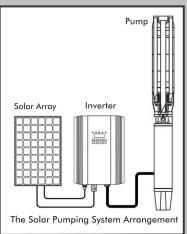
		Pow	er				D:		/·			
Model	kW	Max Current	Max Input Voltage	Outlet (")			Dime	nsions	(mm)			Weight (kg)
	KW	(A)	(V)	( )	Α	В	С	D	W1	Н	W	(5/
PS200 HR-04	0.3	11	100	1.25	780	185	595	96	108	276	225	12
PS600 HR-07	0.7	13	150	1.25	771	185	586	96	165	396	178	17
PS1200 HR-14	1.8	14	200	1.25	771	185	586	96	165	396	178	17
PS1800 HR-05HL	1.8	14	200	1.25	879	185	694	96	165	396	178	18

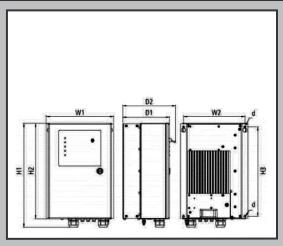




# AC Solar Pump Controllers







#### **LORENTZ SOLAR CONTROLLERS**

The heart of all AC solar pumping systems is the controller and Lorentz PSk2 controllers combine high levels of functionality with high efficiency and reliability for a wide range of borehole and surface pumps. The controller inverts DC input to AC output and adjusts the output frequency in real time according to the prevailing irradiation levels. A particular feature of the design is true hybrid capabilities which automatically blends grid and generator power with the core solar power supply to provide consistent 24 hour pumping when required, thus maximising the use of installed solar capacity. Particular features include:-

- Integrated data logging of all relevant technical parameters, flow and fuel cost savings easily accessible via pump Scanner smartphone App.
- Advanced configuration options for daily flow rate, constant and min/max pressure, level and flow rate sensing
- Sensor inputs for dry run protection, tank switch, water metering, pressure and level sensing
- Active temperature management for full power up to 50°C ambient temperature and power derating from 50 to about 60°C ambient temperature.
- Integrated SunSensor for extended pump lifetime.
- Optional remote control functionality using the PS Communicator and pump Manager service
- Optional SmartPSUk2 features fully automated and manual hybrid operation for blending solar and grid/ diesel power for 24/7 water supply while minimizing operational costs.
- Optional SmartStart to switch/ on off diesel generator and additional switch output for external devices (e.g. chlorine dosing units, irrigation valves etc.)
- Integrated MPPT (Maximum Power Point Tracking) for maximum solar energy conversion efficiency
- Protection against reverse polarity, overload and over temperature.

#### **INSTALLATION**

LORENTZ PSk2 controllers are surface mounted, rain and dust-proof. They must also be provided with a DC disconnect switch between the PV modules and controller. Due to the high operating voltages proper earthing is essential, which must be done by a qualified electrician. As a rule all PV powered solar pumping systems should be provided with a solar module array with upto 200% of the rated motor power depending on local conditions. The arrays should be wired in a combination of series and parallel connections to ensure that the correct voltage is available in to the inverter. More accurate projections are available using COMPASS software when the exact site location and installation arrangement is defined. This information will be provided with all offers.

#### **OPERATING CONDITIONS**

Enclosure Class: IP54 Ambient Temperature: -30° + 50°C Max. Efficiency: 98%

Speed Range: 1400-3135rpm for submersible pumps, 700-2905rpm for surface pumps

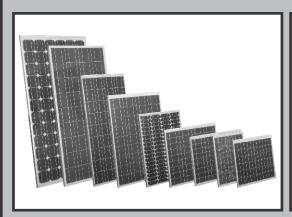
Input Voltage: Max 850V, Operating Vmp -> 575V

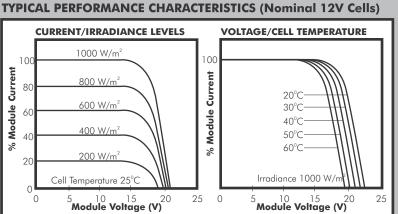
#### CONTROLLER DATA

Model	Pump Motor Power		Max. Solar Input Power (kWp)			Output Current	Frequ- ency				nsions	(mm)			Weight (kg)
	(kW)	(VDC)	rower (kwp)	(VDC)	(VDC)	OC) (A)	(Hz)	W1	H1	D2	W2	H2	D1	d	` 3/
PSk2-7	5.5		8			14									
PSk2-9	7.5		10			20									
PSk2-15	11	l	15		500-600	27								_	
PSk2-21	15	380-440	21	850		39	0-60	320	450	250	290	405	220	9	17
PSk2-25	18.5					48									
PSk2-40	30	1	37			70									



# Photo Voltaic Solar Modules





The heart of all effective photovoltaic systems is an efficient and reliable solar module and there are none better than Dayliff PV Modules. All are sourced from global PV module leaders who comply with the highest standards of quality and durability and offer the following features:-

- High efficiency multi crystalline solar cells with minimum 15% energy conversion rates to provide maximum power even under weak light.
- High transmission rate tempered glass with an anti-reflection coating to increase the power output and provide mechanical strenath.
- Multi function water proof junction box for easy connection.
- 25 year power output warranty.
- Global Certification.

Modules are sourced from three of the world leading PV module manufacturers:-

#### **Solar World**

SolarWorld is Europe's largest manufacturer of PV modules with over 30 years experience in the industry and a reputation for quality and innovation. Modules are manufactured in Germany in fully automated ISO certified factories and independent tests have rated all sizes at the highest 'excellent' quality level. All Solarworld modules are also fully internationally certified as follows:-

#### **Yingli and Topray**

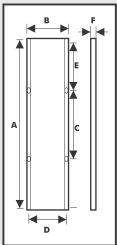
Yingli Solar and Topray PV module manufacturers are both large scale vertically integrated manufacturers that process from polysilicon production to module assembly to ensure consistently high quality levels. Both module types are recognised as quality products and are internationally certified by TUV Rheinland to ISO, CE and IEC standards as follows.

All Dayliff modules are manufactured to the highest standards and are guaranteed to provide reliable performance over long life spans. They are quality products in terms of both technology and performance and are ideal power sources for all types of solar applications.

(A) (E PV CYCLE

#### **PV MODULE DATA**

Model	Rated Power	Nominal Voltage	Peak Voltage	Open Circuit	Short Circuit	Number of		Din	nensio	ons (m	nm)		Weight
	(W)	(V)	(V)	Voltage (V)	Current (A)	Cells	A	В	C	D	E	F	(kg)
SL20	20	12	18	21.6	1.2	36	496	495	296	350	100	23	1.98
SL40	40	12	18	21.6	2.5	36	665	665	316	516	100	25	3.7
SL50	50	12	18	21.6	2.9	36	667	665	467	588	100	25	4.25
SL60	60	12	18	21.6	3.7	36	689	665	467	667	100	25	5.35
TPS85	85	12	17.6	21.6	4.9	36	759	637	599	664	80	25	6
TPS100	100	12	17.8	21.2	6	72	1006	626	646	664	180	35	7.3
TPS125	125	12	17.5	21.5	7.4	36	1179	626.4	899	664	140	35	9
TPS150	150	24	36	43.2	4.45	72	1486	626.4	1206	664	140	35	11.5
TPS195/200	195/200	24	36	43.2/44.5	5.79/5.7	72	1316	954.4	1036	992	140	35	13.7
YL195	195	24	36.7	45.4	5.65	72	1335	946	770	990	282.5	40	15.2
YL265/270	265/270	24	30.5/30.8	37.8/37.7	9.18/9.28	60	1650	948	990	992	330	35	18.5
SW265	265	24	30.8	39	9.31	60	1675	951	1099	1001	228	31	21.2
YL315/320	315/320	24	36.8/37	45.7/46	9.12/9.18	72	1960	948	1300	992	330	40	22



Data is given at Standard Test Conditions: Irradiance 1000W/m², spectrum AM 1.5 and 25°C cell temperature

<sup>\*</sup> Polycrystalline else Multicrystalline



# Solar Support Structures

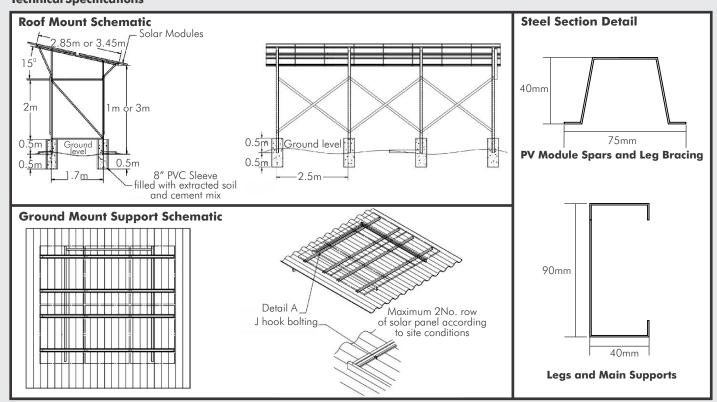


A well designed solar PV support structure is of paramount importance to the long term durability of any solar installation. Structures should be strong and secure and for both ground and roof mount systems be able to endure the substantial forces of the panel weights and high wind speeds.

DAYLIFF solar structures are the ideal solution being strong and light weight as well as very affordable, easy to transport, long lasting and require minimal maintenance. The structures are modular in design using only two light gauge steel profiles and provide a very efficient support structure including the PV module support platform, legs and bracing all simply secured with self tapping screws. They are designed to be mounted in 8" light cement filled pipe sleeves and so are very easy to erect. The system is adaptable to suit arrays of any size and is suitable for all roof and ground mount applications. Several standard designs are available for the majority of systems though individual designs are available for special applications. Particular features include:-

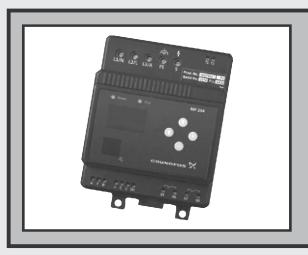
- Fabricated using two high tensile grade G550 galvanised steel profiles with silver matte finish that requires no painting. They are corrosion proof, of exceptionally high bending strength and very light.
- Simple and quick installation using easy fixing self drilling, self tapping screws that is especially beneficial in remote sites.
- Supplied in modular pre-assembled sections for ease of transport and installation.
- Ground mount systems are suitable for installation heights up to 3m and can be secured in concrete filled sleeves or foot mounted on flat concrete surfaces.

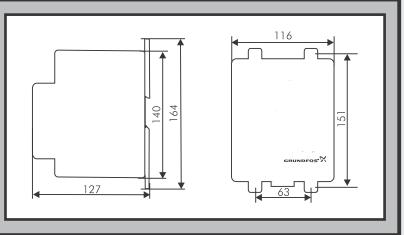
#### **Technical Specifications**



# GRUNDFOS

# MP 204 Motor Protection Unit





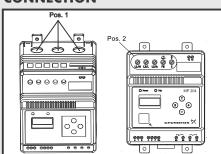
The Grundfos MP204 is a state of art electronic motor protector for asynchronous motors and can be used with both single and three phase motors. The unit consists of an enclosure incorporating instrument transformers and electronics and a control panel with operating buttons and display for reading data. It offers motor protection against current and voltage irregularities, dry running, earth leakage, high internal motor temperature and power factor. It also monitors harmonic distortion, starting and running capacitances if used with a single phase motor and can be connected to an external PTC thermal cutout switch.

Particular features include:

- Tripping if a condition of overload, underload (dry run), high temperature, missing phase, wrong phase sequence, overvoltage, undervoltage, low power factor or current unbalance is detected.
- Warning against overload, underload, high temperature, overvoltage, undervoltage, low power factor, low capacitance (single phase), and harmonic distortion.
- A learning function that enables the unit to measure and store the phase sequence for three phase motors and the capacity of the start and running capacitors for single phase motors.
- Accurate measurement of current and voltage by true RMS measurement sampling each cycle 256 times.
- Use of R100 remote control which allows adjustment of various factory settings, carry out service and trouble shooting and read out data stored in the unit.

The Grundfos MP204 is a high specification unit that provides comprehensive protection and allows monitoring and user interaction. It is easy to install and set up and mounting is done by means of four screws or by sliding the unit onto a DIN mounting rail. It handles currents up to 1000A, though at currents above 120A, current transformers must be used.

#### CONNECTION



1	Pos	Designation	Three Phase Connection	Single Phase Connection	Cable	
1		L1	Entry for phase L1 to motor	Entry for neutral	.,	
1	1	L2 Entry for phase L2 to motor		Entry for phase	Max. Ø 16mm	
		L3	Entry for phase L3 to motor	Entry for auxiliary winding	\$ 10111111	
1		L1/N	Supply: L1	Supply: Neutral	Max. 6mm <sup>2</sup>	
1		L2/N Supply: L2		Supply: Phase	though 10mm² with cable	
1	2	L3/A	Supply: L3	terminal		
		FE Function		nal earth		
		5	Insulation m	negsurement		

#### **TECHNICAL DATA**

	During Operation: -20°C to + 60°C (must not be exposed to direct sunlight)
Ambient Temperature	In stock: -25°C to + 85°C
	During Transportation: -25°C to + 85°C
Relative Humidity	From 5% to 95%
Materials	Enclosure Class: IP20
iviateriais	Plastic type: Black PC/ABS
Supply Voltage	100-480 VAC, 50/60Hz
Current Consumption	Max 5W
Short-circuit rating	Suitable for use in a circuit capable of delivering not more than 15000RMS symmetrical amperes, 480V maximum



## **Power Protection** Controllers

Dayliff power controllers are quality products used in various applications. This includes monitoring the incoming power supply and when outside pre-set limits disconnect the equipment, reconnecting on return of normal power after a start-up delay to protect against damaging power-back surges. The controllers are fitted with LED lights indicating the power status and installation couldn't be simpler. All controllers offer complete and reliable protection against the damage caused by fluctuating power and are essential accessories for all environments where there is a risk of inconsistent power supply.

# AUTOMATIC VOLTAGE SWITCHER (AVS 13&15)











ligh Voltage **\/**///

Max Load: 13A/15A Single Phase

**Reconnection Time:** User adjustable up to 3mins

**Protection:** High Voltage, Low Voltage, Power Back Surges,

Spikes/Surges, Lightning

**Applications:** All electrical and electronic appliances, 15A particularly

suitable for AC's.

Physical Data: Wt 500gms, Dimensions 230x134x54mm

#### **AUTOMATIC VOLTAGE SWITCHER (AVS 30)**





Spikes/Surges

Power-Back







Max Load: 30A, Single Phase

**Reconnection Time:** User adjustable up to 10mins

**Protection:** High Voltage, Low Voltage, Power Back Surges,

Spikes/Surges, Lightning

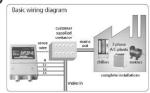
**Applications:** All electrical and electronic equipment, complete office

and home circuits. direct wire connected.

**Physical Data:** Wt 600gms, Dimensions 230x134x54mm

#### **AUTOMATIC VOLTAGE SWITCHER (AVS 3P)**





Max Load: 9A 3 Phase direct load. Can be wired through control circuits for higher load capacity.

**Reconnection Time:** User adjustable up to 10mins

**Protection:** High Voltage (user adjustable), Low Voltage (user adjustable), Power BackSurges, Spikes/Surges, Lightning, Single Phasing.

**Applications:** All electrical devices.

**Physical Data:** Wt 600gms, Dimensions 205x135x54mm

#### **SOLLATEK HI VOLT GUARD**







Spikes/Surges

Max Load: 5 Amps, Single Phase **Reconnection Time:** 30 secs

**Protection:** Overvoltage, Spikes/Surges, Power Back Surges, Lightning

**Applications:** TV, Hi-fi, Video, PABX, Computers

**Physical Data:** Wt 250gms, Dimensions 250x130x95mm

#### **SOLLATEK FRIDGE GUARD**









Lightning

Max Load: 5A, Single Phase **Reconnection Time:** 90secs

**Protection:** Under voltage, Spikes/Surges, Power Back Surges,

**Applications:** Fridges, Freezers and Compressors **Physical Data:**Wt 250gms, Dimensions 250x150x95mm

#### **SOLLATEK LIGHTNING GUARD**





Surges





Liahtnina

Max Load: 5A Single Phase **Reconnection Time:** 30secs

Protection: High Voltage, Spikes/Surges, Power Back Surges, Lightning, Telecom Surges. Prevents Lightening, Mains Surges and Spikes entering the telephone circuits.

**Applications:** Modem, Fax, Telephone. An RJ11 phone socket is

provided.

Physical Data: Wt 300 gms, Dimensions 180x90x95 mm



# Pump Control Panels





The DAYLIFF range of pump control panels have been specially designed to provide effective protection and reliable control of all electric pumps. Standard panels are available for one and two pump installation in all sizes up to 90kW for both manual and automatic installations operation. In addition various optional accessories are offered so panels can be customised to suit site requirements. Panels for multi pump, large motors and specialised control applications can also be supplied, these being individually designed to suit the particular installation.

All panels utilise quality components and are supplied completely pre-wired with terminals for control accessories (where applicable) as well as incoming and outgoing power connections. Comprehensive wiring diagrams are provided with all panels.

Enclosures are manufactured of mild steel and finished with a hard baked non-chip dry powder epoxy finish. The degree of ingress protection is IP54 or higher. As a standard, the enclosures are wall mounted type with hinged lockable door fronts. Free standing enclosures can be provided on order.

All panels are manufactured to exacting standards and are quality products which complement the wide range of pumps available from DAVIS & SHIRTLIFF to provide cost effective, reliable and efficient water installations.

#### STANDARD PANELS

Standard panels are categorized based on the Starting Methods of the motor. Motor Manufacturers usually specify the starting methods and voltage on the motor name plates.

All panels are available in two quality specifications;

- Standard, which includes quality components with essential functionalities.
- Premium, which includes internationally branded quality components from Schneider, Lovato, Siemens, ABB, Danfoss (VFD) according to availability.

#### Type 1PM (one pump) and 2PM (two pumps):

Manual panel for small single-phase pumps. Specification includes Incoming isolator, MCB, 'ON' indicator and (motor sizes > 1.1 kW), Relay and Auto/Hand selector switch. Two pump panels have paired component sets with a 102 Changeover switch. These are suitable for use with single phase borehole motors where control box is provided complete with capacitors.

#### Type 1PD (one pump) and 2PD (two pumps):

Standard panels for Direct-On-Line (DOL) start. Specification includes Incoming Isolator, individual pump MCB's, DOL Starter (Contactor & Overload relay), 'On' and 'Trip' indicators and Auto-Off-Hand Selector Switch. Two pump panels have paired component sets and a 102 Changeover when CCA (Auto Cycle & Auto Trip Changeover) is specified and individual Auto-Off-Hand Selector Switches when independent pump operation is specified.

#### Type 1PY (one pump) and 2PY (two pumps):

Standard panels for Star-Delta start. Specification is as for type 1&2PD with the alternative fitting of a Star-Delta Starter(s) with three Contactors, Overload Relay and Timer.

#### Type 1PS (one pump) and 2PS (two pumps):

Standard panels for Soft starters. Specification includes Incoming Isolator, individual pump MCB's, SOFT-STARTER, Line and Bypass Contactors, 'On' and 'Trip' indicators, Start-Stop push button, Reset push button and Auto-Off-Hand Selector Switch. The advantage of these panels is that they reduce mechanical stress on the motor and shafts for extended motor life. They also lower starting current and system electrical load reduce water hammer effect and check valve slamming.

#### Type 1PV (one pump) and 2PV (two pumps):

Standard panels for Variable Frequency Drive (VFD) starters. Specification includes Incoming Isolator, individual pump Fuses, VFD Starter, Thermal Management fans and thermostat, 'On' and 'Trip' indicators, Start-Stop push button, Emergency push button and Auto-Off-Hand Selector Switch. Main advantages is that they modulate actual motor speed provides energy cost savings particularly in applications with less than 50% static head, reduce mechanical stress on the motor and shaft, lower starting (inrush) current, reduce water hammer effect and check valve slamming.

#### **PANEL SIZES**

	TYPE	PREFIX	RATING	MOTOR
	М	1	1	0.37 - 0.75kW
SINGLE PHASE	M or D	1	2	1.1 - 1.5kW
	D	1	3	2.2kW
		3	4	1.1 - 4kW
		3	6	5.5kW
		3	8	7.5kW
		3	11	9.2 - 11kW
		3	15	13 - 15kW
THREE PHASE	D Y S V	3	18	18.5kW
		3	22	22kW
		3	30	26 - 30kW
		3	45	37 - 45kW
		3	55	55kW
		3	75	75kW

#### STANDARD OPTIONS

**Analog Ammeter (MA):** Indication of current on one phase. As an option, a phase selection switch can be provided for three phase control panels.

**Analog Voltmeter (PV):** Indication of voltage on one phase and all phases for single-phase and three-phase respectively. A phase selection switch is included for three phase control panels.

Voltage Relay (PP): Protects against over/under voltage, phase sequence, phase asymmetry and phase failure.

**Surge Protection Device (SPD):** Protects equipment against indirect power surges.

**Lightning & Surge Protection Device (LSPD):** Protects equipment against high current surges arising from lightning strikes in addition to indirect power surges. Required for protection of equipment in buildings with Lightning Protection System.

**Liquid Level Control (CL):** For control of low water levels using electrodes.

Analog Frequency Meter (FF): Indication of power frequency.

**Analog Hour meter (MH):** Indication of running hours.

 $\textbf{Digital Multi-Function Monitor (MD):} \ lncludes \ selectable \ amps, volts, cos \ \phi$ 

**Timer (CT):** Delay timer for automatic control, especially when using pressure switches.

**Timer Switch (CS):** 24hrs time switch to set the desired time for pump operation.

**Level Alarm (CA):** Activates an alarm to indicate high or low water levels. The alarm can be Audio (Siren) or Visual (Flasher) which should be specified during order placement.

**Grundfos MP204 Controller (MP204):** Includes the Grundfos MP204 integral pump controller unit and necessary fuse protection. The MP204 controller digitally monitors current consumption and asymmetry, supply voltage, phase sequence, motor temperature and insulating resistance and protects installation against dry running, mechanical motor defects and high temperature.

**Note:** Temperature monitoring and protection is only available for Grundfos motors with tempcon.

**Auto Cycle & Auto Trip Changeover (CCA):** For two pump Duty Standby operation only. Balances operating time through alternating the duty pump at each call of pressure switch/floatswitch.

Duty-Standby-Assist configuration is also available and should be specified during order placement.

**Power Factor Correction Capacitors (PFC):** For Reactive Energy Management, capacitors are used to improve the power factor (PF) hence power quality. Size (kvar) depends on motor load (kW), existing PF and desired PF.

**Note:** SPD , LSPD and PFC options are provided in separate enclosures. The can also be fitted in the pump control panel. This should be specified during order placement.

#### **NOMENCLATURE**

Panels are referenced as follows:

1 or 2: No of pumps P: Pump Control Panel

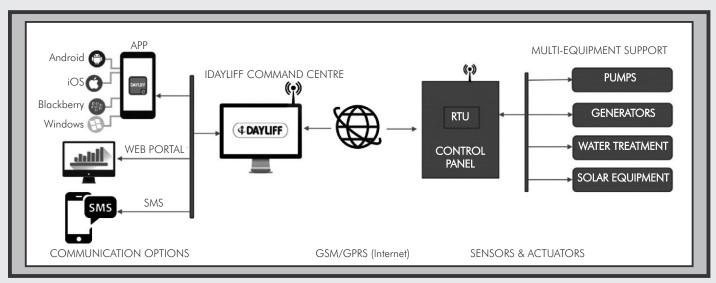
**M, D, Y, S, V:** Starting specification **S,P:** Standard or Premium Quality

1xx, 3xx: Rating

**Example:** 1PDS304 – One pump, DOL start Standard panel, three phase 4kW 2PYP345 – Two pump, YD start, Premium panel, three phase 45kW



# **GDAYLIFF**



iDAYLIFF is a high specification internet-based system for remote monitoring and control of equipment. It is available as an option with any DAYLIFF pump, generator, solar and water treatment installation and provides users with specific information regarding the operation of their equipment. The iDAYLIFF system is built on modern infrastructure to ensure reliability, speed and accuracy of information.

#### **RTU (REMOTE TERMINAL UNIT)**

The heart of the system is the RTU controller that monitors various selected conditioned signals and relays the data to the iDAYLIFF Command Center from where such information is disseminated to respective mobile phones and internet applications. The RTU is fitted with a SIM card and so the installation must have a mobile GSM network signal available to operate. It then transmits the data received in selectable communication channels depending on availability.

#### **IDAYLIFF COMMAND CENTER**

This forms the data terminal for the entire system. Data sent from the various RTUs are received, interpreted, stored and dispatched to various channels. It also issues user generated commands to the RTUs to action on the monitored equipment.

Depending on system specification and fitted sensors, the iDAYLIFF user is able to see real time equipment operation status, alarms and parameter readings such as:

- Start and Stop.
- Trip due to overload.
- Current and Voltage
- Power supply failure.
- Water flow rate and system pressures (special sensors required)
- Energy consumption (special sensor required)

The user is also able to perform the following:

- Start and stop equipment.
- Schedule equipment operations.
- Report emergency conditions to the iDAYLIFF Field Service team.

#### **MULTI-PLATFORM MOBILE APPLICATION**

An iDAYLIFF App is available for all popular mobile and computer platforms – Android, iOS, Microsoft (Windows Phone & Windows 10) and Blackberry. The app receives information through automated Push Notifications to the user in real time.

#### **IDAYLIFF WEB PORTAL**

Features a web version of iDAYLIFF that can be accessed via the internet and provides a dashboard showing graphical data of equipment status and history. The web portal includes a choice to receive notifications via e-mail regarding the status of the equipment.

#### **SMS NOTIFICATION**

Alerts are delivered on an event based frequency via SMS texts to the selected users. SMS is specifically meant for areas with low GPRS coverage.

iDAYLIFF enables equipment operators to improve operating efficiency and monitor system non-conformities that will greatly improve the reliability of water and energy supply, the only running cost being SMS and data bundle charges. The technology is well-proven and reliable and iDAYLIFF is an invaluable tool that reduces overall system operating costs.



## **DRYTEK**

Electronic Pump Controller



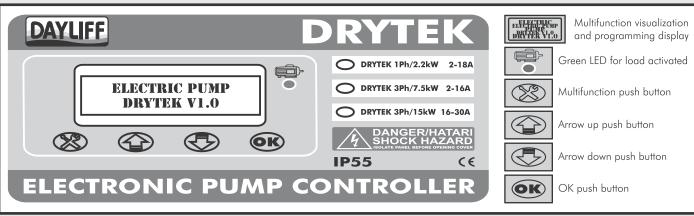
#### PLIMP

The Dayliff Drytek Electronic Pump Controller is a solid state integrated control unit for all types of pumps with a particular application to borehole installations. Panels are fitted with a digital display of both operating and fault parameters and settings are simply made using fascia mounted push buttons. A range of sizes are available for single and three phase motors, settings for particular motor sizes being effected by simple adjustment of the running current. Panels also offer the following features:-

- Incoming mains isolator switch with fuse protection and door interlock.
- Digital display of motor operating status including voltage, amps, cos Ø and fault messages.
- Protection against over/under voltage, motor overload and phase sequence/loss.
- $\bullet$  Electronic dry run protection using  $\cos \varnothing$  sensitivity adjustment dispensing with the need for low level electrodes and cables.
- Selectable auto/manual operation with an extra terminal set for an additional external control function, e.g float switch or pressure switch.
- Auto restart for fault signals with 4 separate adjustable times from 0-250 mins.
- Large IP55 rated flame-proof plastic enclosure with space for additional accessories as may be specified.

Dayliff Drytek Electronic Pump Controllers are high specification units that provide comprehensive protection for all pump motors. The combination of extensive built-in functionality that eliminates the need for expensive separate components, a wide application range through easy adjustment and simple operation provides units of great versatility and effectiveness. These features combined with exceptional value results in one of the best pump controllers available.

#### **CONTROL FUNCTIONS**



#### **GENERAL DATA**

Controller Model	Motor Size		Current	Dimensions (mm)			Weight (kgs)
Controller Model	Min	Max	Range	Height	Width	Depth	weigili (kgs)
DRYTEK 1Ph/2.2kW	0.37kW	2.2kW	2-18Amps				1.5
DRYTEK 3Ph/7.5kW	0.55kW	7.5kW	2-16Amps	340	240	170	2.5
DRYTEK 3Ph/15kW	7.5kW	15kW	16-30Amps				3.5



### EXPRESS

**Electronic** Pump Controller



Dayliff EXPRESS is a high specification multi-function electronic controller suitable for allborehole, waste water, sewage and general water supply pump applications. Controllers arefitted with a digital display that indicates both operating and fault parameters and can be programmed using fascia mounted panel buttons. A range of specifications are available for single and three phase motors, configuration to a particular motor size being effected by adjustments of the maximum running current. Particular features include:

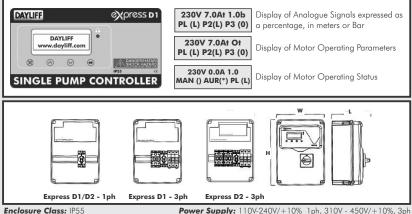
- Incoming mains isolator and door interlock
- Multifunction LCD display of voltage, current, power factor (cosΦ), operating status and system faults
- In built protection for overcurrent, over or under voltage, phase sequence and phase failure.
- In built power factor dry run protection or connections for remote low level float switch/probes provided.
- Connections for various analogue (eg pressure and float switch) or digital (eg PLC's and transducers) signal inputs provided.
- Large enclosure with space for capacitors in single phase pump installations.
- Adjustable maximum operating current and voltage limit settings.
- Twin pump controllers provide for selection of duty/standby, alternate duty cycling with auto trip changeover and parallel operation configurations.

Single and twin pump EXPRESS controllers for DOL start are available as standard while panels for 3 and 4pump operation and Star-Delta start can be suppled on request.

Dayliff EXPRESS is a fully integrated controller that is adaptable to almost any pump control requirement as well as giving full motor protection and operating and fault status indications. It is compact, simple to install and exceptional value for the functionality provided and the ultimate control solution for all booster pumping requirements.

#### **CONTROLLER FUNCTIONS**

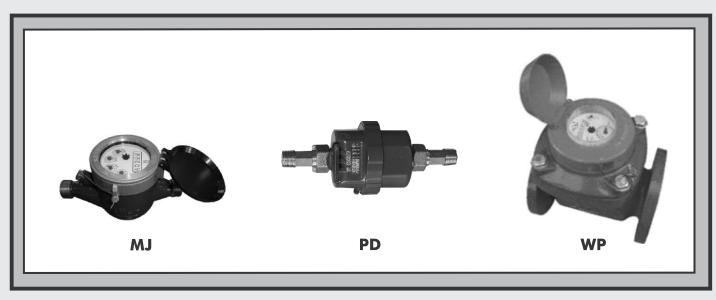
Controller		Motor	Max Current(A)	Dim (	ght 3)		
Data	Start Method	Size	M. Curre	н	w	L	Weight (kg)
EXPRESS D1-1ph	DOL	0.37-2.2kW	18			190	2
EXPRESS D1-3ph/7.5	DOL	0.55-7.5kW	16				2.5
EXPRESS D1-3ph/15	DOL	0.55-15kW	32	320	240		2.5
EXPRESS D2-1ph	DOL	0.37-2.2kW	18				2.5
EXPRESS D2-3ph/7.5	DOL	0.55-7.5kW	16				3.5



**Power Supply:** 110V-240V/+10% 1ph, 310V - 450V/+10%, 3ph







The various Dayliff water meter types are robust and economical designs for monitoring residential, commercial and agricultural consumption. All meters are remote monitoring enabled and pulse cables are available on request. Sizes are available from DN15 to DN100 in three different ranges as follows:-

#### M.I

A high precision and reliable multi jet dry type water meter designed for general water supply metering applications. It features magnetic drive for lower transmission resistance, a magnetic shield for external magnetic field protection and a sealed dry dial to ensure clear and easy reading. The body is made from composite plastic for DN15 and DN20 sizes and brass for larger sizes. Meters are supplied with inlet strainers and union connectors.

#### PD

Rotary piston type meters that provide high accuracy over a wide flow range. The mechanical transmission movement provides reliability and the liquid sealed register provides easy and clear reading. Meters are fitted with internal strainers, non return valves and union connectors and the bodies are made from composite plastic (15mm size) and corrosion resistant steel for other sizes.

#### WP

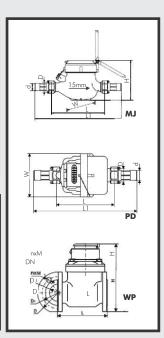
A heavy duty meter with flange connections for bulk flow applications featuring magnetic drive, a dry dial for clear reading and a removable measuring mechanism that can be maintained without removing the meter body. The body is made from cast iron with epoxy coating.

#### **PERFORMANCE DATA**

	WJ						PD		WP			
	15	20	25	32	40	15	20	50	65	80	100	
Rated Flow (m³/hr)	1.5	2.5	3.5	6	10	1.5	2.5	15	25	40	60	
Max. Flow (m³/hr)	3	5	7	12	20	3	5	30	50	80	120	
Min. Flow (l/hr)	30	50	70	120	200	15	25	7.5	12.5	20	30	
Pressure Rating (bar)	16	16	16	16	16	10	16	16	16	16	16	
Max. Operating Temp (°C)	40	40	40	40	40	40	40	50	50	50	50	
Max. Pipe Size	1/2"	3/4"	1	11/4"	11/2"	1/2"	3/4"	2"	21/2"	3"	4"	
Pressure Loss at Rated Flow (bar)	0.2	0.25	0.25	0.24	0.2	0.2	0.25	0.02	0.015	0.034	0.038	
Pressure Loss at Max. Flow (bar)	1	1	1	1	0.9	1	1	0.08	0.08	0.015	0.125	
Max. Reading (m³)	99999.9			.999		9999.9999		999999				
Accuracy Class			В			(	C	В				

#### **DIMENSIONS AND WEIGHTS**

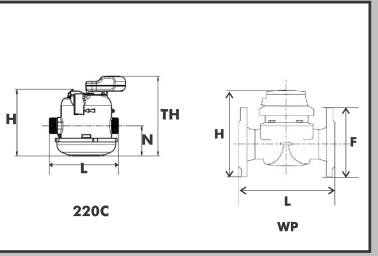
	WJ					PD		WP			
	15	20	25	32	40	15	20	50	65	80	100
Body thread (D)	3/4"	1"	1 1/4"	11/2"	2"	3/4"	1"	-	-	-	-
Connector thread (d)	1/2"	3/4"	1"	1 1/4"	11/2"	1/2"		-	-	-	-
Flange size (mm)	-	-	-	-	-	-	-	165	185	200	220
Body Length, L (mm)	165	190	260	260	300	115	130	200	200	225	250
Overall Length, L1(mm)	259	294	380	384	431	209	234	-	-	-	-
Height, H (mm)	106	107	118	118	142	96	96	256	266	276	286
Width, W (mm)	98	98	98	98	122	96	96	165	185	200	220
Weight with connectors (kgs)	0.7	0.8	2.9	3.7	6.1	0.6	1.48	12	13	16	18





## **Water Meters**





Sensus Metering Systems is a new name for one of the world's leading water metering solution providers with a 150-year history and a world-wide presence. The Group has evolved from the merger of a number of world renowned meter manufacturing companies in the USA, Germany, UK and France to offer unmatched choice, technology and quality for all water metering requirements.

Specifically the following products are offered from stock, though many other metering solutions for specialised applications are available to special order.

#### 220C

An ultra light and easy to handle piston type meter made from a super strong composite body that increases installation security. The tamper proof design assures accurate reading of water consumed and is resistant to water hammer.

#### **405S**

A heavy-duty meter designed for water supply metering by utilities and other water providers who demand reliability, accuracy and consistency. The range is of dry dial multijet type with a protected magnetic transmission between the measuring element and the output display. The display is of 8-digit configuration reading to 1 litre and incorporates a rotating indicator disc to show the passage of water.

Special features to ensure reliability include a tubular pre-strainer, specially designed injection box for easy particle passage and sealed dry totalizer. Meter materials includes a brass body and precision moulded plastic metering and totalizer components with plastic totalizer casings for the 15 & 20 sizes and brass for the 30 & 40 sizes.

#### **WP Range**

A specially designed heavy-duty meter for bulk flow applications where reliability, accuracy and long life are demanded. The meter is of woltman type with protected magnetic transmission, IP68 copper/glass register and the output display has a 6-digit m³ readout with needle indicators for flow to 1 litre. The meter body is constructed of heavy duty cast-iron with flanged connections and the measuring element and rotor of engineering plastic. All WP meters are pre-equipped for remote reading and data logging applications (flow rate, pressure, etc).

MODEL	220C		4	105S			WP		
Nominal Size (mm)	15	15	20	30	40	50	80	100	
Rated Flow (m³/hr)	2.5	1.5	2.5	6	10	15	40	60	
Max Flow (m³/hr)	3	3	5	12	20	90	200	300	
Min Flow (litre/hr)	15	30	50	120	200	300	500	800	
Pressure Rating (Bar)	16	16	16	16	16	16	16	16	
Max Operating Temp (°C)	40	40	40	40	40	50	50	50	
Max Pipe Size	1"	1″	11/4"	11/2"	2″	21/2"	4"	6"	
Pressure Loss at Rated flow (Bar)	0.18	0.18	0.19	0.24	0.22	0.01	0.02	0.03	
Pressure Loss at Max flow (Bar)	0.6	0.6	0.8	0.85	0.6	0.2	0.3	0.5	

MODEL	220C		40					
Nominal Size (mm)	15	15	20	30	40	50	80	100
Meter Thread (D <sub>1</sub> )	³/₄″ BSP	³/₄″ BSP	1″BSP	11/2" BSP	2″ BSP	N/A	N/A	N/A
Meter Thread (D <sub>2</sub> )*	½" BSP	½" BSP	³/₄″ BSP	11/4" BSP	11/2" BSP	N/A	N/A	N/A
Flange Size (F)	N/A	N/A	N/A	N/A	N/A	160	200	250
Length (L)	115	170	190	260	300	200	200	250
Height (H)	110	104	104	142	160	193	205	255
Width	105	82	82	102	136	160	200	250
Weight (kgs)	0.5	0.9	1.1	2.3	4.3	7.7	10.6	15

<sup>\*</sup> Threaded meters are supplied with union connectors



## Borehole Accessories

#### **PVC BOREHOLE PIPES**



Dayliff PVC Borehole pipes are specially designed for all borehole installations being exceptionally strong and having an extremely secure jointing arrangement. Their many benefits include:-

- Made from strong non corroding uPVC for long life
- Deep square thread spigot ends with rubber joint for easy coupling and an assured seal
- Smooth surface finish reduces hydraulic friction and increases pump efficiency
- Very light and easy to handle
- Suitable for water temperatures up to 70°C
- Economical to buy and install

Dayliff PVC Borehole pipes are available in 3m lengths in standard, heavy and super heavy duty specification for different pressure ratings in sizes from 1½" and 3" and all installations include steel pump and well head connectors. For extra deep installations a piping/connector bracing kit is available for additional security. They offer very considerable advantages over traditional steel pipe alternatives and are the ideal solution for all borehole pump installations.

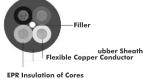
Siz	е	Pipe Outer	Outer Diameter over	Wall Thickness	Ultimate Breaking Load	Safe Pulling	Max Allowable	Safe Total Pump	Weight (	3m pipe)
(mm)	(in)	Diameter (mm)	socket (mm)	(mm)	Load (kg)	Load (kg)	Pressure (bar)	Delivery Head (m)	Pipe only (kg)	Water (kg)
32	11/4	42	55.5	5	2650	1400	26	250	2	5
38	11/2	48	62.5	5.2	3200	1500	26	260	3	6
50	2	60	78.5	6.4	5098	2700	21	200	4	10
50HD*		00	70.5	7.3	5682	3200	27	270	5	11
65	21/2	73	92.5	6.6	5934	3600	18	160	5	15
65HD*	Z 72	73	94.5	8.7	7432	4000	26	260	6	16
65SHD**	21/2	73	94.5	10	9194	4250	35	350	8	18
80SHD**	3	89	115	10.5	12000	6500	35	350	10	25

Heavy Duty Pipes \*\* Super Heavy Duty Pipes

#### **SUBMERSIBLE CABLES**



PVC Sheath (Black)
Flexible Copper Conductor Insulation of core





PVC

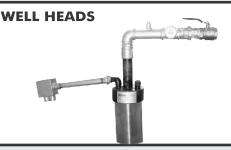


RUBBER

Dayliff submersible cables are specially selected for motor power supply in all borehole pumping applications. They are of 4-core type and available in sizes from 1.5 to 25mm, all using plain annealed flexible copper strands as the conductor. All cables are designed for heavy duty use with excellent resistance to oils, chemicals and solvents and are suitable for temperatures up to  $40^{\circ}$ C. Two types are available, round blue rubber sheathed to HO7RN-F specifications with conductor sheath coloured brown, blue for the blue PVC sheathed flat cable.

Size	Current	Conductor Resistance,	No of	Rubber Ro	ound Cable	PVC Flat Cable				
(mm)	rating, (Amps)	(ohms/km)	0.3mm Wires	Diameter (mm)	Weight/m (kgs)	Thickness (mm)	Width (mm)	Weight/m (kgs		
1.5	14	12.1	22	11.2	0.16	6.0	15.8	0.16		
2.5	18	7.4	36	13.0	0.22	6.5	18.0	0.22		
4	26	4.95	56	14.9	0.32	7.6	21.0	0.31		
6	31	3.3	85	17.5	0.44	7.9	24.3	0.43		
10	42	1.91	140	22.6	0.74	9.9	29.7	0.66		
16	57	1.21	226	27.1	1.09	11.8	36.0	0.96		
25	72	0.78	354	32.7	1.65	14.7	45 1	1.52		

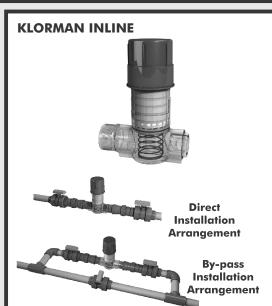
Cable should be sized to limit voltage drop from power source to motor to a maximum of 5%. See table on page 84 for ratings.



Dayliff Well heads are complete units to terminate the top of a borehole. They comprise a strong steel borehole cover plate with dipper access, drop cable/surface cable junction box and pump outlet with valve, test tee, pressure gauge connection and union. They are available as standard in sizes from  $11/4^{\prime\prime}$  to  $4^{\prime\prime}$  for both  $6^{\prime\prime}$  and  $8^{\prime\prime}$  boreholes, though other specifications are available to special order.



## Water Disinfection Systems



Klorman is a simple in-line point of use disinfection system that utilizes a compacted calcium hypochlorite chlorine cartridge which releases active chlorine sanitizer into the water flow. Simple adjustment is provided by varying the projection of the cartridge into the water stream to accommodate different flow rates as well as adjustment of water flow and pressure through the unit. Dosage levels vary with site conditions and treatment water chlorine demand, though sufficient dosage is available to ensure adequate water disinfection.

The unit is economical to buy, simple to install, extremely reliable and totally effective and presents the ideal solution for continuous disinfection of household, community, agricultural, sewage and commercial water supplies where constant treatment is required in applications without external power or experienced operators.

**Dosage capacity:** 500m<sup>3</sup> at 1 ppm with no chlorine demand. Capacity varies with flow and installation conditions

Max flow rate: 16m<sup>3</sup>/hr

Max Operating Pressure: 0.5 to 6 bar (higher pressures are possible in the

absence of surge/water hammer)

#### **KLORMAN 2000**



Klorman 2000 is a large capacity disinfection system that works on the simple Klorman principal of releasing active chlorine sanitizer into the passing water flow. Chlorine cartridges in either solid or chip form are suspended in a reservoir through which the untreated water flows in the process being dosed with dissolved chlorine. The units should be connected either inline or a bypass directly before the storage tanks and dosage stops with water flow preventing over-chlorination.

**Dosage Capacity:** 22 kg of full refill tablets will dose 16000m³ at 1 ppm Maximum Flow Rate through the contact Chamber: 5m³/hr.

Minimum Flow Rate through the contact chamber: 0.6m³/hr.

**Chlorine Dosage:** 50-350ppm depending on flow rate.

**Maximum inlet Pressure:** 3 bar

#### **BUCCANEER**



Buccaneer is a simple, versatile and effective gravity feed disinfection system that uses compacted calcium hyperchlorite chlorine cartridges for dosing free chlorine into a water flow. The cartridges are suspended in the mixing unit that is fed either directly or from a bye-pass off the main flow and chlorine dosage is effected as the cartridges dissolve. Dosage rate is set by controlling either the flow through the mixing unit or by varying the number of cartridges and cartridges lift in their seats to indicate when used. Typical applications include sewage and waste water effluent, factory washdown, agricultural disinfection, food storage and potable supply.

Outflow from the mixing unit is via an overflow pipe either directly by gravity into a bulk storage tank or optionally the mixing unit can be mounted on a balance tank from which treated water can then be drawn by a pump. In this arrangement it is necessary to fit a float valve operated hydraulic valve, which stops system flow when the outflow ceases.

Buccaneer is the ideal solution for reliable and consistent unmetered chlorine dosage without the need for external power or skilled operators where assured water disinfection is required.

**Dosage Capacity:** Up to 6x1.9kgs refill cartridges will dose 8000m<sup>3</sup> at 1 ppm.

**Water Flow Range:** Up to 7.2m<sup>3</sup>/hr direct flow

**Chlorine Dosage:** 1-250ppm depending on flow rate and cartridge numbers.

Maximum Inlet Pressure: 6 Bar

# Borehole Installation & Operating Guidelines

#### 1. PUMP SPECIFICATION

A wide range of submersible multistage borehole pumps are offered in various specifications including Grundfos SP and Dayliff DS models that feature stainless steel construction throughout and Pedrollo SR, Dayliff DSP and Dayliff DSD pumps that use engineering plastics for the hydraulic components and feature a floating type impeller that gives superior sand handling capabilities. All pumps use quality materials for construction and provide high efficiency operation and long life.

Pump selection is subject to performance and application, though it is important that the correct model is chosen to suit the characteristics of the borehole as detailed in Section 5. Full pump performance and specification is detailed on the individual Data Sheets.

#### 2. PUMP ACCESSORIES

#### i) Drop Cable



#### Any leakage on the pump tail cable or drop cable will lead to motor failure

Suitable drop cable selection and attachment is vital to ensure proper pump operation. The following should be noted:-

- Only proper submersible cable of either PVC or rubber type must be used that is specified for permanent water submersion. Other cable types will lead to water ingress and motor failure.
- For single phase pumps 3-core cable is suitable. For three phase pumps 3-core can be used with steel pipes installation using the drop pipe for earthing. 4-core must be used for plastic pipe installations.
- It is important that the correct cable size is selected which is related to motor size and total length. Voltage drop should not exceed 5% from the supply point. The pump supplier should be consulted for the correct cable size.
- The drop cable must be attached to the pump tail cable using a certified cable joint. Leakage at this joint will cause motor failure.
- Care must be taken when fitting the motor tail cable to the motor. The connection between the tail cable and the motor should be lubricated with a non-conducting petroleum jelly and a secure fit made with the securing screws fully tightened.

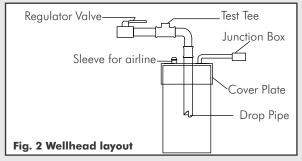
#### ii) Riser Pipe

Suitable selection and installation of the riser pipe is essential to avoid the risk of pipe fracture and pump dislodging. This will then require expensive pump removal or possibly borehole loss. The following should be noted:-

- Either MS galvanised steel pipe in 6m or 3m sections or DAYLIFF PVC borehole piping in 3m section should be used for all installations below 50m. For shallow well installations up to 50m single length Polypipe can be used.
- For MS steel pipe ensure that all threads are properly cut and that the connecting sockets are fully threaded. For deep boreholes (deeper than 100m) high tensile 'Crane' type sockets are recommended. Steel pipes are recommended for all 6" pump installations.
- For reasons of reduced friction, ease of installation and economy 'DAYLIFF' PVC borehole pipe are recommended for all 4" pump installations up to 200m depth. Standard PVC piping must never be used.

#### iii) Wellhead

A robust sealed wellhead plate should be fitted on the borehole top to prevent borehole contamination, a DAYLIFF wellhead assembly being recommended. The assembly includes a delivery outlet with isolating valve and test tee as well as drop cable entry and optional provision for low-level electrode cables and an airline to measure borehole water depth.



#### 3. **ELECTRICAL CONNECTIONS**

#### i) General Information



Before starting work on the pump, make sure that the electricity supply has been switched off and that it cannot be accidentally switched on.



The electrical connection should be carried out by an authorised electrician in accordance with regulations.



Correct earthing for all borehole pump installations is essential for safety and pump motor protection. Consult a licensed electrician for advice on requirements.

- The rated maximum current, supply voltage and cosØ are given on a loose data plate supplied with the pumps which must be fitted close to the installation site.
- The required voltage quality for borehole motors measured at the motor terminals is -10%/+10% of the nominal rated voltage during continuous operation including variations in the supply voltage and cable losses.
- All motors must be fitted with a mains isolator and coarse current protection in the form of an MCB or fuse. Coarse current rating should be approx 3X maximum rated motor current.
- For all three phase motors and single phase motors above 1.1kW a DOL starter is required. Note that starting current is between 4X and 6X the rated motor current which due to the low inertia of a submersible pump is reached in about 0.1 seconds. DOL starting is therefore recommended for motor starting up to 30kW motor sizes as the total system load is less than with a Star Delta alternative. For alternative starting arrangements options of a soft starter or auto transformer starter should be used.
- It is essential to provide motor protection from high/low current conditions outside the limits of +10%, -10% of the rated full load running current, high current protection being provided by a DOL starter overload relay. Also recommended for 3-phase motors is protection against phase loss, phase asymmetry and high/low voltage variations (<+10%, >-10%) of nominal supply voltage which can be provided by a multi-function relay.
- Also generally recommended unless water availability is assured is low level protection to prevent the pump running
  dry. Conventionally this is provided by a relay connected by cable to sensors in the borehole water, though wireless
  electronic protection is also available.
- Borehole motors can be used with inverters for power by DC sources, particularly solar modules and also variable speed operation. Further information can be obtained from the pump supplier if there is a particular installation requirement.

#### ii) Single Phase Motors



Correct connection of terminals and identification of the start, run and common windings is essential or else the motor will burn out. Extra care must therefore be taken when connecting and if in doubt the pump supplier should be consulted.

All single phase motors are supplied with control units including capacitors and a switch. PSC motors are fitted with one combined start/run capacitor while CS/CR motors are fitted with separate start and run capacitors with a change-over relay. Specifications are as follows:-

Motor Size	Туре	Start Capacitor	Run Capacitor
0.37kW	PSC	-	16
0.75kW	PSC	-	25
1.1kW	PSC	-	35
1.5kW	CS/CR	200-250	40
2.2kW	CS/CR	200-250	60

Small single phase motors (up to 1.1kW) are fitted with inbuilt thermal overload protection though for added motor security it is advisable to fit a voltage protection unit such as a Dayliff AVS or alternative Sollatek. For motors larger than 1.1kW a DOL starter is required and this can be provided by a separate DOL contactor and overload unit or alternatively by a DAYLIFF Drytek controller which includes over/under current protection plus multi-function power

input protection and wireless low level protection by cosØ monitoring. Digital indications of operating parameters are also provided including current, voltage and cosØ. For full motor protection a Drytek controller is recommended.

#### iii) Three Phase Motors

All three phase motors require DOL starting and overload protection. Drytek controllers as detailed for single phase motors are recommended for enhanced protection and prolonged life.

#### 4. SOLAR POWERED BOREHOLE INSTALLATIONS

Solar powered pumping installations are particularly appropriate in remote off-grid sites and are a more economical and reliable solution to alternative generator powered supply. Two types of installations are available:-

- **DC Motor Input** Power is fed directly from the solar modules to the pump through a simple controller, options of Dayliff Sunflo, Grundfos SQFlex and Lorentz PS pumps being available which use special integrated motors that accept DC supply.
- **AC Motor Input** Particularly suitable for large installations are standard AC input motors which are powered through a DC/AC inverter controller. Note that AC input motors require a higher DC voltage output for the modules of about 500VDC and care must be taken to connect the modules appropriately to provide this voltage. Details will be provided by the equipment supplier.

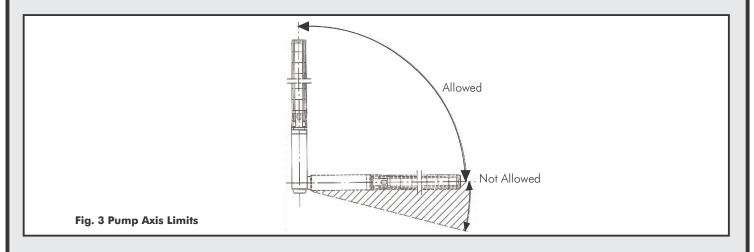
Overall system efficiency is particularly important in solar installations due to the cost of the PV module array and it is essential to optimise the pump/solar array configuration to suit the application. Accurate site parameters must be provided. Both Grundfos and Lorentz provide on-line selection programmes that should be used to specify the equipment and all installations should have the application report available in order to check the efficacy of the installation.

#### 5. INSTALLATION

#### i) Pump Application

- A wide range of pump models are available and the pump selected must be matched to the borehole output to
  provide optimal operating performance. This should be done with reference to the borehole drillers report in
  consultation with a borehole installation specialist. As a rule pump output should not exceed 65% of maximum
  tested borehole yield.
- Minimum Borehole Diameter 3" pumps-84mm, 4"pumps-110mm, 6"pumps-160mm,though check with the pump data sheet.
- Pumped liquid should be clean, thin and non-explosive containing no solid particles or fibres. Sand content should not exceed 50gm/m³ or else pump life will be reduced and any warranties will be invalidated.
- Liquid temperature should not exceed 40 °C in order to preserve rubber components. Also for high temperatures one motor size larger should be fitted to prolong motor life due to high operating temperatures.

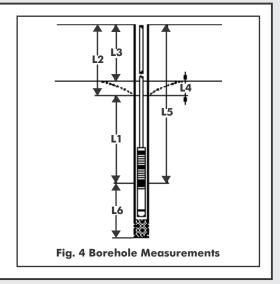
  Pumps can be installed either vertically or horizontally, though if installed horizontally the discharge outlet should never fall below the horizontal plane. For all horizontal installations a flow sleeve should be used and also there should be a minimum of 0.5m water depth above the pump to prevent the formation of a vortex.



#### ii) Pump Position

#### **Borehole Measurement Parameters**

- **L1.** Minimum installation depth below dynamic water level
- **L2.** Depth to dynamic water level (DWL)
- **L3.** Depth to static water level (SWL)
- **L4.** Draw down. This is the difference between the dynamic and the static water levels
- **L5**. Installation depth
- **L6.** Distance of pump from well bottom



- When positioning the pump it is important to ensure adequate motor cooling through water flow past the motor. This will be achieved by installing the pump suction above the borehole main aquifer or well screen and if not possible or in cases of open water installation a cooling sleeve must be used. Recommended minimum flow rate past the motor is 0.2m/sec.
- It is recommended that the complete pump is submerged at least 3m below the dynamic water level and if possible the pump should be installed at least 3m from the bottom of the borehole to prevent silting damage. As a rule the pump should be positioned mid-way between the bottom of the borehole and the dynamic water level assuming that the main aquifer is below this level. If in doubt consult the pump supplier.

#### ii) Pump Lowering

It is recommended that a fully equipped borehole service vehicle be used for pump lowering and removal in order to minimize risk of pump dislodging. However, for shallow boreholes (less than 50m) a manual tripod arrangement can be used. When moving the pump the following procedures should be followed:-

- Before starting pump lowering it is important to check the borehole depth and straightness to ensure it is as
  expected and there is unobstructed passage. The pump should be carefully lowered into the borehole and if an
  obstruction is encountered the pump should be removed and the cause investigated to avoid pump or cable
  damage.
- Fit the first starter pipe into the pump outlet and ensure a tight leak free joint while the pump is on the surface. The thread on the starter pipe should not be longer than the threads in the pump outlet or it will interfere with operation of the non-return valve.
- Screw the starter pipe into a robust adaptor hook attached to the winch or tripod cable and lower the pump and pipe section into the borehole. When fully lowered hold the pipe below the socket with a clamp, disconnect the lifting hook and attach to the next pipe length ensuring a water tight connection. Ensure the pipe joint is fully home and repeat until all pipes are lowered.
- While the pipes are being lowered bind the drop cable, low level cable (if fitted), and airline (if fitted) to the drop pipes with a PVC cable clip at 2m centres.

#### 6. PUMP OPERATION

When the pump has been connected correctly and is submerged in water proceed as follows:-

- First check the direction of rotation by starting the pump and observing a normal water flow. If low or uneven change the direction of rotation by switching two phase connections.
- The pump should then be run with the discharge valve restricted to approximately 1/3 of its maximum volume of water. Observe if there are impurities in the water and then gradually open the valve until the water is observed to be clear. If the water continues to be silted the pump is installed too low in the borehole and it should be raised until it is in a position of clear water availability. Alternatively a borehole problem is indicated and a driller should be consulted.

- As the valve is being opened, the water output should be monitored to ensure that the pump output does not exceed the borehole capacity as indicated by the pump starting and stopping on the low level relay (if fitted) or uneven water flow at the outlet. If this occurs the pump should either be changed to one of suitable specification or throttled on the outlet valve to a sustainable output. Note that the dynamic water level should always be above the suction interconnector of the pump.
- After the water flow settles the pump overload relay should be set. This is carried out by reducing the overload setting to the cutout condition and then increasing by +10%.
- During regular operation the pump operating current should be regularly monitored and if a substantial change is noted ( $\pm 10\%$ ) it should be investigated by a service technician. Pump output should also be monitored and if the flow rate or consistency changes investigations should be made.
- In order to obtain maximum pump life the number of starts should be controlled and should not exceed 30 per hour. It is also necessary to start the pump at least monthly to prevent seizure.

#### 7. MAINTENANCE

No regular maintenance is required though periodically, recommended every 3 months, the installation should be inspected to check operating parameters including running current, water output, closed head pump pressure and water quality as well as switchgear condition. Rectification should be carried out as necessary. Interpretations of various operating problems are given in the Fault Finding Guide.

Also important is a periodic check of motor winding and insulating resistance, especially if there is an abnormal operating current or voltage reading. For three phase motors winding resistance between each pair of phases should not exceed 10%. For insulating resistance a satisfactory reading is >100MOhm and if below this some deterioration in motor winding insulation, cable integrity or cable joint security is indicated. Generally it is satisfactory to keep running the motor until resistance drops to below 0.5MOhm when the equipment should be removed and checked.

As a rule periodic lifting and checking of borehole installations is not recommended until an operating fault is noted as equipment is designed for continuous operation for an indefinite period.

#### 8. TROUBLE SHOOTING GUIDE **Problem Possible Cause** Solution Replace the blown fuses. If the replacements blow too, the electric installation and the submersible The fuses are blown drop cable should be checked The ELCB or the voltage-Re-set the circuit breaker operated ELCB has tripped out Contact the power supply provider No electricity supply Reset the motor starter overload. If it trips again, The motor overload has tripped out check the voltage and if normal call service technician The pump does not run Motor starter/contactor defective Repair the motor starter/contactor The control circuit has been Check the electric installation interrupted or is defective The dry running protection has Check the water level. If it is in order check the water cut out the pump due to low level electrodes/level switch water level The pumps submersible drop Repair/replace the pump/cable cable is defective The protection relay has tripped Contact the power supply provider due to power inconsistencies The discharged valve is closed Open the valve Increase the installation depth of the pump, throttle No water or very low level in the pump or replace it with a smaller model to borehole obtain reduced capacity The pump runs but The non-return valve is stuck Pull out the pump and clean or replace the valve gives no in its shut position

water

The inlet strainer is choked up

The pump unit is defective

Pipes are leaking

Pull out the pump and clean the strainer

Replace or repair the pump

Replace pipes

	The draw down is larger than anticipated	Increase the installation depth of the pump, throttle the pump or replace it by a smaller model to obtain a smaller capacity
	Wrong direction of rotation	Change direction of rotation
The pump	The valves in the discharge pipes are partly closed or blocked	Check and clean or replace the valves and discharge pipe
reduced capacity	The non-return valve of the pump is partly blocked	Pull out the pump and check or replace the valve
	The pump and the riser pipe are partly choked by impurities	Pull out the pump. Check and clean or replace the pump if necessary
	The pump is defective	Repair or replace the pump
	Leakage in the pipework	Check and repair the pipe work
Long period until	Riser pipe leakage	Check and repair riser pipe
water flow after start	Pump NRV faulty	Lift pump and rectify NRV
Loud noise in the pipework	Water hammer	Fit a surface non-return valve and a diaphragm tank on the surface delivery piping
Mechanical damage to pump and motor	Pump cavitation due to low system head resulting in operation at insufficient pressure	Throttle the pump or replace it with a lower pressure alternative
Frequent starts and	The water level electrodes or level switches have not been installed correctly	Adjust the intervals of the electrodes to ensure suitable time between the cutting-in and cutting-out of the pump. If the intervals between stop/start cannot be changed automatically, the pump capacity may be reduced by throttling the discharge valve changed
stops	The non-return valve is leaking or stuck half open	Pull out the pump and clean or replace the non-return valve
	The pump is oversized for borehole	Increase the installation depth of the pump, throttle the pump or replace it with a smaller model to obtain a smaller capacity

## **Conversion Factors**

#### **PRESSURE**

#### 1 pound per square inch (PSI)

- = 0.103 m head of water
- = 2.31 feet head of water
- = 0.068 Bar

#### 1m head of water

- = 3.28 feet head of water
- = 1.42 pound per sa inch
- = 0.097 Bar

#### 1 Bar

- = 9.8 m head of water
- = 32.8 feet head of water
- = 14.7 pounds per square inch

#### FLOW 1m<sup>3</sup>/hr

- = 16.7 litres/min
- = 220 imperial gallons/hr
- = 3.7 imperial gallons/min
- = 277 U.S gallons/hr
- = 4.6 U.S gallons per min

#### Imperial gallons/hr

- = 1.2 U.S gallons/hr
- = 4.5 litres/hr
- = 0.075 litres/min

#### **VOLUME**

#### 1 imperial gallon

- = 4.545 litres
- = 0.00455 cubic metre
- = 1.2 U.S gallons
- = 0.16 cubic feet
- = 10 lbs water

#### 1 Litre

- = 0.22 imperial gallons
- = 0.18 U.S gallons

#### 1 Cubic Meter

- = 20 imperial gallons
- = 264 U.S gallons
- = 2200 pounds water
- = 35.31 cubic feet

#### <u>WEIGHT</u>

#### 1 tonne

- $=1000 \, \text{kgs}$
- =2200 lbs

#### 1 ton

- $= 1020 \, \text{kgs}$
- $= 2240 \, \mathrm{lbs}$
- = 20 cwt
- 1 Kg
- = 2.2 lbs
- = 35.3 ozs
- $= 1000 \, \text{gms}$

#### 1 lbs

- = 160 ozs
- $= 454 \, \mathrm{gms}$
- = 0.454 kgs

#### **DISTANCE**

#### 1 meter

- $= 3.28 \, \text{ft}$
- = 39.4 ins
- = 100 cms

#### 1 foot

- =30.5 cms 1 km
- = 1000 m
- = 0.621 miles

#### 1 mile

- = 1.61 kms
- = 5280 ft

#### **SQUARE MEASURE**

#### 1 acre

- =4840 sa vrds
- = 0.405 hectares

#### 1 hectare

- = 10,000 sg m
- = 2.47 acres

#### **TEMPERATURE**

Water boils at  $100^{\circ}$ C or  $212^{\circ}$ F Water freezes at  $0^{\circ 1}$ C or  $32^{\circ}$ F Centigrade =  $(F-32) \times {}^{5}/_{9}$  Fahrenheit =  $(Cx^{9}/_{5}) + 32$ 

### POWER

#### 1 H.P

- = 746 watts
- = 33.000 ft. lbs per min
- = 550 ft. lbs per second

#### **CIRCLE FORMULAE**

Circumference = π D

Area =  $\pi D^2 x^{1/4}$ 

Surface area of a sphere =  $\pi$  D<sup>2</sup> Volume of cylinder =  $\pi$  D<sup>2</sup>H x  $^{\frac{1}{2}}$ 

Volume of a sphere =  $^{1}/_{6} x \pi D^{3}$ Volume of a cone =  $^{1}/_{3} \pi D^{2}H x^{1/3}$ 

D = diameter

H = heiaht

 $\pi = 3.14$ 

## **Data Tables**

**TABLE 1: PVC AND GI FRICTION LOSS TABLES** 

	HEAD LOSS IN METRES PER 100m FOR DIFFERENT CLASSES OF PVCAND GI PIPES																									
Flow (m³/hr)		3/4"			1"			] 1/4"			11	/2"			2	!"			2	21/2"			3	;"		
	P۱	/C	GI	P۱	/C	GI	P۱	/C	GI		PVC		GI		PVC		GI		PVC		GI		P۱	/C		GI
1	D	Е		D	Е		D	Е		С	D	Е		С	D	Е		С	D	Е		В	С	D	Е	
1.5	2.4	3.2	8.0			1.9			1.5																	
2	5.0	6.8	17.8	1.6	2.2	4.2			2.6																	
2.5	8.6	11	31.9	2.8	3.8	7.5	1.3	1.8	3.9				1.5													
3	12.9	17.4	49.8	4.2	5.7	11.6	2.0	2.7	5.7				2.3													
3.5	19.0	25.8	71.7	6.2	8.4	17.7	2.7	3.7	8.0	1.2	1.4	1.9	3.3													
4				8.5	11.6	25.2	3.5	4.7	10.3	1.5	1.8	2.4	4.3				1.0									
5				10.8	14.8	32.7	4.9	6.7	15.5	2.2	2.6	3.5	6.3				1.5									
6				15.5	21.3	50.5	6.9	9.3	21.7	3.1	3.6	4.9	9.0	1.0	1.2	1.6	2.1									
7				21.6	29.6	72.7	9.2	152	29.3	4.1	4.7	6.5	12.3	1.4	1.6	2.2	2.9									
8				28.8	41.8	98.9	11.5	15.6	38.8	5.1	5.9	8.1	15.6	1.7	2.0	2.7	3.7				1.2					
9						Ш	14.4	19.6	49.1	6.4	7.5	10.2	20.0	2.1	2.5	3.4	4.7				1.6					
10						Щ	17.5	23.8	60.7	7.8	9.0	12.4	24.6	2.6	3.0	4.1	5.8				1.9					
12						Ш		33.3	87.4	10.8	12.6	17.3	35.3	3.6	4.2	5.8	8.4	1.2	1.4	1.9	2.7					1.1
14						Ш				14.3	13.9	22.9	48.3	4.8	5.6	7.6	11.5	1.6	1.8	2.5	3.7					1.5
16						Ш				18.3	25.9	29.3	63.0	6.1	7.2	9.8	16.2	2.0	2.3	3.2	5.0					2.0
18						Ш			Ш			Ш		7.6	8.9	14.4	20.9	2.5	2.9	4.0	6.3	1.0	1.0	1.3	1.8	2.5
20									Ш			Щ		9.2	10.8	18.7	25.6	3.0	3.5	4.9	7.6	1.2	1.4	1.6	2.2	3.1
⊢—							!"			21	/2"	$\overline{}$			3"					4"					)"	
<u> </u>					_	PVC	$\vdash$	GI		PVC		GI			/C		GI			/C		GI		PVC		GI
L					С	D	E		С	D	Е		В	С	D	Е		В	С	D	E		В	С	D	Ш
20			H		9.2		18.7	-	3.0	3.5	4.9	7.6	1.2	1.4	1.6	2.2	3.1									
25					13.9	16.2	28.7	37.3	4.5	5.3	7.4	12.0	1.8	21	2.4	3.3	4.8					1.1				
30			H	_	_	H	Н		6.4	7.5	10.4	17.2	2.5	2.9	3.4	4.7	6.9	1.0	1.1	1.0	1.0	1.7	_			
35									8.5	9.9		23.2	3.4	3.8	4.5	6.2	9.3	1.0	1.1	1.3	1.8	2.3				
40						H			10.9 13.6	12.5 16.3	17.7 22.0	30.3	4.3 5.4	4.9 6.1	5.8 7.2	9.9	2.2 15.4	1.2	1.4	1.7 2.1	2.3	3.7				
50						Н	Н		13.0	10.3	22.0	30.2	5.4	7.5		12.0	19.0		2.2	2.1	3.5	4.6				
60							$\vdash$		$\vdash\vdash$			$\vdash$				-	27.6		3.1	.36	5.0	6.5				
70						$\vdash$			$\vdash$			$\vdash$					37.3		4.1	4.8	6.7	8.8				1.2
80						$\vdash$						$\vdash$			23.3	-			5.2	6.1	8.4	11.5				1.5
90						$\vdash$	$\vdash$		$\vdash$			$\vdash$		. , .0	20.0	20.0	,	5.6	6.5	7.6	10.9					1.9
100									$\vdash$			$\vdash$					$\vdash$	6.8	7.9	9.2	-	18.0	1.0	1.2	1.4	2.4
120												$\vdash$					$\vdash$			-	19.5			1.7	1.9	3.4
140						$\vdash$						$\vdash$					Н			. 3.3	5		1.9	2.2	2.6	4.7
160						$\vdash$						Н					H						2.4	2.8	3.3	6.3
180						$\vdash$			Н			$\vdash$					Н						3.0	3.5	4.1	7.9
200						Н			H			Н					Н						3.6	4.2	5.0	9.5
225						$\vdash$			$\vdash$			Н			$\vdash$		$\vdash$						4.5	5.3		11.4
250						Н	$\vdash$	$\vdash$	Н			Н	Н		Н		Н						5.5	6.4		15.0
																										9

**TABLE 2: GI PIPE SPECIFICATIONS** 

NOMINAL BORE	OUTSIDE DIAMETER	WALL .	THICKNES	5 (mm)	WEIGH	TS (kgs pe	r metre)	MAXIMUM WORKING PRESSURES (m)				
(inch)	(mm)	CLASS A	CLASS B	CLASS C	CLASS A	CLASS B	CLASS C	CLASS A	CLASS B	CLASS C		
1/2	21.4	2.0	2.6	3.3	1.0	1.2	1.5	100	200	250		
3/4	27.0	2.3	2.9	3.7	1.4	1.8	2.1	100	200	250		
1	34.1	2.6	3.3	4.1	2.0	2.5	3.0	100	200	250		
11/4	42.9	2.6	3.7	4.5	2.6	3.5	4.2	85	175	200		
11/2	48.4	2.9	4.1	4.9	3.3	4.5		85	175	200		
2	60.3	2.9	4.1	4.9	4.2	5.7	6.7	70	140	175		
2 <sup>1</sup> / <sub>2</sub>	76.2	3.3	4.5	5.4	5.9	8.0	9.5	70	140	175		
3	88.9	3.3	4.5	5.4	7.0	9.5	11.2	70	140	175		
4	114.3	3.7	4.5	5.4	10.2	12.3	14.7	55	100	140		
5	139.7		4.5	5.4		15.3	18.2		100	140		
6	165.1		4.5	5.4		18.3	21.8		85	100		

**TABLE 3: PVC PIPE SPECIFICATIONS** 

NOMINAL		W	ALL THIC	KNESS (m	m)	PER 6 I	METRE EFF	ECTIVE LE	NGTH	IMPERIAL
DIAMETRE (mm)	DIAMETRE (mm)	CLASS B	CLASS C	CLASS D	CLASS E	CLASS B	CLASS C	CLASS D	CLASS E	SIZE (inch)
D25	25.2			1.6	1.8				1.2	3/4
D32	32.0		1.6	1.9	2.35			1.6	1.9	1
D40	40.2		1.8	2.4	2.85		1.9	2.5	3.0	1 1/4
D50	50.2	1.6	2.2	2.9	3.5	2.1	3.0	3.8	4.6	11/2
D63	63.2	1.9	2.8	3.6	4.45	3.3	4.7	6.1	7.4	2
D75	75.2	2.2	3.3	4.2	5.15	4.6	6.7	8.5	10.2	21/2
D90	90.2	2.7	3.9	5.1	6.2	6.7	9.6	12.2	14.8	3
D110	110.2	3.3	4.8	6.1	7.55	10.0	14.3	18.4	22.2	4
D160	160.3	4.7	6.8	8.9	10.95	29.5	42.2	54.9	66.4	6
D200	200.3	5.2	7.6	10.0	12.3	37.6	53.7	69.1	83.9	7

NOTE: Maximum

Pressure Ratings Class B = 6 Bar Class D = 12 Bar Class C = 9 Bar Class E = 15 Bar

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TABLE 4: MOTOR CURRENT RATINGS, OVERLOAD & CIRCUIT BREAKER SIZES

мото	R SIZE	SING	LE PHASE 24	10V		THREE P	HASE 415	<b>/</b>	
kw	НР	Max Full Load	O/L Rating	C/B Rating	Max Full Load	Direct O	n Line	Star/	/Delta
KW	ПР	Current (A)	(A)	(A)	Current (A)	O/L (A)	C/B (A)	O/L (A)	C/B (A)
0.37	0.5	3.5	2.5 - 4	6					
0.75	1.0	6.0	5.5 - 8	10					
1.10	1.5	8.8	7 - 10	15	2.7	2.5 - 4	6		
1.50	2.0	11.0	9 - 13	16	3.6	2.5 - 4	6		
2.20	3.0	17.0	12 - 18	25	5.3	4 - 6	10		
3.70	5.0				8.4	7 - 10	16	4 - 6	16
5.50	7.5				12.0	9 - 13	16	5.5 - 8	16
7.50	10.0				16.0	12 - 18	20	7 - 10	20
11.20	15.0				23.0	17 - 25	32	9 - 13	32
15.00	20.0				29.0	23 - 32	40	12 - 18	40
18.50	25.0				36.0	28 - 36	50	17 - 25	50
22.00	30.0				42.0	37 - 50	63	17 - 25	63
30.00	40.0				56.0	48 - 65	80	23 - 32	80
37.00	50.0				69.0	55 - 70	100	30 - 40	100
45.00	60.0				82.0	80 - 125	125	37 - 50	125
55.00	75.0				100.0	80 - 125	175	48 - 65	175
75.00	100.0				134.0	100 - 160	225	63 - 80	225
NOTE:	O/L =	Overload	C/B = Circui	t Breaker					

**TABLE 5: CABLE CURRENT CAPACITY AND VOLTAGE DROP DATA** 

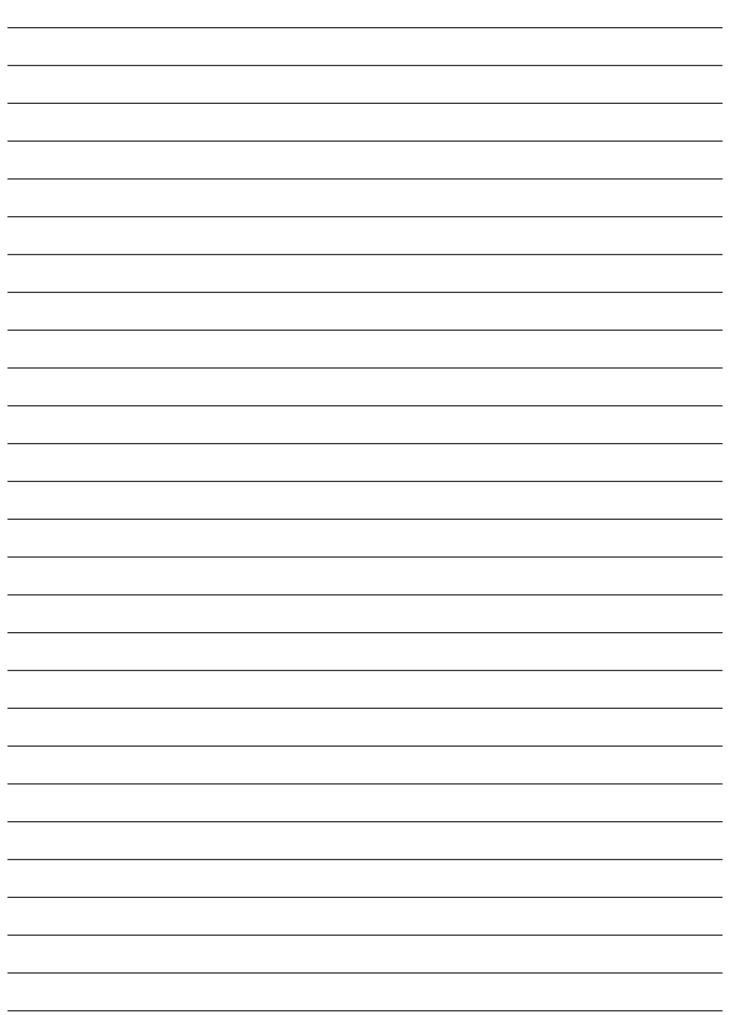
	MULT	ICORE AMOUR CABLE (P		ISULATED	TWIN AND MULTICORE PVC INSULATED CABLE						
CONDUCTOR OR SIZE		cable Single se supply	cable 1	or four core Three phase upply		cable Single se supply	Three or four core cable				
(mm²)	Max current capacity (A)	Voltage drop per amp per metre (mv)	correni	Voltage drop per amp per metre (mv)	Max current capacity (A)	Voltage drop per amp per metre (mv)	Max current capacity (A)	Voltage drop per amp per metre (mV)			
1.5	22	29.00	19	25.0	19.5	29.00	17.5	25.0			
2.5	31	18.00	26	15.0	27	18.00	24	15.0			
4.0	41	11.00	35	9.5	36	11.00	32	9.5			
6.0	53	7.30	45	6.4	46	7.30	41	6.4			
10.0	72	4.40	62	3.8	63	4.40	57	3.8			
16.0	97	2.80	83	2.4	85	2.80	76	2.4			
25.0	128	1.75	110	1.5	112	1.75	96	1.5			
35.0	157	1.25	135	1.1	138	1.25	119	1.1			
50.0	190	0.94	163	0.81	168	0.94	144	0.81			

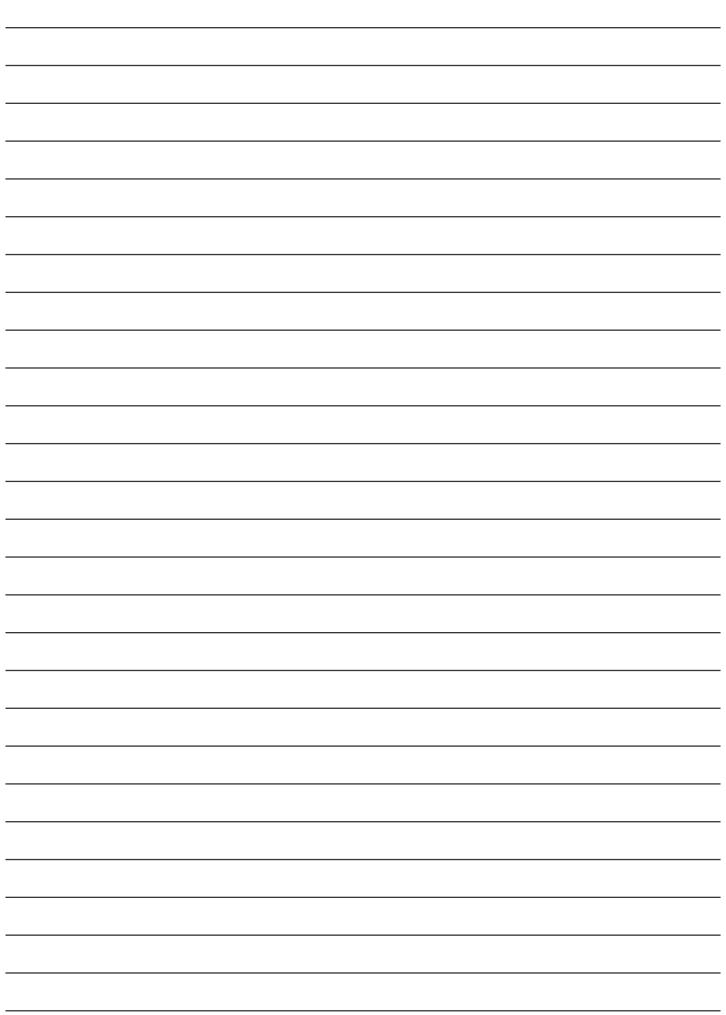
**TABLE 6: BOREHOLE DROP CABLE SIZING** 

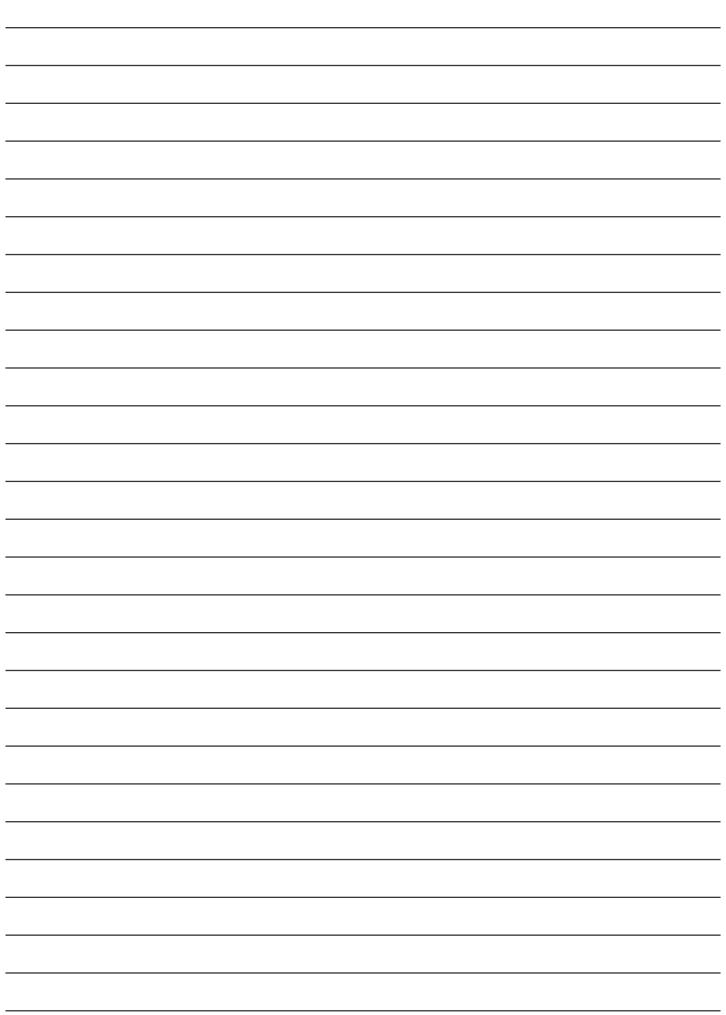
	мото	D CIZE	FULL	MIN.			CABL	E DIMEN	SION		
	MOIO		LOAD CURRENT	CABLE SIZE	1.5mm <sup>2</sup>	2.5mm <sup>2</sup>	4mm <sup>2</sup>	6mm²	10mm²	16mm²	25mm <sup>2</sup>
	kW	HP	Α	mm²	MAXIMU	M LENGT	HS FOR	SUBMERS	IBLE BOR	REHOLE C	ABLE (m)
	0.37	0.5	3.5	1.5	180						
	0.55	0.75	5.0	1.5	121	202					
ONE	0.75	1.0	6.7	1.5	91	152	243				
PHASE	1.10	1.5	7.2	1.5	63	105	168	252			
	1.50	2.0	10.6	1.5	49	81	130	195	326		
	2.25	3.0	15.8	2.5		56	89	134	223		
	1.10	1.5	3.1	1.5	382	636					
	1.50	2.0	3.9	1.5	303	505					
	2.25	3.0	5.5	1.5	210	350					
	3.75	5.0	8.7	1.5	131	218	349				
	5.63	7.5	13.0	2.5		155	248	372			
	7.50	10.0	17.2	2.5			184	276	460		
THREE PHASE	11.30	15.0	24.0	4.0			126	190	316	505	
FIIASE	15.00	20.0	32.0	4.0			95	142	237	308	
	18.80	25.2	40.0	6.0				114	190	304	
	22.00	30.0	46.0	10.0					164	262	380
	26.00	35.0	57.5	10.0					133	210	317
	30.00	40.0	66.5	16.0						180	275
	37.00	50.0	80.0	16.0						150	228

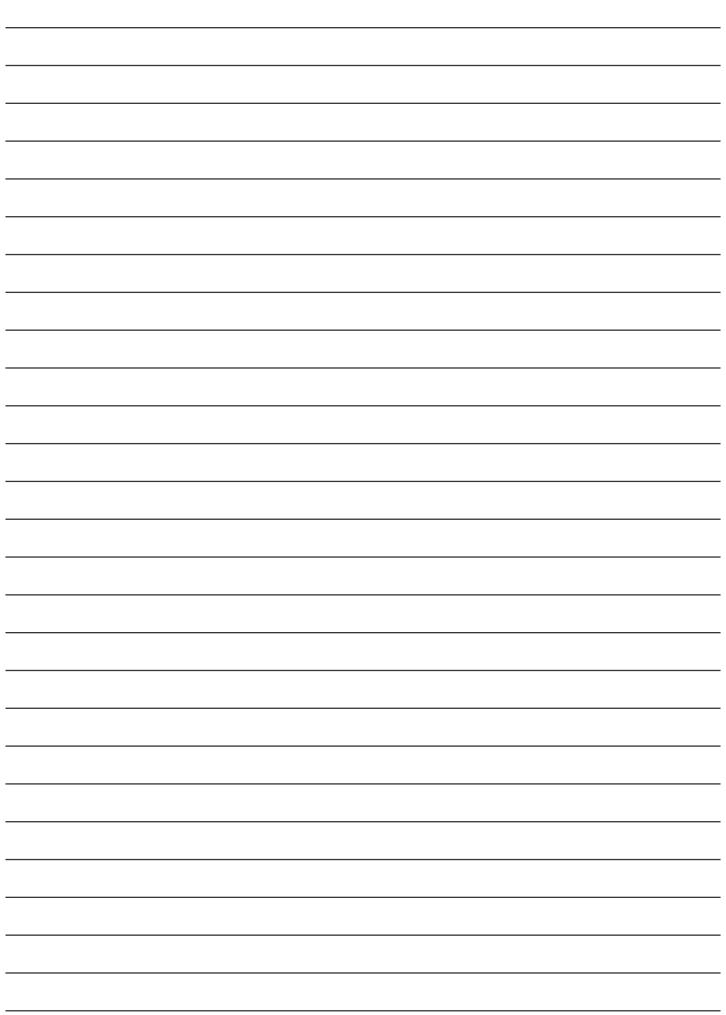
**TABLE 7: ARMOURED CABLE SPECIFICATIONS** 

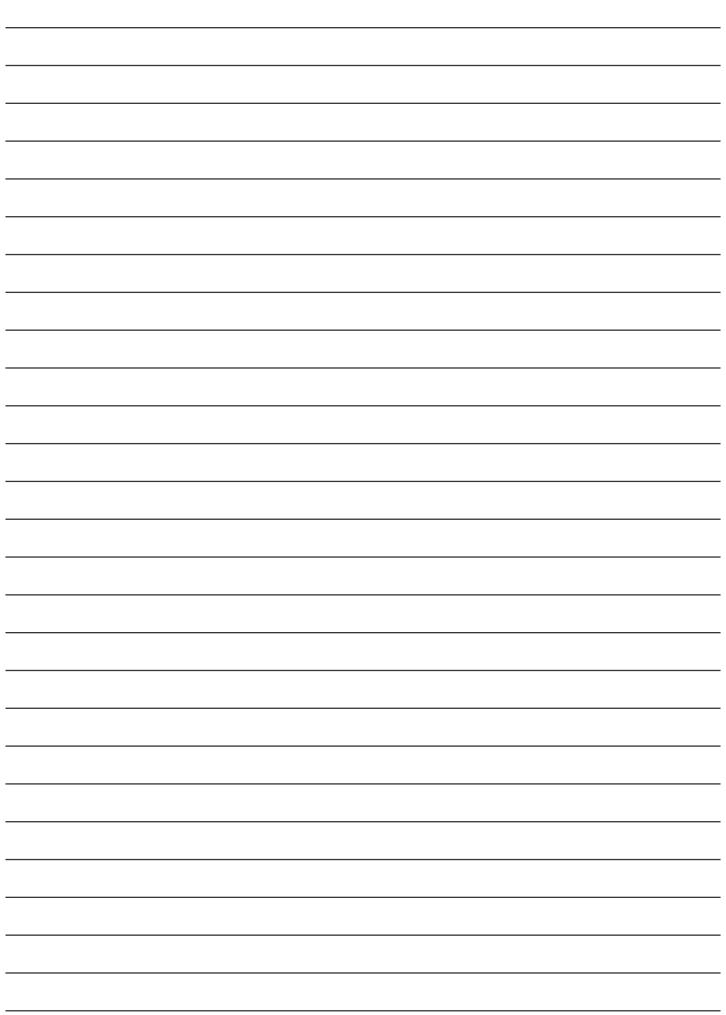
NOMINAL		Cable ha	OURED - 60 ving strand ductors	0/1000 VOLT led copper	FOUR CORE - ARMOURED - 600/1000 VOLT CABLES Cable having stranded copper conductors						
CONDUCTOR AREA (mm²)	MAXI RESISTAN 1000r		OVERALL DIAMETER	WEIGHT PER METRE (kg)	MAXII RESISTAN 1000n	CE PER	OVERALL DIAMETER	WEIGHT PER METRE (kg)			
	Conductor (ohm)	Armour (ohm)	(mm)	MLIKE (Kg)	Conductor (ohm)	Armour (ohm)	(mm)	METRE (Rg)			
1.5	12.10	10.2	12.3	0.3	12.10	9.5	13.0	0.7			
2.5	7.28	8.8	13.6	0.4	7.28	7.9	14.5	0.7			
4.0	4.61	7.0	15.8	0.6	4.61	4.6	17.8	0.8			
6.0	3.08	4.6	18.0	0.7	3.08	4.1	19.2	0.9			
10.0	1.83	3.7	21.2	1.0	1.83	3.4	22.8	1.3			
16.0	1.15	3.8	20.6	1.1	1.15	2.6	23.9	1.5			
25.0	0.727	2.4	25.0	1.7	0.727	2.1	27.8	2.1			
35.0	0.524	2.1	27.3	2.1	0.524	1.9	30.5	2.6			
50.0	0.387	1.9	30.5	2.6	0.387	1.3	35.4	3.4			













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